

**Department of Public Works
Kent County
Delaware**



**SR1, Little Heaven Grade Separated Intersection
Contract No. T200412202.01
Pump Station No. 8
Replacement and Relocation**

Technical Specifications

January 2015

SR1, Little Heaven Grade Separated Intersection
Contract No. T200412202
Pump Station No. 8 Replacement and Relocation
Kent County, DE

DOCUMENT 00010

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SECTION 02530
SANITARY SEWERAGE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions apply to this Section.
- B. Products must be manufactured in the USA.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe and fittings.
 - 2. Nonpressure and pressure couplings.
 - 3. Detectable warning tape.
 - 4. Air release valve.
 - 5. Encasement for piping.
 - 6. Manholes.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Pipe, fittings and couplings.
 - 2. Encasement.
 - 3. Air release valve.
 - 4. Detectable warning tape.
- B. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.
- C. Field quality-control reports.
- D. Testing procedures, equipment, and test reports.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.

- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle manholes according to manufacturer's written rigging instructions.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Sewerage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of service without Owner's written permission.

PART 2 - PRODUCTS

2.1 DUCTILE-IRON, PRESSURE PIPE AND FITTINGS

- A. Push-on-Joint Piping:
 - 1. Pipe: AWWA C151. Pressure Class 350. Protecto 401 ceramic epoxy lined. Outside surface bituminous coated.
 - 2. Standard Fittings: AWWA C110, ductile or gray iron. Match pressure class, lining and coating of pipe.
 - 3. Compact Fittings: AWWA C153. Match pressure class, lining and coating of pipe.
 - 4. Gaskets: AWWA C111, rubber, of shape matching pipe and fittings.
 - 5. Joint restraints shall be as manufactured by Megalugs, TR FLEX, or approved equal.
- B. Mechanical-Joint Piping:
 - 1. Pipe: AWWA C151, with bolt holes in bell. Pressure Class 350. Protecto 401 ceramic epoxy lined. Outside surface bituminous coated.
 - 2. Standard Fittings: AWWA C110, ductile or gray iron, with bolt holes in bell. Match pressure class, lining and coating of pipe.
 - 3. Compact Fittings: AWWA C153, with bolt holes in bells. Match pressure class, lining and coating of pipe.
 - 4. Glands: Cast or ductile iron; with bolt holes and high-strength, cast-iron or high-strength, low-alloy steel bolts and nuts.
 - 5. Gaskets: AWWA C111, rubber, of shape matching pipe, fittings, and glands.
 - 6. Joint restraints shall be as manufactured by Megalugs, TR FLEX, or approved equal.

- C. Flanged pipe and fittings per AWWA C110/C115 (special thickness Class 53) for pipe located inside structures.

2.2 PVC PIPE AND FITTINGS

A. PVC Gravity Sewer Piping:

1. Pipe Type PSM: For diameters 4 inch to 15 inch, ASTM D 3034, SDR 35 when cover is 15 feet or less, SDR 26 when cover exceeds 15 feet, and for diameters 18 inch to 24 inch, ASTM F 679, PS 46 when cover is 15 feet or less, PS 115 when cover exceeds 15 feet. Pipes shall have bell-and-spigot ends with integral bell gasketed joints conforming to ASTM D 3212.
2. Fittings: ASTM D 3034, PVC with bell ends. Match materials, pipe standard and working pressure of PVC pipe. Fittings shall have stiffness and wall thickness equal to or greater than the pipe. Adapters shall be provided to join different materials adhering to manufacturer's recommendations.
3. Gaskets: ASTM F 477, elastomeric seals.

B. PVC Pressure Piping:

1. Pipe: SDR 21 PVC 1120 conforming to ASTM D 2241 for working pressure of 200 psi. PVC pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: Match material, pipe standard and working pressure of PVC pipe with bell ends. Fittings shall have stiffness and wall thickness equal to or greater than the pipe. Adapters shall be provided to join different materials adhering to manufacturer's recommendations.
3. Gaskets: ASTM F 477, elastomeric seals.
4. Joint restraints shall conform to Uni-B-13 and be as manufactured by Megalugs, Uni-Flange, or approved equal.
5. Do not deflect PVC pipe in restrained joints. If deflection is required in a restrained joint, use ductile iron pipe and fittings.
6. PVC sewer pipe shall be green and marked in accordance with governing pipe standard.

2.3 NONPRESSURE-TYPE TRANSITION COUPLINGS

- A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials:
 1. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.

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2. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings:

1. Description: Chemical resistant elastomeric sleeve with stainless-steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

2.4 PRESSURE-TYPE PIPE COUPLINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Ford Meter Box Company, Inc. (The); Pipe Products Div.
2. Romac Industries, Inc.
3. Or approved equal.

B. Metal, bolted, sleeve-type, reducing or transition adapter coupling, for joining underground pressure piping. Include 200-psig minimum pressure rating and ends of same sizes as piping to be joined.

C. Gasket Material: Natural or synthetic rubber.

D. Metal Component Finish: Corrosion-resistant coating or material.

2.5 DETECTABLE WARNING TAPE

A. Acid and alkali resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of "SANITARY SEWER" with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep. Colored green for sewer systems.

2.6 MANHOLES

A. Precast Concrete Manholes:

1. Description: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints. Designed according to ASTM C 890 for A-16 (AASHTO HS 20) heavy traffic structural loading. In accordance with Kent County Standard Details, as applicable to each manhole type.
2. Diameter: 48 inches minimum unless otherwise indicated.

3. Ballast: Increase thickness of precast concrete sections or add concrete to base section, as required to prevent flotation.
4. Base Section: 8-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section; with separate base slab or base section with integral floor.
5. Riser Sections: 4-inch minimum thickness, of length between 1 and 4 feet to provide depth indicated.
6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated; with top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C 990, bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C 923, cast or fitted into manhole walls, for each pipe connection. Watertight as manufactured by A-LOK, LINK-SEAL, or approved equal.
9. Steps: ASTM A 615, deformed, 3/4-inch steel reinforcing rods encased in ASTM D 4101, polypropylene; wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12-inch intervals. Omit steps if total depth from floor of manhole to finished grade is less than 48 inches. Steps shall be slip resistant.
10. Grade Rings: Reinforced-concrete rings, 6- to 9-inch total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include joint sealant.
11. Exterior Coating: The entire exterior surface of all manhole structures shall receive two coats of waterproofing, such as Carbolite Bitumastic, Sonno Shield, or approved equal. Apply minimum total thickness specified on Drawing in equal coats; however, in no case shall the thickness per coat be less than that recommended by the manufacturer.
12. Interior Coating: The entire interior surface of all manhole structures shall receive a 100 percent solids epoxy coating system such as manufactured by Tnemec, Warren Environmental, Inc., or approved equal. Coating shall be spray applied and be minimum total thickness specified on Drawing in three equal coats.

B. Manhole Frames and Covers:

1. Description: Ferrous; dimensioned per applicable Kent County Standard Detail. Include indented top design with lettering cast into cover, using wording equivalent to "KENT COUNTY SANITARY SEWER."
2. Material: ASTM A 48/A 48M, Class 35 gray iron unless otherwise indicated. Rated for HS 20 traffic loading.

C. Manhole-Cover Inserts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Parson Environmental Products, Inc.
 - b. FRW Industries; a Syneco Systems, Inc. company.
 - c. Or approved equal.
2. Description: Manufactured, watertight polypropylene, of size to fit between manhole frame and cover and designed to prevent stormwater inflow. Include handle for removal and gasket for gastight sealing.

2.7 CONCRETE

- A. General: Cast-in-place and precast concrete complying with ACI 318, ACI 350/350R, DelDOT Standards, and the following:
 1. Cement: ASTM C 150, Type II.
 2. Fine Aggregate: ASTM C 33, sand.
 3. Coarse Aggregate: ASTM C 33, crushed gravel.
 4. Water: Potable.
 5. Air Entrained: 5 percent.
- B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.
 1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 deformed steel.
- C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
 1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: As indicated on the Drawings.
 2. Benches: Concrete, sloped to drain into channel.
 - a. Slope: As indicated on the Drawings.
- D. Buttresses and Ballast: Portland cement design mix, 3000 psi minimum, with 0.50 maximum water/cementitious materials ratio.

2.8 COMBINATION AIR RELEASE/VACUUM RELIEF VALVE ASSEMBLY

- A. Comply with AWWA C512. Combination valve shall be of the single housing style with corrosion resistant polymer, stainless steel or epoxy coated steel body. Combination valve shall provide the following function:
 - 1. Automatically exhaust large volumes of air from the system when it is being filled.
 - 2. Automatically allow air to re-enter the pipe when the system is being drained.
 - 3. Automatically release entrapped air in pressurized systems.
- B. Provide combination air release/vacuum relief valve assembly as manufactured by ARI, H-TEC, or approved equal. Working pressure up to 200 psi.
- C. The combination air valve assembly shall be provided with adapters and pipe components according to the Kent County Standard Detail in the same sizing as the valve assembly, including the isolation ball valve (stainless steel) of the same size.

2.9 PLUG VALVE

- A. Eccentric plug, 150 lb. ANSI flanged or mechanical joint as required. Semi-steel, ANSI/ASTM 126 Grade B, resilient Buna-N or Neoprene sealing surface, self-lubricating corrosion resistant bearings. Stem seal replaceable under pressure. Seats welded in 90 percent nickel or fusion bonded Nylon 11. Gear operator 4 inches above. Valves epoxy coated with stainless steel fasteners and bolts. Valves shall have 100 percent port opening. Stem packing shall be adjustable. Maximum diameter of handwheel shall not exceed twice the diameter of a gear sector. All valves shall be given factory performance test which shall include seat and stem leakage test and shutoff test.
- B. Manufacturer to have minimum five year installation experience and submit test results showing compliance with ANSI/AWWA C504.
 - 1. DeZurik, Sartell, MN.
 - 2. M & H Valve, Anniston, AL.
 - 3. Clow, Oskaloosa, IA.
 - 4. Kennedy, Elmira, NY.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-bore and jacking process. Perform in accordance with Special Provisions 614747, 614818, 614906, and 614907.
- F. Install gravity-flow, nonpressure, sewer piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope indicated on the Drawings.
 - 2. Install piping with 36-inch minimum cover unless noted otherwise.
 - 3. Install PVC Type PSM sewer piping according to ASTM D 2321 and ASTM F 1668.
- G. Install force-main, pressure piping according to the following:
 - 1. Install piping with restrained joints at all joints including fittings and at horizontal and vertical changes in direction. Use corrosion-resistant rods, pipe or fitting per manufacturer's proprietary restraint system. Install cast-in-place-concrete buttresses at all horizontal and vertical changes.
 - 2. Install piping with 36-inch minimum cover unless noted otherwise.
 - 3. Install ductile-iron pressure piping according to AWWA C600 or AWWA M41.
 - 4. Install ductile-iron special fittings according to AWWA C600.

5. Install PVC pressure piping according to AWWA M23 or to ASTM D 2774 and ASTM F 1668.
6. The force main shall be installed at a grade which will allow the air to migrate to a high point where air can be released through an air valve. A minimum pipe slope of 1 foot in 500 feet should be maintained.
7. The force main receiver manhole shall be provided with a gradual upsloping alignment from the force main entry to the gravity transition point. Sufficient grade shall be placed on the invert such that wastewater falls back into the force main when the pumps are not in operation creating a vapor lock between the force main and the manhole.

- H. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.
- I. Cut pipe to fit flush with interior of manhole or structure.

3.2 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, nonpressure, sewer piping according to the following:
1. Join PVC Type PSM sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
 2. Join dissimilar pipe materials with nonpressure-type, flexible couplings.
- B. Join force-main, pressure piping according to the following:
1. Join ductile-iron pressure piping according to AWWA C600 or AWWA M41 for push-on joints.
 2. Join ductile-iron special fittings according to AWWA C600 or AWWA M41 for push-on joints.
 3. Join PVC pressure piping according to AWWA M23 for gasketed joints.
 4. Join dissimilar pipe materials with pressure-type couplings.
- C. Pipe couplings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Unshielded flexiblecouplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.

2. Use pressure pipe couplings for force-main joints.

3.3 MANHOLE INSTALLATION

- A. General: Install manholes complete with appurtenances and accessories indicated. Lift precast manholes and structures at lifting points designed by manufacturers.
- B. Assemble multi-section manholes and structures by lowering each section into excavation. Install precast concrete manhole sections with sealants according to ASTM C 891 and the manufacturer's recommendations. Verify alignment and grade of manhole and structure after placement. Adjust accordingly.
- C. Coat exterior and line interior of each manhole prior to backfill and piping connections. Patch after installation is complete. Take precautions to ensure exterior and interior surfaces remain clean prior to coating and lining.
- D. Form continuous concrete channels and benches between inlets and outlet.
- E. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere unless otherwise indicated.
- F. Install manhole-cover inserts in frame and immediately below cover.

3.4 CLOSING ABANDONED SANITARY SEWER SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 1. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs. Fill abandoned pipe with flowable fill.
- B. Abandoned Manholes: Excavate around manhole as required and remove manhole and close open ends of remaining piping.

3.5 IDENTIFICATION

- A. Arrange for installation of green warning tapes directly over piping and at outside edges of underground manholes.
 1. Use warning tape over ferrous piping.

2. Use detectable warning tape over nonferrous piping and over edges of underground manholes.

3.6 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
 1. Submit separate report for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 1. Do not enclose, cover, or put into service before inspection and approval.
 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 4. Submit separate report for each test.
 5. Gravity Sanitary: Test in accordance with Special Provision 753501, 753503, 753510, and Section 180-25 of the Kent County, DE Code.
 6. Force Main: Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 200 psi. Test ductile-iron piping according to AWWA C600, "Hydraulic Testing" Section and PVC piping according to AWWA M23, "Testing and Maintenance" Chapter and these specifications:
 - a. Examination:
 - 1) Verify piping is ready for testing.

- 2) Verify trenches are backfilled.
- 3) Verify pressure piping concrete reaction support blocking or mechanical restraint system is installed and cured.

b. Piping Preparation:

- 1) Plug outlets, wye-branches and laterals; brace plugs to resist test pressures.

c. Field Quality Control:

- 1) Testing Pressure Sewer Piping – 12-inch diameter and smaller:

a) Hydrostatic Leakage Test:

- i) Hydrostatically test each portion of pressure piping, including valved section, at 1.5 times working pressure of piping based on elevation of lowest point in piping corrected to elevation of test gauge.
- ii) Fill section to be tested with water slowly, expel air from piping at high points. Install corporation cocks at high points. Close air vents and corporation cocks after air is expelled and raise pressure to specified test pressure.
- iii) Observe joints, fittings and valves under test. Remove and renew cracked pipe, joints, fittings, and valves showing visible leakage. Retest.
- iv) Correct visible deficiencies and continue testing at same test pressure for additional 2 hours to determine leakage rate. Maintain pressure within plus or minus 5.0 psig of test pressure. Leakage is defined as quantity of water supplied to piping necessary to maintain test pressure during period of test.
- v) Compute maximum allowable leakage by the following formula:

$$L = \frac{SD\sqrt{P}}{C}$$

L = allowable, in gallons per hour

S = length of pipe tested, in feet

D = inside diameter of pipe, in inches

P = average test pressure during leakage test, in psig

C = 133,200

When pipe under test contains sections of various inside diameters, calculate allowable leakage from sum of computed leakage for each size.

- vi) When test of pipe indicates leakage greater than allowed, locate source of leakage, make corrections and retest until leakage is within allowable limits. Correct visible leaks regardless of quantity of leakage.

7. Manholes: Perform vacuum test as described on the Drawings.

C. Leaks and loss in test pressure constitute defects that must be repaired.

D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.7 CLEANING

A. Clean dirt and superfluous material from interior of piping. Flush with treated water.

END OF SECTION 02530

SECTION 02532

SEWAGE PUMPING STATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions apply to this Section.
- B. Products must be manufactured in the USA.

1.2 SUMMARY

- A. This Section includes a wet-well, pumping station with submersible sewage pumps, wet-well mounted grinder, and meter vault.

1.3 PERFORMANCE REQUIREMENTS

- A. Pressure Rating of Sewage Pumps and Discharge Piping Components: At least equal to sewage pump discharge pressure, but not less than 200 psi.
- B. Pressure Rating of Other Piping Components: At least equal to system operating pressure.
- C. The pump system arrangement shown on the Drawings is based upon the best information available to the Engineer at the time of design and is not intended to indicate exact details and dimensions for specific equipment, unless otherwise shown or specified in the Contract Documents. Contractor shall therefore anticipate that the design of foundations, supports, piping, valves, and other pump system appurtenances and accessories may require revision to accommodate the pumping equipment furnished. Such revisions shall be made by the Contractor at no additional cost to the Owner.
- D. Coordination: The Contract Drawings are generally indicative of the minimum equipment installation expected and required, but it is not intended that they show every component and accessory necessary for a complete and proper installation. The equipment provided shall be adaptable to the intended equipment layout. Any variations to the equipment layout necessary to accommodate the equipment of a specific manufacturer shall be the responsibility of the Contractor and the modifications shall be made only after approval by the Engineer and at no additional expense to the Owner. It shall be the responsibility of the Contractor to coordinate all details required for a complete operating system with the equipment manufacturer. These details shall

include items such as structural openings; specialty components and devices needed but not shown; supports and guides; miscellaneous metals; protective coatings; piping; and non-metallic accessories. The equipment supplier shall be responsible for providing materials, components, and drive units that have been properly engineered and designed for the intended usage. The Contractor shall provide all labor and materials necessary to properly install, adjust and place in operation a complete working system within the specified space.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Show fabrication and installation details for the sewage pumping station. Detail equipment assemblies and indicate dimensions; shipping, installed, and operating weights; loads; required clearances; method of field assembly; components; electrical characteristics; and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Product Certificates: For each type of sewage pump, signed by product manufacturer.
- D. Source quality-control test reports.
- E. Field quality-control test reports.
- F. Warranty: Special warranty specified in this Section.
- G. Operation and Maintenance Data: For equipment to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

- D. Comply with HI 1.1-1.2, "Centrifugal Pumps for Nomenclature and Definitions"; HI 1.3, "Centrifugal Pumps for Design and Application"; and HI 1.4, "Centrifugal Pumps for Installation, Operation and Maintenance," for sewage pumps.
- E. Comply with UL 778, "Motor-Operated Water Pumps," for sewage pumps.
- F. Obtain pumping equipment, motors, variable speed drives, pump controls and appurtenances from the pump supplier whose responsibility it is to insure that the pumping equipment is properly coordinated and operated in accordance with these Specifications.
- G. Motors and constant or variable speed drives shall be provided by the Contractor for installation and final connection. Pump controls and control panels listed for each pump shall be furnished and installed by the Contractor.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Sewer Service: Do not interrupt sanitary sewer service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sanitary sewer service according to requirements indicated:
 - 1. Notify Owner no fewer than seven days in advance of proposed interruption of sanitary sewer service.
 - 2. Do not proceed with interruption of sanitary sewer service without Owner's written permission.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of sewage pumping station that fail in materials or workmanship within one year from date of Substantial Completion.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures.
 - b. Faulty operation of sewage pumps, grinder, controls, or accessories.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.

1.9 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Preparation for Shipment: All field connections shall be designed for all static, live and erection loads. Drive units, mechanical and electrical components shall be protected from the weather and suitably packaged to facilitate handling and storage. Special lubricating and rust preventative oils shall be provided to prevent internal corrosion of gear assemblies. All mechanical equipment shall be kept thoroughly dry at all times and shall be stored indoors. All equipment stored on the job shall be protected and maintained in accordance with the manufacturer's recommendations. When requested by the Engineer, the Contractor shall provide written certification from the manufacturer that the equipment is being properly stored.

1.10 IDENTIFICATION

- A. Each unit of equipment shall be identified with a corrosion resistant nameplate, securely affixed in a conspicuous place. Nameplate information shall include equipment model number, serial number, supplier's name, and location.

PART 2 - PRODUCTS

2.1 WET-WELL, SEWAGE PUMPING STATION

- A. Wet-Well, Sewage Pumping Station with Submersible Sewage Pumps:
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide sewage pumps as manufactured by Flygt, Model NP3153 HT 3 ~ 463 or a comparable product by one of the following:
 - a. WILO/EMU.
 - b. Or approved equal.
 - 2. Description: Pump station shall be constructed and tested with wet well including grinder, sewage pumps, sanitary sewage piping and dry meter/valve chamber for controls, metering, and accessories.
 - a. Orientation: The wet well and meter/valve chamber shall be underground with top 6 inches above adjacent grade.
 - b. Wet Well and Meter/Valve Vault: Shall be precast concrete except for cast-in-place top slab.
 - 1) Exterior Coating: Wet well and meter/valve vault shall each be coated with the same system as used for sanitary sewerage manholes.
 - 2) Interior Lining: Wet well and meter/valve vault shall each be lined with the same system as used for sanitary sewerage manholes.

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- c. Access Hatch: Provide access from each compartment to grade, and of size indicated on the Drawings. Provide aluminum access hatches as manufactured by Bilco Company, Halliday, or approved equal.
 - 1) Channel frame is 1/4 inch aluminum with anchor flange around the perimeter.
 - 2) Lock: Snap lock with removable handle.
 - 3) Hardware: Stainless steel.
 - 4) Outdoor Watertight Double Leaf Doors:
 - a) 1/4 inch minimum aluminum diamond plate reinforced to withstand a live load of 300 lbs/SF with a maximum allowable deflection of 1/150th of the span.
 - b) Doors equipped with heavy forge brass hinges, stainless steel pins, spring operators, stainless steel padlock hasp and automatic hold-open arm with release handle.
 - c) Drainage coupling (1-1/2 inch) located in the corner of the channel frame.
 - 5) Stainless Steel Expansion Anchors: Conforming to Fed Spec FF-S-325, Group II, Type 4, Class 1, such as Hilti Kwik Bolt, Phillips Redhead, or approved equal.
- d. Ladders: The wet well and meter/valve vault shall each be provided with an aluminum ladder as manufactured by Bilco, Halliday, or approved equal, extending from hatch to a point 12 inches off bottom of chamber. Ladders shall be all aluminum welded construction with wall-only mounting. The wet well has round wall mounting and the meter/valve vault has flat wall mounting. Rungs shall be minimum 1-3/8 inch diameter rung with flat slip resistant ribbed rung design. Ladders shall be minimum 16 inches wide with 8 inch standoff and include safety extension handles. Rungs shall be spaced a maximum of 12 inches apart. The wet well ladder shall be provided with integral landing platform at its midpoint.
 - 1) Stainless Steel Expansion Anchors: Conforming to Fed Spec FF-S-325, Group II, Type 4, Class 1, such as Hilti Kwik Bolt, Phillips Redhead, or approved equal.
- e. Grinder: With integral chute for open channel configuration.
- f. Sewage Pumps: Two submersible-type sewage pumps, with guide rail, quick-disconnect system, controls, and piping. Include ASTM A 48/A 48M, Class 25, nonclog, cast-iron impeller capable of passing solids of 3-inch minimum diameter; and hermetically sealed motor with moisture-sensing probe, mechanical seals, and waterproof power cable.

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3. Capacities and Characteristics:

- a. Diameter of Wet Well: 8 feet (ID).
- b. Dimension of Meter/Valve Vault: In accordance with the Drawings.
- c. Pumping Station, Inlet Pipe Size: 18 inches.
- d. Pumping Station, Discharge Pipe Size: 8 inches.
- e. Grinder:
 - 1) Required: Yes.
 - 2) Capacity: 335 gpm.
 - 3) Motor Size: 5 hp.
 - 4) Electrical Characteristics:
 - a) Volts: 480 V.
 - b) Phases: Three.
 - c) Hertz: 60.
 - d) The motor shall be submersible, 1,735 rpm.
 - e) Motor service factor shall be 1.15, the efficiency factor not less than 82.5% at full load and the power factor not less than 85% at full load.
 - f) Power and control conductors shall be in a single cable and shall be pre-connected to the motor. The cable shall be of adequate length to connect to the control panel mounted in the service cabinet enclosure.
 - g) Required Running Torque per Horsepower (kW): At Momentary Load Peaks: 3,805 in-lbs/hp.
- f. Each Sewage Pump:
 - 1) Capacity: 358 gpm.
 - 2) Total Dynamic Head: 107 feet.
 - 3) Speed: 3510 rpm.
 - 4) Impeller:
 - a) Type: Recessed type of ASTM-A48 Class 35 B cast iron, statically, dynamically and hydraulically balanced. Hard metal wear rings. Key seat the impeller and secure it to the shaft by a hex head impeller nut.
 - b) Diameter: 167 mm.
 - c) Solids Size Design: 3 inches.
 - 5) Motor Size: 25 hp.
 - 6) Electrical Characteristics:
 - a) Volts: 480 V.

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- b) Phases: Three.
 - c) Hertz: 60.
-
- 7) Casings: Pump casing, and motor casing of ASTM A48 Class 35 B cast iron. Volute sized at all points to pass solids which can pass through the impeller and internally finished to provide smooth, unobstructed flow.
 - 8) Pump and Motor Shafts: ASTM 276 Type 420 stainless steel of sufficient strength and size to safely transmit the maximum torque developed by the drive unit. Shafts sized to provide rigid support of the impeller and prevent excessive vibration.
 - 9) Shaft Seals: Silicon carbide mechanical seals at motor and pump ends.
 - 10) Fasteners: Fabricated of ASTM A276 Type 316 Ti stainless steel. Mating surfaces sealed with BUNA-N o-rings
 - 11) Pump Motor: Explosion-proof. Provide a motor having Class F insulated windings (which are moisture resistant) housed in a watertight casing. The motor shall have cooling characteristics suitable to permit continuous operation in a totally, partially or non-submerged condition. Motor shall operate on power supply as indicated on the contract drawings from respective local control panel.
 - 12) Power and control conductors shall be in a single cable and shall be preconnected to the pump. Neoprene and constructed of adequate length to connect to junction box or control panel. Provide grommet and washer at penetration. Cable entry shall also be epoxy sealed to eliminate leakage into the motor.
 - 13) Discharge Elbow: Automatic discharge connection fabricated of ASTM A 48 Class 35 B cast iron.
 - 14) Guide System: Constructed of stainless steel guide cables or rails. Pump shall be capable of being disconnected and connected without the need for personnel to enter the wet well or tank. Provide separate lift chains to remain with each submersible pump per hoist specifications.
 - 15) A mix flush valve shall be supplied and mounted on the volute of each pump. The function of this valve is to divert a part of the pumped liquid back into the sump during the first 30 seconds of pumping, creating a powerful jet, which stirs up the sump and thus prevents settling and the accumulation of gases. The valves shall be non-electric and operated by the pressure produced by pumping. Valves mounted on the discharge connections, discharge or riser pipes are not acceptable.
 - 16) Submersible Pump Monitor:

- a) UL Listed, Dual Function, Alarm/Relay Submersible Pump Monitor specialized control for monitoring the shaft seal and stator temperature of a submersible pump motor. Seal leakage is detected by either a resistive float switch or a pair of conductive probes installed in the seal cavity. Over-temperature is detected by a normally-closed-low temperature switch mounted on the stator. The over-temperature function incorporates a bistable relay that retains its position during power failures. The leakage sensitivity must be adjusted to 1 k for float switch applications. If a pair of conductive probes is used to sense seal leakage, a 100 k ohm resistor is required as the sensitivity should be set to the desired value. The states of the unit's relay outputs are determined by the series combination resistance of the leakage and temperature sensors. Under normal conditions the resistance remains between the leakage and over-temperature sensitivities, and both output relays are de-energized. If the temperature switch opens, the over-temperature relay latches on until the reset button is pressed. Two conditions must be met for reset to occur: power must be applied and the temperature switch must be closed. If the leakage sensor resistance drops below the leakage sensitivity setting, the leakage relay energizes. When the leakage condition clears, the relay resets automatically. The specification for the Submersible Pump Monitor is in the following:
- i) Supply Voltage: 24 VAC/VDC.
 - ii) Sensor Voltage: 12 VDC.
 - iii) Power Required: 4-5 VA.
 - iv) Duty Cycle: Continuous.
 - v) Sensitivity: Leakage 1k ohm to 35k ohm adjustable; Over-Temperature Open Circuit.
 - vi) Contact Rating: (2) SPDT, 5-10 A @ 24 VDC and 120 VAC.
 - vii) Life Expectancy: Mechanical 10 million operations; Electrical 100,000 operations at rated load.
 - viii) Indicators: Green LED illuminates under normal conditions; red LED illuminates when leak is detected; red LED illuminates on over-temperature.
 - ix) Temperature Rating: Operate -4 degrees to 131 degrees F (-20 degrees to +55 degrees C); storage -40 degrees to 185 degrees F (-40 degrees to +85 degrees C).
 - x) Response Times: Leakage trip 1 SEC; leakage reset 1 SEC; temperature trip 0.1 SEC.
 - xi) Terminations: (12) #8-32 screw terminals.

xii) Enclosure: Style "E" Lexan® surface-mounted.

b) Manufacturer:

- i) ITT Flygt; Mini CAS II.
- ii) ATC Diversified; SPM Series.

2.2 GRINDER

A. Grinder:

1. Basis-of-Design Product: Subject to compliance with requirements, provide grinder as manufactured by Muffin Monster, Model 30005-0008, or a comparable product by one of the following:
 - a. Franklin Miller Taskmaster.
 - b. Or approved equal.
2. Description: Motor-operated, twin-shaft, grinder-design unit with controls; for open channel configuration.
 - a. Body: Stainless steel with flanged ends and access plate.
 - b. Cutting Elements: Motor-driven rotor and grinders of hardened stainless steel. Cutter configuration shall consist of 11 tooth cutters.
 - c. Motor: Explosion proof, immersible, directly connected to body.
 - d. Control Panel: NEMA 250, Type 12 enclosure for installation in service cabinet enclosure.
 - e. Wet Well Mounting Frame, Rail and Chute: Provide chute/channel frame of suitable dimension and strength to support grinder in place and direct flows from the influent line toward the cutters. The channel frame shall be of stainless steel Type 304 construction and firmly anchored to the wet well wall. An overflow bar rack shall be provided to assure screening upon possible failure of grinder. A guide rail system shall be provided to permit easy removal of grinder for maintenance. There shall be no need for personnel to enter the wet well.
3. General:
 - a. Each grinder shall include cutters, spacers, shafts, bearings and seals, side rails, end housings, covers, reducer, and motor.
 - b. The grinder shall be of two-shaft design and be capable of continuous operation, processing wet or dry. Bar screens or single-shaft devices utilizing a single rotating cutter bar with stationary cutters shall not be acceptable. Grinders designed with cutter and spacer cartridges rather than individual cutters and spacers, shall not be acceptable.

- c. Two-shaft design shall consist of two parallel shafts alternately stacked with individual intermeshing cutters and spacers positioned on the shaft to form a helical pattern. The two shafts shall counter-rotate with the driven shaft operating at approximately two-thirds (2/3) the speed of the drive shaft.
4. Components:
 - a. Individual Cutters and Spacers:
 - 1) The cutting chamber shall be a nominal height of 12 inches. Individual cutters and spacers shall be 4130 heat treated alloy steel, surface ground for uniformity and through-hardened to a minimum 45-50 Rockwell C.
 - 2) The inside configuration of both the individual cutters and the individual spacers shall be hexagonal so as to fit the shafts with a total clearance not to exceed 0.015 inch across the flats to assure positive drive, minimize wear on the cutters, and increase the compressive strength of the spacers.
 - 3) Cutter configuration shall consist of 11 tooth cam cutters. To maintain particle size, the height of the tooth shall not exceed 1/2 inch above the root diameter. Cutter to cutter root diameter overlap shall be not less than 1/16 inch or greater than 1/4 inch to maintain the best possible cutting efficiency while incurring the least amount of frictional losses.
 - 4) The cutters shall exert a minimum force at the tooth tip of 1,641 lbs./hp during momentary load peaks.
 - b. Shafts:
 - 1) Grinder drive and driven shafts shall be made of 4140 heat treated hexagon steel with a tensile strength rating of not less than 149,000 psi.
 - 2) Each hexagonal shaft shall measure a nominal 2 inches across parallel surfaces.
 - c. Intermediate Shaft Support:
 - 1) An intermediate shaft support shall be provided in the center of the cutter stack for all grinders with 40 inch cutter stacks. Grinders with 50 inch or 60 inch cutter stacks shall have two intermediate shaft supports.
 - 2) The intermediate shaft support shall provide additional support for heavier than normal influent grinder demand loads and protection for the seal assemblies.

- 3) The intermediate shaft support shall be made of a cast 303 stainless steel collar and two bushings. The bushings shall act as bearings to allow the free rotation of the shafts.

d. Shaft Bearings and Seals:

- 1) The radial and axial loads of the cutter shafts shall be borne by sealed, oversized, deep-groove ball bearings at each end.
- 2) The bearings shall be protected by a combination of a replaceable and independent tortuous path device and mechanical seals.
- 3) Face materials shall be of tungsten carbide to tungsten carbide.
- 4) O-rings shall be made of Buna-N elastomers.
- 5) Products requiring continuous or occasional lubrication or flushing shall not be accepted.
- 6) The mechanical seal shall be rated at 90 psi continuous duty by the seal supplier.
- 7) The bearings shall be housed in a replaceable cartridge that supports and aligns the bearings and seals, as well as protects the shafts and end housings. The seal elements shall be independent of the stack height, therefore, cutter stack tightness shall not affect seal performance. The seal elements shall maintain their factory set preload independent of the cutter stack tightness.
- 8) Seals shall meet required pressure rating regardless of cutter stack fit. The seal cartridge shall provide seal protection against axial loading on shafts and bearings during shaft deflection.
- 9) Each seal element shall be positively locked to its corresponding rotating or static cartridge element. This positive lock on the seal elements is critical to long seal life in applications where grit or other abrasive materials are present.

e. Side Rails:

- 1) The inside profile of the cutter side rails shall be concave to follow the radial arc of the cutters.
- 2) Clearance between the major diameter of the cutters and the concave arc of the side rails shall not exceed 5/16 inch.
- 3) The side rails shall have evenly-spaced slots that increase flow and decrease head loss.
- 4) The side rails shall be cast of A 536-84 ductile iron.

f. End Housings and Covers:

- 1) Grinder end housings shall be of cast A 536-84 ductile iron with a cast-in-place flow deflector, designed to protect the bushings while guiding particles directly into the cutting chamber.

- 2) Top covers shall be A 536-84 ductile iron and bottom covers shall be A 36 hot rolled plates.

g. Reducer:

- 1) The speed reducer shall be a grease-filled planetary-type of reducer with a 500% shock load capacity. The reduction ratio shall be 29:1.
- 2) The input shaft of the reducer shall be directly coupled to the motor using a three-piece coupling, and the output shaft of the reducer shall be directly coupled with the grinder using a two-piece coupling.

2.3 CONTROLS

A. Control Sequence of Operation: Cycle each sewage pump on and off automatically to maintain wet-well sewage level based on instrumentation, controllers, and relays as shown schematically on Pump Control Schematic Drawings. Automatic control operates both pumps in parallel if wet-well level rises above programmed set point, until shutoff level is reached. Pumps shall change their lead-lag sequence at completion of each pumping cycle. Lead-Lag sequence shall be controlled automatically in the programmable logic controller's (PLC) program and also allow users to manually change the lead-lag assignment via "Pump 1 Lead/Pump 2 Lead/Automatic/Disable Alternation" control buttons on the human machine/operator interface (HMI) screen.

1. Operation of Pumps: Pump operation shall be controlled by PLC base control system. Preset operational elevation set points are shown on the Drawings but the contractor is responsible for making adjustment to obtain the exact elevations set points in the field and submit to the Engineer for approval. On sewage level rise, lead pump shall operate when level reaches lead pump on set point. If sewage level continues to rise and reaches lag pump on set point, the lag pump shall start. When sewage level falls and reaches both pumps off set point, both pumps shall shut off. When sewage level reaches high level alarm float set point, both pump shall continue to operate until the alarm is acknowledged by the authorized station operator. At that point the authorized station operator will be able to determine the pump operation. When sewage level reaches low level alarm float set point both pump shall be off.
2. Level transducer located in the wet well shall be the main level control input for the pump level control as well flow control operation. Flow rate shall be automatically controlled by varying pump speed based on proportional level input from the PLC. As the wet well level rises the transducer will signal the pump controller via PLC to increase the speed of the pump. When the level decreases below the set-point, the pump speed is reduced. This arrangement is based upon a variable frequency drive (VFD) system.

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- B. Float-Switch and Pressure-Transducer System: Senses variations of sewage level in wet well. Include high and low adjustments capable of operating on 6-inch minimum differential of liquid level.
- C. Discharge pressure transmitters located in the Meter Vault shall function as monitoring the pump discharge pressures.
- D. Magnetic flow meter located in the Meter Vault shall function as monitoring the station flow and totalized flow. Manufacturer shall be Siemens, ABB, or approved equal.
- E. When discharge pressure is high and the flow is low/none flow, alarm shall be generated, displayed locally on the HMI, and send alarm to the central office via wireless radio.
- F. All parameters, alarms, status, and set points shall be stored and logged in the PLC. All alarms shall be trended on the HMI screens.
- G. All set points shall require password to make changes.
- H. Motor Controllers: VFD with soft starter and full voltage starter bypass. Include undervoltage release, thermal-overload heaters in each phase, manual reset buttons, and hand-automatic selector switches. Include circuit breakers to provide branch-circuit protection for each controller.
- I. 120-V accessory controls with 15-A, single-phase circuit breakers or fuses for each item.
- J. Control: Control is located within one half of service cabinet enclosure and contains various control components mounted. See Section 16900 and the Electrical Drawings for a more complete description.
- K. Install labels on panel face to identify switches and controls.
- L. Grinder General:
 - 1. The controller shall provide independent control of the grinder.
 - 2. Controller shall be the supplier's standard UL/cUL listed Model PC2200.
 - 3. The controller shall be rated for 5 Hp, 480 volts, 3 phase, 60Hz.
- M. Grinder Operation:
 - 1. The controller shall be equipped with a GRINDER ON-OFF/RESET-AUTO three (3) position selector switch.
 - a. In the OFF/RESET mode the grinder shall not run. In the ON mode the grinder will run.

- b. In the AUTO mode the grinder shall start and stop as controlled by a remotely-located dry contact in the Remote Terminal Unit (RTU) cabinet.
- c. The grinder shall only be reset by switching the GRINDER ON-OFF/RESET-AUTO switch to the OFF/RESET position.
- d. 2-amp at 240 VAC relay contacts shall be included for GRINDER RUN and GRINDER FAIL signal outputs. The contacts shall be connected to the RTU's Programmable Logic Controller (PLC) inputs.

N. Grinder Safety Features:

1. When a grinder jam condition occurs in the grinder ON or AUTO mode the controller shall stop the grinder, then reverse the grinder rotation to clear the obstruction. If the jam is cleared, the controller shall return the grinder to normal operation. Up to two (2) additional reversing cycles (3 times total) may occur within 30 seconds before the controller de-energizes the grinder motor and activates the grinder fail indicator and relay.
2. If a power failure occurs while a grinder is running, operation will resume when power is restored.
3. If a power failure occurs while the grinder is in a fail condition the fail indicator shall reactivate when power is restored.
4. The controller shall provide overload protection for the motor through an overload relay mounted directly on the grinder starter.
5. Short-circuit protection requires that a properly-sized circuit breaker or fuses be installed by others.
6. Controller reset shall be from the local panel controls only.

O. Grinder Components:

1. Control Devices:
 - a. Pilot devices shall be mounted on the enclosure front panel door.
 - b. The controller shall have indicator lights for POWER ON, RUN, and FAIL.
 - c. Indicator lights shall be of an integral-transformer type with 6 volt lamps. Lamps and the selector switches shall be heavy duty NEMA 4X type.
 - d. Control transformer shall be protected by two primary fuses and one secondary fuse. The 120 volt secondary shall have one leg grounded.
 - e. Relay contacts shall be included for GRINDER RUN and FAIL signal outputs. The contacts shall be rated 2 amp, 240 VAC, resistive load and shall be connected to the RTU PLC I/O.
2. Motor Starter
 - a. Starter shall be a full-voltage reversing type with 120 volt operating coils.
 - b. Forward and reverse contactors on the starters shall have both mechanical and electrical interlocks.

- c. Overload relays (OL) shall be adjustable so that the range selected includes the FLA (full load amperes) rating and service factor.

2.4 ACCESSORIES

- A. Ventilation: See Section 15830.
- B. Remote Alarm Circuit: Include contacts for connection to remote alarm panel.
- C. Spare Parts:
 1. The following spare parts shall be provided for each pump purchased:
 - a. Two (2) complete assemblies of pump and motor bearings.
 - b. Two (2) sets of O-ring seals.
 - c. Two (2) sets of gaskets for all gasketed parts.
 - d. Two (2) sets of bushings and packing.
- D. For submersible pumps only, provide one (1) complete pump rotor for each impeller size, including impeller shaft, keys, couplings, and nuts.

2.5 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 6/A 6M, W or HP shapes, or ASTM A 36/A 36M, plates or beams.
- B. Grout: ASTM C 1107, Grade B, nonshrink cement grout.
 1. Design Mix: 5000-psi, 28-day compressive strength.
- C. Concrete: Concrete as specified in DelDOT Standard Specifications. Precast concrete shall be as specified for manholes in Section 02530.

2.6 SOURCE QUALITY CONTROL

- A. Test and inspect sewage pumps according to HI 1.6, "Centrifugal Pump Tests." Include test recordings that substantiate correct performance of pumps at design head, capacity, suction lift, speed, and horsepower.
- B. Test accessories and controls through complete cycle. Include test recordings that substantiate correct performance.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of sewerage piping systems to verify actual locations of piping connections before packaged sewage pumping station installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.
- D. Verify measurements for aluminum fabrications in the field prior to fabrication.

3.2 INSTALLATION

- A. Install sewage pumping station components where indicated, according to specific equipment and piping arrangement indicated.
- B. Seal all joints between structures, sleeves, and piping and make watertight.
- C. Expansion Anchor Installation:
 - 1. General: Install expansion anchors in strict accordance with manufacturer's instructions and in accordance with the following.
 - 2. Drilling Holes: Use rotary hammer type drill and make drill holes to the required diameter and depth consistent with anchor manufacturer's instructions for size of anchor being installed.
 - 3. Minimum Embedment: Embed expansion anchors to four and one-half bolt diameters, unless otherwise indicated on the Drawings.
- D. Erection:
 - 1. Erect and install in accordance with details, approved shop drawings and referenced standards aligning straight, plumb and level with a tolerance of one in 200.
 - 2. Draw threaded bolt connections up tight with lock washers or other means to prevent loosening. Screw fasteners in exposed or finished surfaces may be slot or phillips head type, but in either case, screws must be counter-sunk design.

3.3 CONNECTIONS

- A. Sanitary sewer piping installation requirements are specified in Section 02530 "Sanitary Sewerage." Drawings indicate general arrangement of piping.
- B. Install piping adjacent to machine to allow service and maintenance.

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- C. Ground equipment according to Section 16060 "Grounding and Bonding."
- D. Connect wiring according to Section 16120 "Conductors and Cables."

3.4 IDENTIFICATION

- A. Install identifying labels permanently attached to equipment.
- B. Install operating instruction signs permanently attached to equipment or on pumping station wall near equipment.

3.5 PAINTING

- A. Prepare and paint ferrous piping in wet wells, structural-steel supports, and anchor devices with coal-tar epoxy-polyamide paint according to SSPC-Paint 16.
- B. Paint field-welded areas to match factory coating.
- C. Dissimilar Surfaces Isolation:
 - 1. Paint aluminum surfaces at point of contact with wood, concrete or masonry construction with one coat (minimum dry mil thickness - 5.0 mils) of bituminous paint.
 - 2. Paint aluminum surfaces at point of contact with steel with one coat of zinc chromate primer.
 - 3. Clean away excess or misplaced paint materials from aluminum surfaces and adjoining construction materials.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform field tests and inspections and prepare test reports.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.. Report results in writing.
- C. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Tests and Inspections:

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1. After installing the sewage pumping station and after electrical circuitry has been energized, test for compliance with requirements. Furnish water required for pump tests.
2. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units and operate each pump system for a minimum of 4 hours to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

E. Remove and replace the sewage pumping station components that do not pass tests and inspections and retest as specified above.

3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Adjust pump, accessory, and control settings, and safety and alarm devices.
 3. Provide start-up report.

3.8 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain packaged sewage pumping stations. Provide up to 8 hours of training that includes actual pump station operation.

END OF SECTION 02532

SECTION 02821

CHAIN-LINK FENCES AND GATES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Chain-link fences.
2. Gates: Swing.

1.3 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Chain-link fence and gate framework shall withstand the effects of gravity loads and customary regional loads and stresses within limits and under conditions indicated according to ASCE/SEI 7:
 1. Minimum Post Size: Determine according to ASTM F 1043 for framework up to 12 feet high, and post spacing not to exceed 10 feet.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for chain-link fences and gates.
 1. Fence and gate posts, rails, and fittings.
 2. Chain-link fabric, reinforcements, and attachments.
 3. Gates and hardware.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work. Show accessories, hardware, gate operation, and operational clearances.
- C. Product Certificates: For each type of chain-link fence and gate, from manufacturer.
- D. Product Test Reports: For framing strength according to ASTM F 1043.

- E. Operation and Maintenance Data.

1.5 PROJECT CONDITIONS

- A. Field Measurements: Verify layout information for chain-link fences and gates shown on Drawings in relation to property survey and existing structures. Verify dimensions by field measurements.

1.6 WARRANTY

- A. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CHAIN-LINK FENCE FABRIC

- A. General: Provide fabric in one-piece heights measured between top and bottom of outer edge of selvage knuckle or twist. Comply with CLFMI Product Manual and with requirements indicated below:

1. Fabric Height: As indicated on Drawings.
2. Fabric:
 - a. Mesh Size: 2 inches.
 - b. Zinc-Coated Fabric: ASTM A 392, Type II, Class 1, 1.2 oz./sq. ft with zinc coating applied after weaving.

2.2 FENCE FRAMING

- A. Posts and Rails: Comply with ASTM F 1043 for framing, including rails, braces, and line; terminal; and corner posts. Provide members with minimum dimensions and wall thickness according to ASTM F 1043 or ASTM F 1083 based on the following:

1. Fence Height: As indicated on Drawings.
2. Heavy Industrial Strength: Material Group IA, round steel pipe, Schedule 40. Hot-dip galvanized inside and outside. Provide post caps.
 - a. Line Post: 2.375 inches in diameter.
 - b. End, Corner and Pull Post: 2.875 inches in diameter.
3. Horizontal Framework Members: Intermediate top and bottom rails complying with ASTM F 1043.

- a. Top Rail: 1.66 inches in diameter.
4. Brace Rails: Comply with ASTM F 1043.
5. Metallic Coating for Steel Framing:
 - a. Type A, consisting of not less than minimum 2.0-oz./sq. ft. average zinc coating per ASTM A 123/A 123M.

2.3 TENSION WIRE

- A. Metallic-Coated Steel Wire: 0.177-inch- diameter, marcelled tension wire complying with ASTM A 817 and ASTM A 824, with the following metallic coating:
 1. Type II, zinc coated (galvanized) by hot-dip process, with the following minimum coating weight:
 - a. Matching chain-link fabric coating weight.

2.4 SWING GATES

- A. General: Comply with ASTM F 900 for gate posts and double swing gate types.
 1. Gate Leaf Width: As indicated on Drawings.
 2. Gate Fabric Height: As indicated on Drawings.
- B. Pipe and Tubing:
 1. Zinc-Coated Steel: Comply with ASTM F 1043 and ASTM F 1083; protective coating and finish to match fence framing.
 2. Gate Posts: Round tubular steel.
 3. Gate Frames and Bracing: Round tubular steel.
- C. Frame Corner Construction: Assembled with corner fittings.
- D. Hardware:
 1. Hinges: 360-degree inward and outward swing.
 2. Latches permitting operation from both sides of gate with provision for padlocking accessible from both sides of gate.

2.5 FITTINGS

- A. General: Comply with ASTM F 626.
- B. Post Caps: Provide for each post.

1. Provide line post caps with loop to receive tension wire or top rail.
- C. Rail and Brace Ends: For each gate, corner, pull, and end post.
- D. Rail Fittings: Provide the following:
 1. Top Rail Sleeves: Pressed-steel or round-steel tubing not less than 6 inches long.
 2. Rail Clamps: Line and corner boulevard clamps for connecting intermediate and bottom rails in the fence line-to-line posts.
- E. Tie Wires, Clips, and Fasteners: According to ASTM F 626.
 1. Standard Round Wire Ties: For attaching chain-link fabric to posts, rails, and frames, complying with the following:
 - a. Hot-Dip Galvanized Steel: 0.148-inch- diameter wire; galvanized coating thickness matching coating thickness of chain-link fence fabric.
- F. Finish:
 1. Metallic Coating for Pressed Steel or Cast Iron: Not less than 1.2 oz. /sq. ft. zinc.

2.6 GROUT AND ANCHORING CEMENT

- A. Nonshrink, Nonmetallic Grout: Premixed, factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout, recommended in writing by manufacturer, for exterior applications.
- B. Erosion-Resistant Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with potable water at Project site to create pourable anchoring, patching, and grouting compound. Provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended in writing by manufacturer, for exterior applications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, and other conditions affecting performance of the Work.

1. Do not begin installation before final grading is completed unless otherwise permitted by County.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of 500 feet or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.

3.3 INSTALLATION, GENERAL

- A. Install chain-link fencing to comply with ASTM F 567 and more stringent requirements indicated.

3.4 CHAIN-LINK FENCE INSTALLATION

- A. Post Excavation: Drill or hand-excavate holes for posts to diameters and spacings indicated, in firm, undisturbed soil.

B. Post Setting: Set posts in concrete at indicated spacing into firm, undisturbed soil.

1. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
2. Concrete Fill: Place concrete around posts to dimensions indicated and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.

a. Exposed Concrete: Extend 2 inches above grade; shape and smooth to shed water.

C. Terminal Posts: Locate terminal end, corner, and gate posts per ASTM F 567 and terminal pull posts at changes in horizontal or vertical alignment of as indicated on Drawings.

D. Line Posts: Space line posts uniformly at as indicated on Drawings.

E. Post Bracing and Intermediate Rails: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Diagonally brace terminal posts to adjacent line posts with truss rods and turnbuckles. Install braces at end and gate posts and at both sides of corner and pull posts.

1. Locate horizontal braces at midheight of fabric 72 inches or higher, on fences with top rail and at two-third fabric height on fences without top rail. Install so posts are plumb when diagonal rod is under proper tension.
- F. Tension Wire: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Pull wire taut, without sags. Fasten fabric to tension wire with 0.120-inch-diameter hog rings of same material and finish as fabric wire, spaced a maximum of 24 inches o.c. Install tension wire in locations indicated before stretching fabric. Provide horizontal tension wire at the following locations:
1. Extended along top and bottom of fence fabric. Install top tension wire through post cap loops. Install bottom tension wire within 6 inches of bottom of fabric and tie to each post with not less than same diameter and type of wire.
- G. Top Rail: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Run rail continuously through line post caps, bending to radius for curved runs and terminating into rail end attached to posts or post caps fabricated to receive rail at terminal posts. Provide expansion couplings as recommended in writing by fencing manufacturer.
- H. Intermediate and Bottom Rails: Install and secure to posts with fittings.
- I. Chain-Link Fabric: Apply fabric to outside of enclosing framework. Leave 1 inch between finish grade or surface and bottom selvage unless otherwise indicated. Pull fabric taut and tie to posts, rails, and tension wires. Anchor to framework so fabric remains under tension after pulling force is released.
- J. Fasteners: Install nuts for tension bands and carriage bolts on the side of the fence opposite the fabric side. Peen ends of bolts or score threads to prevent removal of nuts.

3.5 GATE INSTALLATION

- A. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach fabric as for fencing. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

3.6 ADJUSTING

- A. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.

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- B. Lubricate hardware and other moving parts.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's personnel to adjust, operate, and maintain chain-link fences and gates.

END OF SECTION 02821

SECTION 15830

BLOWERS/FANS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Centrifugal Fans/Blowers.

1.2 REFERENCES

A. Air Movement and Control Association International, Inc.

1. AMCA 211 - Laboratory Methods of Testing Fans.

B. Underwriters Laboratories, Inc.

1.3 SUBMITTALS

A. Shop Drawings

B. Product Data and specification compliance.

C. Installation Instructions

D. Installation, Operation, and Maintenance (IOM) Manual provided by the manufacturer.

1.4 DELIVERY, STORAGE, AND HANDLING

A. All equipment shall ship in a weather proof enclosure to protect the equipment from shipping damage and outdoor storage.

1.5 WARRANTY

A. Warranty Period: One year comprehensive from date of substantial completion.

1.6 EXTRA MATERIALS

A. Provide one set of spare belts for a belt drive fan.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL FANS

A. Manufacturers

1. Chicago Blower Corp – Model: 38-CPB.
2. Cincinnati Fan & Ventilator Co., Inc.
3. Or approved equal.

B. Wheel and Inlet

1. Provide a cast aluminum wheel with radial blades. All wheels shall utilize an integral straight bore hub and shall be statically and dynamically balanced in accordance with ANSI S2.19 standards. The straight bore hub shall be keyed with set screws for mounting.

C. Mounting

1. Motor-base Fan shall be mounted with heavy gauge steel pedestal suitable for mounting on a concrete slab.
2. Motors shall be factory mounted and tested.
3. Unit to be factory tested at scheduled running speed for vibration and balance. Balance may not be achieved utilizing weights but only by shaving off wheel material.

D. Housing

1. Housing shall be cast aluminum or thermoplastic with a minimum thickness of 3/16". The housing shall be suitable for outdoor conditions without an enclosure. If the housing is not suitable for outdoor operation an enclosure shall be provided by the manufacturer and shall be submitted to the engineer of record for review.
2. Housing shall consist of two halves which shall be bolted and sealed.
3. Inlets and outlets shall be round of nominal diameters for slip fit of ductwork, flexible connections, or hoses. Inlet shall have blast gate, screen and elbow to prevent water from entering.
4. Housing shall include a Teflon (or equal) shaft seal.
5. All housing sizes shall be reversible for clockwise or counterclockwise rotation and capable of being rotated to all eight standard discharge positions.

E. Bearings and Sleeves

1. Bearings shall be self-aligning, grease-lubricated bearings meeting a L-50 life at 400,000 hours.
2. Provide a shaft and bearing guard.

F. Performance

1. The supply ductwork shall be of CPVC pipe. The submitted unit shall meet or exceed scheduled CFM, static pressure, and break horsepower.
2. No application of this fan shall utilize a CFM which exceeds 2,000 cubic feet per minute in the ductwork.
3. The submittal shall state the fan discharge air velocity and duct velocity at an airflow rate of 405 cfm.

G. Accessories

1. Provide a belt guard for belt driven units.
2. Provide a flanged outlet with punched holes to ANSI-125 pound flange bolt pattern.
3. 1/2" NPT housing drain with plug.
4. Inlet Screens.
5. Unit base mount isolators.
6. Slide gate damper for field adjustable fan air flow.
7. Totally enclosed motor for outdoor use. Rated 1/2 horsepower at 230 VAC, 1 phase.
8. Entire unit shall be constructed for outdoor use. The complete blower assembly shall provide long lasting corrosion free operation in an outdoor environment. If the unit requires an enclosure for outdoor use then the submittal data shall be submitted to the engineer record for review on any such items.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify unit installation is in accordance with the manufacturers IOM.

3.2 PREPARATION

- A. Prior to start up document a complete pre-start-up checklist that is in accordance with the manufacturers IOM.

3.3 INSTALLATION

- A. Attach the unit and associated appurtenances per the drawings.
- B. Field installation of the inlet safety screen if not done so by the unit manufacturer in the factory.
- C. Field installation of all guards, isolators, gate dampers, and outdoor enclosures if not done so by the unit manufacturer.

3.4 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 15830

SECTION 16060

GROUNDING AND BONDING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes: Grounding systems and equipment.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Informational Submittals: Plans showing dimensioned as-built locations of grounding features specified in "Field Quality Control" Article, including the following:
 - 1. Ground rods.
 - 2. Grounding arrangements and connections for separately derived systems.
 - 3. Grounding for sensitive electronic equipment.
- C. Qualification Data: For qualified testing agency and testing agency's field supervisor.
- D. Field quality-control reports.
- E. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Instructions for periodic testing and inspection of grounding features at ground rings or grounding connections for separately derived systems based on NETA MTS.
 - a. Tests shall determine if ground-resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if values do not.
 - b. Include recommended testing intervals.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Tinned-copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.2 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.

- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- D. Bus-bar Connectors: Mechanical type, cast silicon bronze, solderless compression-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel; 3/4 inch diameter by 10 feet long.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare tinned-copper conductor, No. 2 AWG minimum, unless otherwise indicated.
 - 1. Bury at least 24 inches below grade.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods: Welded connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.

4. Single-phase motor and appliance branch circuits.
 5. Three-phase motor and appliance branch circuits.
 6. Flexible raceway runs.
 7. Controller and Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels.
- C. Signal and Communication Equipment: In addition to grounding and bonding required by NFPA 70, provide a separate grounding system complying with requirements in TIA/ATIS J-STD-607-A.
1. For alarm, data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.
- D. Metal Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Rods: Drive rods until tops are 18 inches below finished final grade unless otherwise indicated.
1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
 2. Unless otherwise indicated for grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.

3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.

D. Grounding and Bonding for Piping:

1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from main service equipment, or grounding bus, to main metal water service entrances. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.

3.4 LABELING

- A. Comply with requirements in Section 16075 "Electrical Identification" for instruction signs. The label or its text shall be green.
- B. Install labels at the communications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.
 1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, and at individual ground rods. Make tests at ground rods before any conductors are connected.

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- a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.
4. Prepare dimensioned Drawings locating each ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- D. Grounding system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.
- F. Report measured ground resistances, but not limited to, the following values:
1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: 10 ohms.
 2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: 5 ohms.
 3. Power Distribution Units or Panelboards Serving Electronic Equipment: 1 ohm(s).
 4. Pad-Mounted Equipment: 5 ohms.
- G. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify County promptly and include recommendations to reduce ground resistance.

END OF SECTION 16060

SECTION 16073

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.

1.3 DEFINITIONS

- A. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel slotted support systems.
 - 2. Nonmetallic slotted support systems.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:

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1. Steel slotted channel systems. Include Product Data for components.
2. Nonmetallic slotted channel systems. Include Product Data for components.
3. Equipment supports.

C. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified together with concrete Specifications.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO International Corporation.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; Tyco International, Ltd.
 - g. Wesanco, Inc.
 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 5. Channel Dimensions: Selected for applicable load criteria.

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- B. Nonmetallic Slotted Support Systems: Structural-grade, factory-formed, glass-fiber-resin channels and angles with 9/16-inch- diameter holes at a maximum of 8 inches o.c., in at least 1 surface.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. Fabco Plastics Wholesale Limited.
 - d. Seasafe, Inc.
 - 2. Fittings and Accessories: Products of channel and angle manufacturer and designed for use with those items.
 - 3. Fitting and Accessory Materials: Same as channels and angles, except metal items be stainless steel.
 - 4. Rated Strength: Selected to suit applicable load criteria.
- C. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- D. Conduit and Cable Support Devices: Malleable-iron hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- F. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.

- 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti Inc.
 - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 5) MKT Fastening, LLC.
 3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 6. Toggle Bolts: All-steel springhead type.
 7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT and RMC may be supported by openings through structure members, as permitted in NFPA 70.

- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To New Concrete: Bolt to concrete inserts.
 - 2. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts.
 - 3. To Light Steel: Sheet metal screws.
 - 4. Items Mounted on Hollow Walls and Nonstructural Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- B. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements shall meet DelDOT Standards.
- C. Anchor equipment to concrete base.
 - 1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

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3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 16073

SECTION 16075

ELECTRICAL IDENTIFICATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Identification for raceways.
 - 2. Identification of power and control cables.
 - 3. Identification for conductors.
 - 4. Underground-line warning tape.
 - 5. Warning labels and signs.
 - 6. Instruction signs.
 - 7. Equipment identification labels.
 - 8. Miscellaneous identification products.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and IEEE C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.
- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing concealment.

PART 2 - PRODUCTS

2.1 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.
- D. Write-On Tags: Polyester tag, 0.015 inch thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.
- E. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

2.2 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- D. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- F. Write-On Tags: Polyester tag, 0.015 inch thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.
- G. Machine printed heat-shrink markers are acceptable.

2.3 UNDERGROUND-LINE WARNING TAPE

- A. Tape:
 - 1. Recommended by manufacturer for the method of installation and suitable to identify and locate underground electrical and communications utility lines.
 - 2. Printing on tape shall be permanent and shall not be damaged by burial operations.
 - 3. Tape material and ink shall be chemically inert, and not subject to degrading when exposed to acids, alkalis, and other destructive substances commonly found in soils.
- B. Color and Printing:
 - 1. Comply with ANSI Z535.1 through ANSI Z535.5.
 - 2. Inscriptions for Red-Colored Tapes: **ELECTRIC LINE, HIGH VOLTAGE.**
 - 3. Inscriptions for Orange-Colored Tapes: **COMMUNICATIONS CABLE.**

C. Tag: :

1. Detectable three-layer laminate, consisting of a printed pigmented polyolefin film, a solid aluminum-foil core, and a clear protective film that allows inspection of the continuity of the conductive core, bright-colored, continuous-printed on one side with the inscription of the utility, compounded for direct-burial service.
2. Overall Thickness: 5 mils.
3. Foil Core Thickness: 0.35 mil.
4. Weight: 28 lb/1000 sq. ft..
5. 3-Inch Tensile According to ASTM D 882: 70 lbf, and 4600 psi.

2.4 WARNING LABELS AND SIGNS

A. Comply with NFPA 70 and 29 CFR 1910.145.

B. Self-Adhesive Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.

C. Baked-Enamel Warning Signs:

1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
2. 1/4-inch grommets in corners for mounting.
3. Nominal size, 7 by 10 inches.

D. Metal-Backed, Butyrate Warning Signs:

1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application.
2. 1/4-inch grommets in corners for mounting.
3. Nominal size, 10 by 14 inches.

E. Warning label and sign shall include, but are not limited to, the following legends:

1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."
3. Arc-Flash label in coordination with overcurrent protective device coordination.

2.5 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch thick for signs up to 20 sq. inches and 1/8 inch thick for larger sizes.
 - 1. Engraved legend with black letters on white face.
 - 2. Punched or drilled for mechanical fasteners.
 - 3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.
- B. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch.
- C. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch. Overlay shall provide a weatherproof and UV-resistant seal for label.

2.6 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch.
- B. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch. Overlay shall provide a weatherproof and UV-resistant seal for label.
- C. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch.
- D. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch.
- E. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch.

2.7 CABLE TIES

- A. General-Purpose Cable Ties: Fungus inert, self extinguishing, one piece, self locking, Type 6/6 nylon.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F, According to ASTM D 638: 12,000 psi.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black except where used for color-coding.

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- B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self extinguishing, one piece, self locking, Type 6/6 nylon.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F, According to ASTM D 638: 12,000 psi.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black.

- C. Plenum-Rated Cable Ties: Self extinguishing, UV stabilized, one piece, self locking.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength at 73 deg F, According to ASTM D 638: 7000 psi.
 - 3. UL 94 Flame Rating: 94V-0.
 - 4. Temperature Range: Minus 50 to plus 284 deg F.
 - 5. Color: Black.

2.8 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Comply with requirements in painting Sections for paint materials and application requirements. Select paint system applicable for surface material and location (exterior or interior).

- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify identity of each item before installing identification products.

- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.

- C. Apply identification devices to surfaces that require finish after completing finish work.

- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.

- E. Attach signs and plastic labels that are not self-adhesive type with mechanical fasteners appropriate to the location and substrate.

- F. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at

penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.

- G. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- H. Cable Ties: For attaching tags. Use general-purpose type, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.
- I. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.
- J. Painted Identification: Comply with requirements in painting Sections for surface preparation and paint application.

3.2 IDENTIFICATION SCHEDULE

- A. Accessible Raceways and Cables: Identify the covers of each junction and pull box of the following systems with self-adhesive vinyl labels with the wiring system legend and system voltage. System legends shall be as follows:
 - 1. Emergency Power.
 - 2. Power.
 - 3. UPS.
- B. Power-Circuit Conductor Identification, 600 V or Less: For conductors in vaults, pull and junction boxes, manholes, and handholes, use color-coding conductor tape to identify the phase.
 - 1. Color-Coding for Phase and Voltage Level Identification, 600 V or Less: Use colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 - a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit.
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - c. Colors for 480/277-V Circuits:

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- 1) Phase A: Brown.
 - 2) Phase B: Purple.
 - 3) Phase C: Yellow.
- d. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- C. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.
- D. Conductors to Be Extended in the Future: Attach marker tape to conductors and list source.
- E. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.
- F. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable.
1. Limit use of underground-line warning tape to direct-buried cables.
 2. Install underground-line warning tape for both direct-buried cables and cables in raceway.
- G. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- H. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Self-adhesive warning labels.
1. Comply with 29 CFR 1910.145.
 2. Identify system voltage with black letters on an orange background.
 3. Apply to exterior of door, cover, or other access.

4. For equipment with multiple power or control sources, apply to door or cover of equipment including, but not limited to, the following:
 - a. Power transfer switches.
 - b. Controls with external control power connections.

- I. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.

- J. Emergency Operating Instruction Signs: Install instruction signs with white legend on a red background with minimum 3/8-inch- high letters for emergency instructions at equipment used for power transfer.

- K. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and the Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
 1. Labeling Instructions:
 - a. Indoor Equipment: Self-adhesive, engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch- high letters on 1-1/2-inch- high label; where two lines of text are required, use labels 2 inches high.
 - b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
 - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 - d. Unless provided with self-adhesive means of attachment, fasten labels with appropriate mechanical fasteners that do not change the NEMA or NRTL rating of the enclosure.

 2. Equipment to Be Labeled:
 - a. Panelboards: Typewritten directory of circuits in the location provided by panelboard manufacturer. Panelboard identification shall be self-adhesive, engraved, laminated acrylic or melamine label.
 - b. Enclosures and electrical cabinets.
 - c. Access doors and panels for concealed electrical items.
 - d. Transformers: Label that includes tag designation shown on Drawings for the transformer, feeder, and panelboards or equipment supplied by the secondary.

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- e. Enclosed switches.
- f. Enclosed circuit breakers.
- g. Enclosed controllers.
- h. Variable-speed controllers.
- i. Push-button stations.
- j. Automatic transfer switches.
- k. Contactors.
- l. Remote-controlled switches and control devices.
- m. Generators.
- n. Monitoring and control equipment.
- o. UPS equipment.

END OF SECTION 16075

SECTION 16091

SLEEVES AND SLEEVE SEALS FOR ELECTRICAL RACEWAYS AND CABLING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves for raceway and cable penetration of non-fire-rated construction walls and floors.
 - 2. Sleeve-seal systems.
 - 3. Sleeve-seal fittings.
 - 4. Grout.
 - 5. Silicone sealants.

1.3 SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Wall Sleeves:
 - 1. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies: Galvanized-steel sheet; 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint, with tabs for screw-fastening the sleeve to the board.
- C. Sleeves for Rectangular Openings:
 - 1. Material: Galvanized sheet steel.

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2. Minimum Metal Thickness:

- a. For sleeve cross-section rectangle perimeter less than 50 inches and with no side larger than 16 inches, thickness shall be 0.052 inch.
- b. For sleeve cross-section rectangle perimeter 50 inches or more and one or more sides larger than 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE-SEAL SYSTEMS

A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Advance Products & Systems, Inc.
 - b. CALPICO, Inc.
 - c. Metraflex Company (The).
 - d. Pipeline Seal and Insulator, Inc.
 - e. Proco Products, Inc.
2. Sealing Elements: Nitrile (Buna N) rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
3. Pressure Plates: Stainless steel.
4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 SLEEVE-SEAL FITTINGS

A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for embedding in concrete slab or wall. Unit shall have plastic or rubber waterstop collar with center opening to match piping OD.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Presealed Systems.
 - b. Fernco.
 - c. Or approved equal.

2.4 GROUT

A. Description: Nonshrink; recommended for interior and exterior sealing openings in non-fire-rated walls or floors.

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- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION FOR NON-FIRE-RATED ELECTRICAL PENETRATIONS

- A. Comply with NECA 1.
- B. Comply with NEMA VE 2 for cable tray and cable penetrations.
- C. Sleeves for Conduits Penetrating Above-Grade Non-Fire-Rated Concrete and Masonry-Unit Floors and Walls:
 - 1. Interior Penetrations of Non-Fire-Rated Walls and Floors:
 - a. Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint.
 - b. Seal space outside of sleeves with mortar or grout. Pack sealing material solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect material while curing.
 - 2. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 3. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable unless sleeve seal is to be installed.
 - 4. Install sleeves for wall penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of walls. Cut sleeves to length for mounting flush with both surfaces of walls. Deburr after cutting.
 - 5. Install sleeves for floor penetrations. Extend sleeves installed in floors 2 inches above finished floor level. Install sleeves during erection of floors.
- D. Sleeves for Conduits Penetrating Non-Fire-Rated Gypsum Board Assemblies:
 - 1. Use circular metal sleeves unless penetration arrangement requires rectangular sleeved opening.
 - 2. Seal space outside of sleeves with approved joint compound for gypsum board assemblies.

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- E. Underground, Exterior-Wall and Floor Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing sleeve-seal system.

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at raceway entries into building.
- B. Install type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.3 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

END OF SECTION 16091

SECTION 16120

CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
- B. Related Sections include the following:
 - 1. Section 16123 "Control-Voltage Electrical Power Cables" for cabling used for instrumentation control, communication, signal and data circuits.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For testing agency.
- C. Field quality-control test reports.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.

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- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Alcan Products Corporation; Alcan Cable Division.
 - 2. American Insulated Wire Corp.; a Leviton Company.
 - 3. General Cable Corporation.
 - 4. Senator Wire & Cable Company.
 - 5. Southwire Company.
- B. Copper Conductors: Comply with NEMA WC 70.
- C. Conductor Insulation: Comply with NEMA WC 70 for Types THHN-THWN and XHHW.

2.2 CONNECTORS AND SPLICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Hubbell Power Systems, Inc.
 - 3. O-Z/Gedney; EGS Electrical Group LLC.
 - 4. 3M; Electrical Products Division.
 - 5. Tyco Electronics Corp.
- B. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

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- B. Branch Circuits: Copper. Solid or stranded for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- C. Control Circuits: Copper, stranded.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type XHHW, single conductors in raceway.
- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway.
- C. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW, single conductors in raceway.
- D. Exposed Branch Circuits: Type THHN-THWN, single conductors in raceway.
- E. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type XHHW, single conductors in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- B. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- C. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- D. Support cables according to Section 16073 "Hangers and Supports for Electrical Systems."
- E. Identify and color-code conductors and cables according to Section 16075 "Electrical Identification."

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

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- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 12 inches of slack.

3.5 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 16091 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors, and conductors feeding the following critical equipment and services for compliance with requirements.
 - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- C. Test Reports: Prepare a written report to record the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- D. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 16120

SECTION 16123

CONTROL-VOLTAGE ELECTRICAL POWER CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. RS-232 cabling.
 - 2. RS-485 cabling.
 - 3. Low-voltage control cabling.
 - 4. Control-circuit conductors.
 - 5. Identification products.
 - 6. CAT 5 ethernet cable.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. IDC: Insulation displacement connector.
- C. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- D. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
- E. UTP: Unshielded twisted pair.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For qualified layout technician, installation supervisor, and field inspector.
- C. Source quality-control reports.

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- D. Field quality-control reports.
- E. Maintenance Data: For wire and cable to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of an NRTL.
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 - 1. Flame-Spread Index: 25 or less.
 - 2. Smoke-Developed Index: 50 or less.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Test cables upon receipt at Project site.
 - 1. Test each pair of UTP cable for open and short circuits.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install UTP and optical fiber cables and connecting materials until wet work in spaces is complete and dry, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Subject to compliance with requirements, provide products by one of the following:
 - 1. Belden.
 - 2. Siemon.
 - 3. Or approved equal.
- B. RS-232 Cable:
 - 1. Standard Cable: NFPA 70, Type CM.

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- a. Paired, two pairs, No. 22 AWG, stranded (7x30) tinned-copper conductors.
- b. Polypropylene insulation.
- c. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
- d. PVC jacket.
- e. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned-copper drain wire.
- f. Flame Resistance: Comply with UL 1581.

C. RS-485 Cable:

1. Standard Cable: NFPA 70, Type CM.

- a. Paired, two pairs, twisted, No. 22 AWG, stranded (7x30) tinned-copper conductors.
- b. PVC insulation.
- c. Unshielded.
- d. PVC jacket.
- e. Flame Resistance: Comply with UL 1581.

D. Low-Voltage Control Cable:

1. Paired Cable: NFPA 70, Type CMG.

- a. One pair, twisted, No. 16 AWG, stranded (19x29) tinned-copper conductors.
- b. PVC insulation.
- c. Shielded.
- d. PVC jacket.
- e. Flame Resistance: Comply with UL 1581.

E. Control-Circuit Conductors:

1. Class 1 Control Circuits: Stranded copper, Type THHN-THWN and Type XHHN, in raceway, complying with UL 83 and UL 44.
2. Class 2 Control Circuits: Stranded copper, Type THHN-THWN, in raceway and Type XHHN, in raceway, complying with UL 83 and UL 44.
3. Class 3 Remote-Control and Signal Circuits: Stranded copper, Type TW or Type TF, complying with UL 83.

F. CAT 5 Ethernet Cables:

1. 100-ohm, four pair, UTP complying with ICEA S-90-661 and TIA-568-C.2. UL listed for specific application. Terminate cables in RJ-45 connectors.
2. Patch cords in adequate length.

2.2 IDENTIFICATION PRODUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Brady Corporation.
 - 2. HellermannTyton.
 - 3. Kroy LLC.
 - 4. Panduit Corp.
- B. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.
- C. Comply with requirements in Section 16075 "Electrical Identification."

2.3 SOURCE QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to evaluate cables.
- B. Cable will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 INSTALLATION OF PATHWAYS

- A. Comply with TIA/EIA-569-A for pull-box sizing and length of conduit and number of bends between pull points.
- B. Comply with requirements in Section 16130 "Raceways and Boxes" for installation of conduits and wireways.
- C. Install manufactured conduit sweeps and long-radius elbows if possible.

3.2 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Comply with TIA/EIA-568-B.1.
 - 2. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.

3. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
4. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
5. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
6. Cold-Weather Installation: Bring cable to room temperature before dereeling. Heat lamps shall not be used for heating.
7. Pulling Cable: Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.

C. Installation of Control-Circuit Conductors:

1. Install wiring in raceways. Comply with requirements specified in Section 16130 "Raceways and Boxes."

D. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA/EIA-569-A recommendations for separating unshielded copper voice and data communication cable from potential EMI sources, including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 5 inches.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 12 inches.
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 24 inches.
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: A minimum of 2-1/2 inches.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 6 inches.
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 12 inches.

4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
 - a. Electrical Equipment Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment Rating between 2 and 5 kVA: A minimum of 3 inches.
 - c. Electrical Equipment Rating More Than 5 kVA: A minimum of 6 inches.
5. Separation between Cables and Electrical Motors and Transformers, 5 kVA or HP and Larger: A minimum of 48 inches.
6. Separation between Cables and Fluorescent Fixtures: A minimum of 5 inches.

3.3 CONTROL-CIRCUIT CONDUCTORS

A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits, No 14 AWG.
2. Class 2 low-energy, remote-control, and signal circuits, No. 16 AWG.
3. Class 3 low-energy, remote-control, alarm, and signal circuits, No 12 AWG.

3.4 GROUNDING

- A. For data communication wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
- B. For low-voltage wiring and cabling, comply with requirements in Section 16060 "Grounding and Bonding."

3.5 IDENTIFICATION

- A. Identify system components, wiring, and cabling according to TIA/EIA-606-A. Comply with requirements for identification specified in Section 16075 "Electrical Identification."

3.6 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
- B. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.

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- C. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 16123

SECTION 16130

RACEWAYS AND BOXES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal conduits, tubing, and fittings.
 - 2. Nonmetal conduits, tubing, and fittings.
 - 3. Nonmetal wireways and auxiliary gutters.
 - 4. Boxes, enclosures, and cabinets.

1.3 DEFINITIONS

- A. ARC: Aluminum rigid conduit.
- B. GRC: Galvanized rigid steel conduit.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.
- C. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
 - 1. Structural members in paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.
- D. Source quality-control reports.

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PART 2 - PRODUCTS

2.1 METAL CONDUITS, TUBING, AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. AFC Cable Systems, Inc.
 2. Allied Tube & Conduit; a Tyco International Ltd. Co.
 3. Anamet Electrical, Inc.
 4. Electri-Flex Company.
 5. O-Z/Gedney; a brand of EGS Electrical Group.
 6. Picoma Industries, a subsidiary of Mueller Water Products, Inc.
 7. Robroy Industries.
 8. Southwire Company.
 9. Thomas & Betts Corporation.
 10. Western Tube and Conduit Corporation.
 11. Wheatland Tube Company; a division of John Maneely Company.
- B. Listing and Labeling: Metal conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. GRC: Comply with ANSI C80.1 and UL 6.
- D. ARC: Comply with ANSI C80.5 and UL 6A.
- E. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
1. Comply with NEMA RN 1.
 2. Coating Thickness: 0.040 inch, minimum.
- F. FMC: Comply with UL 1; aluminum.
- G. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.
- H. Fittings for Metal Conduit: Comply with NEMA FB 1 and UL 514B.
1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886 and NFPA 70.
 2. Fittings for EMT:
 - a. Material: Die cast.
 - b. Type: Compression.

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3. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
 4. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of 0.040 inch, with overlapping sleeves protecting threaded joints.
- I. Joint Compound for GRC or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS, TUBING, AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. AFC Cable Systems, Inc.
 2. Anamet Electrical, Inc.
 3. Arco Corporation.
 4. CANTEX Inc.
 5. CertainTeed Corp.
 6. Condux International, Inc.
 7. Electri-Flex Company.
 8. Kraloy.
 9. Lamson & Sessions; Carlon Electrical Products.
 10. Niedax-Kleinhuis USA, Inc.
 11. RACO; a Hubbell company.
 12. Thomas & Betts Corporation.
- B. Listing and Labeling: Nonmetallic conduits, tubing, and fittings shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. RNC: Type EPC-40-PVC in concrete encased ductbank and Type EPC-80 PVC for direct buried ductbank, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
- D. LFNC: Comply with UL 1660.
- E. Fittings for RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
- F. Fittings for LFNC: Comply with UL 514B.

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hoffman; a Pentair company.
 - 3. Mono-Systems, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Description: Sheet metal, complying with UL 870 and NEMA 250, Type 3R unless otherwise indicated, and sized according to NFPA 70.
 - 1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Wireway Covers: Flanged-and-gasketed type unless otherwise indicated.
- E. Finish: Manufacturer's standard enamel finish.

2.4 NONMETALLIC WIREWAYS AND AUXILIARY GUTTERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Allied Moulded Products, Inc.
 - 2. Hoffman; a Pentair company.
 - 3. Lamson & Sessions; Carlon Electrical Products.
 - 4. Niedax-Kleinhuis USA, Inc.
- B. Listing and Labeling: Nonmetallic wireways and auxiliary gutters shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Description: Fiberglass polyester, extruded and fabricated to required size and shape, without holes or knockouts. Cover shall be gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections shall be flanged and have stainless-steel screws and oil-resistant gaskets.

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- D. Fittings and Accessories: Couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings shall match and mate with wireways as required for complete system.

2.5 BOXES, ENCLOSURES, AND CABINETS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Adalet.
 - 2. Cooper Technologies Company; Cooper Crouse-Hinds.
 - 3. EGS/Appleton Electric.
 - 4. Erickson Electrical Equipment Company.
 - 5. Hoffman; a Pentair company.
 - 6. Hubbell Incorporated; Killark Division.
 - 7. Kraloy.
 - 8. Milbank Manufacturing Co.
 - 9. Mono-Systems, Inc.
 - 10. O-Z/Gedney; a brand of EGS Electrical Group.
 - 11. RACO; a Hubbell Company.
 - 12. Robroy Industries.
 - 13. Spring City Electrical Manufacturing Company.
 - 14. Stahlin Non-Metallic Enclosures; a division of Robroy Industries.
 - 15. Thomas & Betts Corporation.
 - 16. Wiremold/Legrand.
 - 17. APX Enclosures, Inc.
- B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations. Sized as required for housing all required equipment and components.
- C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.
- E. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing 50 lb. Outlet boxes designed for attachment of luminaires weighing more than 50 lb shall be listed and marked for the maximum allowable weight.
- F. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- G. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, cast aluminum with gasketed cover.

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- H. Box extensions used to accommodate new building finishes shall be of same material as recessed box.
- I. Device Box Dimensions: 4 inches square by 2-1/8 inches deep.
- J. Gangable boxes are prohibited.
- K. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, Type 12 for indoor and Type 3RX for outdoor with continuous-hinge cover with flush latch unless otherwise indicated.
 - 1. Metal Enclosures: Painted steel, finished inside and out with manufacturer's standard powder coating.
 - 2. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.
- L. Cabinets:
 - 1. NEMA 250, Type 12 for indoor and Type 3RX for outdoor. Indoor galvanized-steel box and outdoor painted steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard powder coating.
 - 2. Hinged door in front cover with flush latch and concealed hinge. NEMA 250, Type 3RX for outdoor use. All doors shall be equipped with heavy duty hold-open door stop.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed Conduit: GRC.
 - 2. Concealed Conduit, Aboveground or in Concrete Slab: GRC.
 - 3. Underground Conduit: RNC, concrete encased Type EPC-40-PVC and direct buried Type EPC-80-PVC.
 - 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 - 5. Boxes and Enclosures, Aboveground: NEMA 250, Type 3RX.
 - 6. See Drawings for raceway inside enclosure requirements.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated:

1. Exposed, Not Subject to Physical Damage: GRC.
 2. Exposed, Not Subject to Severe Physical Damage: GRC.
 3. Exposed and Subject to Severe Physical Damage: GRC.
 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC in damp or wet locations.
 5. Damp or Wet Locations: PVC coated GRC.
 6. Boxes and Enclosures: NEMA 250, Type 12, except use NEMA 250, Type 4X stainless steel or nonmetallic in damp or wet locations.
 7. See Drawings for raceway inside enclosure requirements.
- C. Minimum Raceway Size: 3/4-inch trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 3. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.
- F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- G. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.
- ### 3.2 INSTALLATION
- A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
 - B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
 - C. Complete raceway installation before starting conductor installation.

- D. Comply with requirements in Section 16073 "Hangers and Supports for Electrical Systems" for hangers and supports.
- E. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.
- G. Support conduit within 12 inches of enclosures to which attached.
- H. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum 10-foot intervals.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Arrange raceways to keep a minimum of 2 inches of concrete cover in all directions.
 - 4. Do not embed threadless fittings in concrete unless specifically approved for each specific location.
 - 5. Change from RNC to GRC before rising above floor.
- I. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- J. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- K. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- L. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- M. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- N. Cut conduit perpendicular to the length. For conduits 2-inch trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.

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- O. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- P. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.
- Q. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where an underground service raceway enters a building or structure.
 - 3. Where otherwise required by NFPA 70.
- R. Comply with manufacturer's written instructions for solvent welding RNC and fittings.
- S. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of 72 inches of flexible conduit for recessed and semirecessed luminaires, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
 - 1. Use LFMC in damp or wet locations subject to severe physical damage.
 - 2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- T. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to top or bottom of box unless otherwise indicated.
- U. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- V. Locate boxes so that cover or plate will not span different building finishes.
- W. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- X. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

A. Direct-Buried Conduit:

1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom in accordance with DeIDOT Standards.
2. Install backfill meeting DeIDOT Standards.
3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction meeting DeIDOT Standards.
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through floor unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.
5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through floor.
 - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete for a minimum of 12 inches on each side of the coupling.
 - b. For stub-ups at equipment mounted on outdoor concrete bases and where conduits penetrate building foundations, extend steel conduit horizontally a minimum of 60 inches from edge of foundation or equipment base. Install insulated grounding bushings on terminations at equipment.
6. Underground Warning Tape: Comply with requirements in Section 16075 "Electrical Identification."

3.4 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 16091 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.5 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.

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1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 16130

SECTION 16140

WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Toggle switches.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.
- E. TVSS: Transient voltage surge suppressor.

1.4 SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Field quality-control reports.
- D. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

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PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; Division of Cooper Industries, Inc. (Cooper).
 - 2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
 - 3. Leviton Mfg. Company Inc. (Leviton).
 - 4. Pass & Seymour/Legrand (Pass & Seymour).

- B. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. Comply with NFPA 70.

- C. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
 - 1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
 - 2. Devices shall comply with the requirements in this Section.

2.3 STRAIGHT-BLADE RECEPTACLES

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 Configuration 5-20R, UL 498, and FS W-C-596.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 5351 (single), CR5352 (duplex).
 - b. Hubbell; HBL5351 (single), HBL5352 (duplex).
 - c. Leviton; 5891 (single), 5352 (duplex).
 - d. Pass & Seymour; 5361 (single), 5362 (duplex).

2.4 GFCI RECEPTACLES

- A. General Description:

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1. Straight blade, feed and non-feed-through types.
2. Comply with NEMA WD 1, NEMA WD 6, UL 498, UL 943 Class A, and FS W-C-596.
3. Include indicator light that shows when the GFCI has malfunctioned and no longer provides proper GFCI protection.

B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; VGF20.
 - b. Hubbell; GFR5352L.
 - c. Pass & Seymour; 2095.
 - d. Leviton; 7590.

2.5 HAZARDOUS (CLASSIFIED) LOCATION RECEPTACLES

A. Wiring Devices for Hazardous (Classified) Locations: Comply with NEMA FB 11 and UL 1010.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cooper Crouse-Hinds.
 - b. EGS/Appleton Electric.
 - c. Killark; Division of Hubbell Inc.

2.6 TOGGLE SWITCHES

A. Comply with NEMA WD 1, UL 20, and FS W-S-896.

B. Switches, 120/277 V, 20 A:

1. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Single Pole:
 - a) Cooper; AH1221.
 - b) Hubbell; HBL1221.
 - c) Leviton; 1221-2.
 - d) Pass & Seymour; CSB20AC1.
 - 2) Two Pole:
 - a) Cooper; AH1222.
 - b) Hubbell; HBL1222.

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- c) Leviton; 1222-2.
- d) Pass & Seymour; CSB20AC2.

3) Three Way:

- a) Cooper; AH1223.
- b) Hubbell; HBL1223.
- c) Leviton; 1223-2.
- d) Pass & Seymour; CSB20AC3.

2.7 WALL PLATES

- A. Single and combination types shall match corresponding wiring devices.
 - 1. Plate-Securing Screws: Metal with head color to match plate finish.
 - 2. Material for Finished Spaces: Type 302 stainless steel.
 - 3. Material for Unfinished Spaces: Type 302 stainless steel.
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, die-cast aluminum while-in-use with lockable cover.

2.8 FINISHES

- A. Device Color:
 - 1. Wiring Devices Connected to Normal Power System: Brown unless otherwise indicated or required by NFPA 70 or device listing.
 - 2. Wiring Devices Connected to Emergency Power System: Red.
 - 3. TVSS Devices: Blue.
- B. Wall Plate Color: Stainless steel color.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 - 1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of boxes.

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2. Keep outlet boxes free of plaster, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailing existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the left.

3.2 GFCI RECEPTACLES

- A. Install non-feed-through-type GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

- A. Comply with Section 16075 "Electrical Identification."
- B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with white-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Test Instruments: Use instruments that comply with UL 1436.
 2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- B. Tests for Convenience Receptacles:
 1. Line Voltage: Acceptable range is 105 to 132 V.
 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.
- C. Test straight-blade test for the retention force of the grounding blade according to NFPA 99. Retention force shall be not less than 4 oz.
- D. Wiring device will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

END OF SECTION 16140

SECTION 16211

ELECTRICITY METERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section includes equipment for electricity metering by utility company and electricity metering by Owner.

1.3 DEFINITIONS

- A. KY Pulse: Term used by the metering industry to describe a method of measuring consumption of electricity that is based on a relay opening and closing in response to the rotation of the disk in the meter.
- B. PC: Personal computer.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For electricity-metering equipment.
 - 1. Dimensioned plans and sections or elevation layouts.
 - 2. Wiring Diagrams: For power, signal, and control wiring. Identify terminals and wiring designations and color-codes to facilitate installation, operation, and maintenance. Indicate recommended types, wire sizes, and circuiting arrangements for field-installed wiring, and show circuit protection features.
- C. Field quality-control reports.
- D. Operation and Maintenance Data. Include the following:
 - 1. Application and operating software documentation.
 - 2. Software licenses.
 - 3. Software service agreement.

4. Hard copies of manufacturer's operating specifications, design user's guides for software and hardware, and PDF files on CD-ROM of the hard-copy Submittal.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Receive, store, and handle modular meter center according to NECA 400.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 1. Notify County no fewer than two days in advance of proposed interruption of electrical service.
 2. Do not proceed with interruption of electrical service without County's written permission.

1.8 COORDINATION

- A. Electrical Service Connections: Coordinate with utility companies and components they furnish as follows:
 1. Comply with requirements of utilities providing electrical power services.
 2. Coordinate installation and connection of utilities and services, including provision for electricity-metering components.

1.9 SOFTWARE SERVICE AGREEMENT

- A. Technical Support: Beginning with Substantial Completion, provide software support for two years.
- B. Upgrade Service: Update software to latest version at Project completion. Install and program software upgrades that become available within two years from date of Substantial Completion. Upgrading software shall include operating system. Upgrade shall include new or revised licenses for use of software.
 1. Provide 30 days' notice to Owner to allow scheduling and access to system and to allow Owner to upgrade his computer equipment if necessary.

PART 2 - PRODUCTS

2.1 EQUIPMENT FOR ELECTRICITY METERING BY UTILITY COMPANY

- A. Meters: Coordinate the responsibility and requirements with the utility company.
- B. Current-Transformer Cabinets: Comply with requirements of electrical-power utility company.
- C. Meter Sockets: Comply with requirements of electrical-power utility company.

2.2 EQUIPMENT FOR ELECTRICITY METERING BY OWNER

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings by Square D or comparable product by one of the following:
 - 1. Eaton/Cutler-Hammer.
- B. General Requirements for Owner's Meters:
 - 1. Comply with UL 1244.
 - 2. Enclosure: NEMA 250, Type 1 minimum.
 - 3. Identification: Comply with requirements in Section 16075 "Electrical Identification."
 - 4. Memory Backup: Self-contained to maintain memory throughout power outages of 72 hours, minimum.
 - 5. Sensors: Current-sensing type, with current or voltage output, selected for optimum range and accuracy for meters indicated for this application.
 - a. Type: Split and solid core.
- C. Kilowatt-hour Meter: Electronic three-phase meters, measuring electricity used.
 - 1. Voltage and Phase Configuration: Meter shall be designed for use on circuits with voltage rating and phase configuration indicated for its application.
 - 2. Display: LCD with characters not less than 0.25 inch high, indicating accumulative kilowatt-hours and current kilowatt load. Retain accumulated kilowatt-hour in a nonvolatile memory, until reset.
 - 3. Display: Digital electromechanical counter, indicating accumulative kilowatt-hours.
- D. Kilowatt-hour/Demand Meter: Electronic three-phase meters, measuring electricity use and demand. Demand shall be integrated over a 15-minute interval.
 - 1. Voltage and Phase Configuration: Meter shall be designed for use on circuits with voltage rating and phase configuration indicated for its application.

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2. Display: LCD with characters not less than 0.25 inch high, indicating accumulative kilowatt-hours, current time and date, current demand, and historic peak demand, and time and date of historic peak demand. Retain accumulated kilowatt-hour and historic peak demand in a nonvolatile memory, until reset.
- E. Data Transmission: Connect to RTU's PLC via RS-485 cable. Comply with Section 16123 "Control-Voltage Electrical Power Cables." Data shall include amps, volts, KW, KWH, and power factor.
- F. Software: PC based, a product of meter manufacturer, suitable for calculation of utility cost allocation and billing. Connect to RTU/PLC via RS-485 communication circuit. See Kent County Engineer for Data List.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with equipment installation requirements in NECA 1.
- B. Install meters furnished by utility company. Install raceways and equipment according to utility company's written requirements. Provide empty conduits for metering leads and extend grounding connections as required by utility company.
- C. Install modular meter center according to NECA 400 switchboard installation requirements.

3.2 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 16075 "Electrical Identification."
 1. Series Combination Warning Label: Self-adhesive type, with text as required by NFPA 70.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:

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1. Connect a load of known kilowatt rating, 1.5 kW minimum, to a circuit supplied by metered feeder.
 2. Turn off circuits supplied by metered feeder and secure them in off condition.
 3. Run test load continuously for eight hours minimum, or longer, to obtain a measurable meter indication. Use test-load placement and setting that ensures continuous, safe operation.
 4. Check and record meter reading at end of test period and compare with actual electricity used, based on test-load rating, duration of test, and sample measurements of supply voltage at test-load connection. Record test results.
- C. Electricity metering will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 16211

SECTION 16231

PACKAGED ENGINE GENERATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes packaged engine-generator sets for standby power supply with the following features:
 - 1. Diesel engine.
 - 2. Unit-mounted cooling system.
 - 3. Unit-mounted control and monitoring.
 - 4. Performance requirements for sensitive loads.
 - 5. Outdoor enclosure.
- B. Related Sections include the following:
 - 1. Section 16415 "Transfer Switches" for transfer switches including sensors and relays to initiate automatic-starting and -stopping signals for engine-generator sets.

1.3 DEFINITIONS

- A. Operational Bandwidth: The total variation from the lowest to highest value of a parameter over the range of conditions indicated, expressed as a percentage of the nominal value of the parameter.

1.4 SUBMITTALS

- A. Product Data: For each type of packaged engine generator indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. In addition, include the following:
 - 1. Thermal damage curve for generator.
 - 2. Time-current characteristic curves for generator protective device.

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- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Dimensioned outline plan and elevation drawings of engine-generator set and other components specified.
 - 2. Design Calculations: Signed and sealed by a qualified professional engineer. Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - 3. Vibration Isolation Base Details: Signed and sealed by a qualified professional engineer. Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include base weights.
 - 4. Wiring Diagrams: Power, signal, and control wiring.
- C. Qualification Data: For installer, manufacturer, and testing agency.
- D. Source quality-control test reports.
 - 1. Certified summary of prototype-unit test report.
 - 2. Certified Test Reports: For components and accessories that are equivalent, but not identical, to those tested on prototype unit.
 - 3. Certified Summary of Performance Tests: Certify compliance with specified requirement to meet performance criteria for sensitive loads.
 - 4. Report of factory test on units to be shipped for this Project, showing evidence of compliance with specified requirements.
 - 5. Report of sound generation.
 - 6. Report of exhaust emissions showing compliance with applicable regulations.
 - 7. Certified Torsional Vibration Compatibility: Comply with NFPA 110.
- E. Field quality-control test reports.
- F. Warranty: Special warranty specified in this Section.
- G. Operation and Maintenance Data: For packaged engine generators to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. List of tools and replacement items recommended to be stored at Project for ready access. Include part and drawing numbers, current unit prices, and source of supply.
- H. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fuses: One for every 10 of each type and rating, but no fewer than one of each.

2. Indicator Lamps: Two for every six of each type used, but no fewer than two of each.
3. Filters: One set each of lubricating oil, fuel, and combustion-air filters.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
 1. Maintenance Proximity: Not more than four hours' normal travel time from Installer's place of business to Project site.
 2. Engineering Responsibility: Preparation of data for vibration isolators of engine skid mounts, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Manufacturer Qualifications: A qualified manufacturer. Maintain, within 200 miles of Project site, a service center capable of providing training, parts, and emergency maintenance repairs.
- C. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL), and that is acceptable to authorities having jurisdiction.
 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- D. Source Limitations: Obtain packaged generator sets and auxiliary components through one source from a single manufacturer.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- F. Comply with ASME B15.1.
- G. Comply with NFPA 37.
- H. Comply with NFPA 70.
- I. Comply with NFPA 99.

- J. Comply with NFPA 110 requirements for Level 2 emergency power supply system.
- K. Comply with UL 2200.
- L. Engine Exhaust Emissions: Comply with applicable federal, state and local government requirements.
- M. Noise Emission: Comply with applicable federal, state and local government requirements for maximum noise level at adjacent property and residential boundaries due to sound emitted by generator set including engine, engine exhaust, engine cooling-air intake and discharge, and other components of installation.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without Owner's written permission.
- B. Environmental Conditions: Engine-generator system shall withstand the following environmental conditions without mechanical or electrical damage or degradation of performance capability:
 - 1. Ambient Temperature: Minus 15 to plus 40 deg C.
 - 2. Altitude: Sea level to 800 feet.

1.7 COORDINATION

- A. Coordinate size and location of concrete bases for package engine generators. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of packaged engine generators and associated auxiliary components that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years comprehensive from date of Substantial Completion.

1.9 MAINTENANCE SERVICE

- A. Initial Maintenance Service: Beginning at Substantial Completion, provide 12 months' full maintenance by skilled employees of manufacturer's designated service organization. Include quarterly exercising to check for proper starting, load transfer, and running under load. Include routine preventive maintenance as recommended by manufacturer and adjusting as required for proper operation. Provide parts and supplies same as those used in the manufacture and installation of original equipment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Onan/Cummins Power Generation, Kohler Company, or a comparable product.

2.2 ENGINE-GENERATOR SET

- A. Factory-assembled and -tested, engine-generator set.
- B. Mounting Frame: Maintain alignment of mounted components without depending on concrete foundation; and have lifting attachments.
 - 1. Rigging Diagram: Inscribed on metal plate permanently attached to mounting frame to indicate location and lifting capacity of each lifting attachment and generator-set center of gravity.
- C. Capacities and Characteristics:
 - 1. Power Output Ratings: Nominal ratings as indicated, with capacity as required to operate as a unit as evidenced by records of prototype testing.
 - 2. Output Connections: Three-phase, four wire.
 - 3. Nameplates: For each major system component to identify manufacturer's name and address, and model and serial number of component.
- D. Generator-Set Performance:
 - 1. Steady-State Voltage Operational Bandwidth: 3 percent of rated output voltage from no load to full load.
 - 2. Transient Voltage Performance: Not more than 20 percent variation for 50 percent step-load increase or decrease. Voltage shall recover and remain within the steady-state operating band within three seconds.
 - 3. Steady-State Frequency Operational Bandwidth: 0.5 percent of rated frequency from no load to full load.

4. Steady-State Frequency Stability: When system is operating at any constant load within the rated load, there shall be no random speed variations outside the steady-state operational band and no hunting or surging of speed.
5. Transient Frequency Performance: Less than 5 percent variation for 50 percent step-load increase or decrease. Frequency shall recover and remain within the steady-state operating band within five seconds.
6. Output Waveform: At no load, harmonic content measured line to line or line to neutral shall not exceed 5 percent total and 3 percent for single harmonics. Telephone influence factor, determined according to NEMA MG 1, shall not exceed 50 percent.
7. Sustained Short-Circuit Current: For a 3-phase, bolted short circuit at system output terminals, system shall supply a minimum of 250 percent of rated full-load current for not less than 10 seconds and then clear the fault automatically, without damage to generator system components.
8. Start Time: Comply with NFPA 110, Type 10, system requirements.

E. Generator-Set Performance for Sensitive Loads:

1. Oversizing generator compared with the rated power output of the engine is permissible to meet specified performance.
 - a. Nameplate Data for Oversized Generator: Show ratings required by the Contract Documents rather than ratings that would normally be applied to generator size installed.
2. Steady-State Voltage Operational Bandwidth: 1 percent of rated output voltage from no load to full load.
3. Transient Voltage Performance: Not more than 10 percent variation for 50 percent step-load increase or decrease. Voltage shall recover and remain within the steady-state operating band within 0.5 second.
4. Steady-State Frequency Operational Bandwidth: Plus or minus 0.25 percent of rated frequency from no load to full load.
5. Steady-State Frequency Stability: When system is operating at any constant load within the rated load, there shall be no random speed variations outside the steady-state operational band and no hunting or surging of speed.
6. Transient Frequency Performance: Less than 2-Hz variation for 50 percent step-load increase or decrease. Frequency shall recover and remain within the steady-state operating band within three seconds.
7. Output Waveform: At no load, harmonic content measured line to neutral shall not exceed 2 percent total with no slot ripple. Telephone influence factor, determined according to NEMA MG 1, shall not exceed 50 percent.
8. Sustained Short-Circuit Current: For a 3-phase, bolted short circuit at system output terminals, system shall supply a minimum of 300 percent of rated full-load

current for not less than 10 seconds and then clear the fault automatically, without damage to winding insulation or other generator system components.

9. Excitation System: Performance shall be unaffected by voltage distortion caused by nonlinear load.

- a. Provide permanent magnet excitation for power source to voltage regulator.

10. Start Time: Comply with NFPA 110, Type 10, system requirements.

2.3 ENGINE

A. Fuel: Diesel, Grade DF-2.

B. Rated Engine Speed: 1800 rpm.

C. Maximum Piston Speed for Four-Cycle Engines: 2250 fpm.

D. Lubrication System: The following items are mounted on engine or skid:

1. Filter and Strainer: Rated to remove 90 percent of particles 5 micrometers and smaller while passing full flow.
2. Thermostatic Control Valve: Control flow in system to maintain optimum oil temperature. Unit shall be capable of full flow and is designed to be fail-safe.
3. Crankcase Drain: Arranged for complete gravity drainage to an easily removable container with no disassembly and without use of pumps, siphons, special tools, or appliances.

E. Engine Fuel System:

1. Main Fuel Pump: Mounted on engine. Pump ensures adequate primary fuel flow under starting and load conditions.
2. Relief-Bypass Valve: Automatically regulates pressure in fuel line and returns excess fuel to source.

F. Coolant Jacket Heater: Electric-immersion type, factory installed in coolant jacket system. Comply with NFPA 110 requirements for Level 1 equipment for heater capacity.

G. Governor: Adjustable isochronous, with speed sensing.

H. Cooling System: Closed loop, liquid cooled, with radiator factory mounted on engine-generator-set mounting frame and integral engine-driven coolant pump.

1. Coolant: Solution of 50 percent ethylene-glycol-based antifreeze and 50 percent water, with anticorrosion additives as recommended by engine manufacturer.

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2. Size of Radiator: Adequate to contain expansion of total system coolant from cold start to 110 percent load condition.
 3. Temperature Control: Self-contained, thermostatic-control valve modulates coolant flow automatically to maintain optimum constant coolant temperature as recommended by engine manufacturer.
 4. Coolant Hose: Flexible assembly with inside surface of nonporous rubber and outer covering of aging-, ultraviolet-, and abrasion-resistant fabric.
 - a. Rating: 50-psig maximum working pressure with coolant at 180 deg F, and noncollapsible under vacuum.
 - b. End Fittings: Flanges or steel pipe nipples with clamps to suit piping and equipment connections.
- I. Cooling System: Closed loop, liquid cooled, with remote radiator and integral engine-driven coolant pump.
1. Size of Radiator: Adequate to contain expansion of total system coolant from cold start to 110 percent load condition.
 2. Fan: Driven by multiple belts from engine shaft.
 3. Coolant: Solution of 50 percent ethylene-glycol-based antifreeze and 50 percent water, with anticorrosion additives as recommended by engine manufacturer.
 4. Temperature Control: Self-contained, thermostatic-control valve modulates coolant flow automatically to maintain optimum constant coolant temperature as recommended by engine manufacturer.
- J. Muffler/Silencer: Critical type, sized as recommended by engine manufacturer and selected with exhaust piping system to not exceed engine manufacturer's engine backpressure requirements.
1. Minimum sound attenuation of 25 dB at 500 Hz.
 2. Sound level measured at a distance of 10 feet from exhaust discharge after installation is complete shall be 85 dBA or less. Noise level shall meet local noise law and regulations for residential neighborhood.
- K. Air-Intake Filter: Heavy-duty, engine-mounted air cleaner with replaceable dry-filter element and "blocked filter" indicator.
- L. Starting System: 12-V electric, with negative ground.
1. Components: Sized so they will not be damaged during a full engine-cranking cycle with ambient temperature at maximum specified in Part 1 "Project Conditions" Article.
 2. Cranking Motor: Heavy-duty unit that automatically engages and releases from engine flywheel without binding.
 3. Cranking Cycle: As required by NFPA 110 for system level specified.

4. Battery: Adequate capacity within ambient temperature range specified in Part 1 "Project Conditions" Article to provide specified cranking cycle at least three times without recharging.
5. Battery Cable: Size as recommended by engine manufacturer for cable length indicated. Include required interconnecting conductors and connection accessories.
6. Battery Compartment: Factory fabricated of metal with acid-resistant finish and thermal insulation. Thermostatically controlled heater shall be arranged to maintain battery above 10 deg C regardless of external ambient temperature within range specified in Part 1 "Project Conditions" Article. Include accessories required to support and fasten batteries in place.
7. Battery-Charging Alternator: Factory mounted on engine with solid-state voltage regulation and 35-A minimum continuous rating.
8. Battery Charger: Current-limiting, automatic-equalizing and float-charging type. Unit shall comply with UL 1236 and include the following features:
 - a. Operation: Equalizing-charging rate of 10 A shall be initiated automatically after battery has lost charge until an adjustable equalizing voltage is achieved at battery terminals. Unit shall then be automatically switched to a lower float-charging mode and shall continue to operate in that mode until battery is discharged again.
 - b. Automatic Temperature Compensation: Adjust float and equalize voltages for variations in ambient temperature from minus 40 deg C to plus 60 deg C to prevent overcharging at high temperatures and undercharging at low temperatures.
 - c. Automatic Voltage Regulation: Maintain constant output voltage regardless of input voltage variations up to plus or minus 10 percent.
 - d. Ammeter and Voltmeter: Flush mounted in door. Meters shall indicate charging rates.
 - e. Safety Functions: Sense abnormally low battery voltage and close contacts providing low battery voltage indication on control and monitoring panel. Sense high battery voltage and loss of ac input or dc output of battery charger. Either condition shall close contacts that provide a battery-charger malfunction indication at system control and monitoring panel.
 - f. Enclosure and Mounting: NEMA 250, Type 1, wall-mounted cabinet.

2.4 FUEL OIL STORAGE

- A. Comply with NFPA 30.
- B. Fuel Tank: Comply with UL 142, factory-fabricated, subbase, dual wall fuel tank assembly, with integral, float-controlled transfer pump and the following features:

1. Containment: Integral rupture basin with a capacity of 150 percent of nominal capacity of day tank.
 - a. Leak Detector: Locate in rupture basin and connect to provide audible and visual alarm in the event of day-tank leak.
2. Tank Capacity: As recommended by engine manufacturer for an uninterrupted period of 24 hours' operation at 100 percent of rated power output of engine-generator system without being refilled.
3. Pump Capacity: Exceeds maximum flow of fuel drawn by engine-mounted fuel supply pump at 110 percent of rated capacity, including fuel returned from engine.
4. Low-Level Alarm Sensor: Liquid-level device operates alarm contacts at 25 percent of normal fuel level.
5. High-Level Alarm Sensor: Liquid-level device operates alarm and redundant fuel shutoff contacts at midpoint between overflow level and 100 percent of normal fuel level.
6. Piping Connections: Factory-installed fuel supply and return lines from tank to engine; local fuel fill, vent line, overflow line; and tank drain line with shutoff valve.
7. Redundant High-Level Fuel Shutoff: Actuated by high-level alarm sensor in day tank to operate a separate motor device that disconnects day-tank pump motor. Sensor shall signal solenoid valve, located in fuel suction line between fuel storage tank and day tank, to close. Both actions shall remain in shutoff state until manually reset. Shutoff action shall initiate an alarm signal to control panel but shall not shut down engine-generator set.
8. Tank level indicator.
9. Vandal-resistant fill cap.
10. Containment Provisions: Comply with requirements of authorities having jurisdiction.

2.5 CONTROL AND MONITORING

- A. Automatic Starting System Sequence of Operation: When mode-selector switch on the control and monitoring panel is in the automatic position, remote-control contacts in one or more separate automatic transfer switches initiate starting and stopping of generator set. When mode-selector switch is switched to the on position, generator set starts. The off position of same switch initiates generator-set shutdown. When generator set is running, specified system or equipment failures or derangements automatically shut down generator set and initiate alarms. Operation of a remote emergency-stop switch also shuts down generator set.
- B. Configuration: Operating and safety indications, protective devices, basic system controls, and engine gages shall be grouped in a common control and monitoring panel

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mounted on the generator set. Mounting method shall isolate the control panel from generator-set vibration.

- C. Configuration: Operating and safety indications, protective devices, basic system controls, and engine gages shall be grouped in a common wall-mounted control and monitoring panel.
- D. Configuration: Operating and safety indications, protective devices, basic system controls, engine gages, instrument transformers, generator disconnect switch or circuit breaker, and other indicated components shall be grouped in a combination control and power panel. Control and monitoring section of panel shall be isolated from power sections by steel barriers. Panel features shall include the following:
 - 1. Cabinet Construction: Rigid, self-supporting steel unit complying with NEMA ICS 6. Power bus shall be copper. Bus, bus supports, control wiring, and temperature rise shall comply with UL 891.
 - 2. Current and Potential Transformers: Instrument accuracy class.
- E. Indicating and Protective Devices and Controls:
 - 1. AC voltmeter.
 - 2. AC ammeter.
 - 3. AC frequency meter.
 - 4. DC voltmeter (alternator battery charging).
 - 5. Engine-coolant temperature gage.
 - 6. Engine lubricating-oil pressure gage.
 - 7. Running-time meter.
 - 8. Ammeter-voltmeter, phase-selector switch(es).
 - 9. Generator-voltage adjusting rheostat.
 - 10. Start-stop switch.
 - 11. Overspeed shutdown device.
 - 12. Coolant high-temperature shutdown device.
 - 13. Coolant low-level shutdown device.
 - 14. Oil low-pressure shutdown device.
 - 15. Fuel tank derangement alarm.
 - 16. Fuel tank high-level shutdown of fuel supply alarm.
 - 17. Generator overload.
- F. Supporting Items: Include sensors, transducers, terminals, relays, and other devices and include wiring required to support specified items. Locate sensors and other supporting items on engine or generator, unless otherwise indicated.
- G. Connection to Data Link: A separate terminal block, factory wired to Form C dry contacts, for each alarm and status indication is reserved for connections for data-link transmission of indications to remote data terminals.

- H. Remote Emergency-Stop Switch: Flush; wall mounted, unless otherwise indicated; and labeled. Push button shall be protected from accidental operation.

2.6 GENERATOR OVERCURRENT AND FAULT PROTECTION

- A. Generator Circuit Breaker: Molded-case, electronic-trip type; 100 percent rated; complying with UL 489.
 - 1. Tripping Characteristics: Adjustable long-time and short-time delay and instantaneous.
 - 2. Trip Settings: Selected to coordinate with generator thermal damage curve.
 - 3. Shunt Trip: Connected to trip breaker when generator set is shut down by other protective devices.
 - 4. Mounting: Adjacent to or integrated with control and monitoring panel.
- B. Generator Protector: Microprocessor-based unit shall continuously monitor current level in each phase of generator output, integrate generator heating effect over time, and predict when thermal damage of alternator will occur. When signaled by generator protector or other generator-set protective devices, a shunt-trip device in the generator disconnect switch shall open the switch to disconnect the generator from load circuits. Protector shall perform the following functions:
 - 1. Initiates a generator overload alarm when generator has operated at an overload equivalent to 110 percent of full-rated load for 60 seconds. Indication for this alarm is integrated with other generator-set malfunction alarms.
 - 2. Under single or three-phase fault conditions, regulates generator to 300 percent of rated full-load current for up to 10 seconds.
 - 3. As overcurrent heating effect on the generator approaches the thermal damage point of the unit, protector switches the excitation system off, opens the generator disconnect device, and shuts down the generator set.
 - 4. Senses clearing of a fault by other overcurrent devices and controls recovery of rated voltage to avoid overshoot.

2.7 GENERATOR, EXCITER, AND VOLTAGE REGULATOR

- A. Comply with NEMA MG 1.
- B. Drive: Generator shaft shall be directly connected to engine shaft. Exciter shall be rotated integrally with generator rotor.
- C. Electrical Insulation: Class H or Class F.
- D. Stator-Winding Leads: Brought out to terminal box to permit future reconnection for other voltages if required.

- E. Construction shall prevent mechanical, electrical, and thermal damage due to vibration, overspeed up to 125 percent of rating, and heat during operation at 110 percent of rated capacity.
- F. Enclosure: Dripproof.
- G. Instrument Transformers: Mounted within generator enclosure.
- H. Voltage Regulator: Solid-state type, separate from exciter, providing performance as specified.
 - 1. Adjusting rheostat on control and monitoring panel shall provide plus or minus 5 percent adjustment of output-voltage operating band.
- I. Strip Heater: Thermostatically controlled unit arranged to maintain stator windings above dew point.
- J. Windings: Two-thirds pitch stator winding and fully linked amortisseur winding.
- K. Subtransient Reactance: 12 percent, maximum.

2.8 OUTDOOR GENERATOR-SET ENCLOSURE

- A. Description: Vandal-resistant, weatherproof, quiet site level one, powder coated, steel housing, wind resistant up to 100 mph. Multiple panels shall be lockable and provide adequate access to components requiring maintenance. Panels shall be removable by one person without tools. Instruments and control shall be mounted within enclosure.
 - 1. Space Heater: Thermostatically controlled and sized to prevent condensation.
 - 2. Louvers: Equipped with bird screen and filter arranged to permit air circulation when engine is not running while excluding exterior dust, birds, and rodents.
 - 3. Hinged Doors: With padlocking provisions.
 - 4. Ventilation: Louvers equipped with bird screen and filter arranged to permit air circulation while excluding exterior dust, birds, and rodents.
 - 5. Thermal Insulation: Manufacturer's standard materials and thickness selected in coordination with space heater to maintain winter interior temperature within operating limits required by engine-generator-set components.
 - 6. Muffler Location: Within enclosure.
- B. Engine Cooling Airflow through Enclosure: Maintain temperature rise of system components within required limits when unit operates at 110 percent of rated load for 2 hours with ambient temperature at top of range specified in system service conditions.
 - 1. Louvers: Fixed-engine, cooling-air inlet and discharge. Storm-proof and drainable louvers prevent entry of rain and snow.

2. Automatic Dampers: At engine cooling-air inlet and discharge. Dampers shall be closed to reduce enclosure heat loss in cold weather when unit is not operating.

C. Convenience Outlets: Factory wired, GFCI. Arrange for external electrical connection.

2.9 VIBRATION ISOLATION DEVICES

A. Elastomeric Isolator Pads: Oil- and water-resistant elastomer or natural rubber, arranged in single or multiple layers, molded with a nonslip pattern and galvanized-steel baseplates of sufficient stiffness for uniform loading over pad area, and factory cut to sizes that match requirements of supported equipment.

1. Material: Bridge-bearing neoprene, complying with AASHTO M 251.
2. Durometer Rating: 50.
3. Number of Layers: Two.

B. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic restraint.

1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to wind loads or if weight is removed; factory-drilled baseplate bonded to 1/4-inch-thick, elastomeric isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
2. Outside Spring Diameter: Not less than 80 percent of compressed height of the spring at rated load.
3. Minimum Additional Travel: 50 percent of required deflection at rated load.
4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

2.10 FINISHES

A. Indoor and Outdoor Enclosures and Components: Manufacturer's standard finish over corrosion-resistant pretreatment and compatible primer.

2.11 SOURCE QUALITY CONTROL

A. Prototype Testing: Factory test engine-generator set using same engine model, constructed of identical or equivalent components and equipped with identical or equivalent accessories.

1. Tests: Comply with NFPA 110 and IEEE 115.

- B. Project-Specific Equipment Tests: Before shipment, factory test engine-generator set and other system components and accessories manufactured specifically for this Project. Perform tests at rated load and power factor. Include the following tests:
1. Test components and accessories furnished with installed unit that are not identical to those on tested prototype to demonstrate compatibility and reliability.
 2. Full load run.
 3. Maximum power.
 4. Voltage regulation.
 5. Transient and steady-state governing.
 6. Single-step load pickup.
 7. Safety shutdown.
 8. Report factory test results within 10 days of completion of test.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, equipment bases, and conditions, with Installer present, for compliance with requirements for installation and other conditions affecting packaged engine-generator performance.
- B. Examine roughing-in of piping systems and electrical connections. Verify actual locations of connections before packaged engine-generator installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with packaged engine-generator manufacturers' written installation and alignment instructions and with NFPA 110.
- B. Install packaged engine generator to provide access, without removing connections or accessories, for periodic maintenance.
- C. Install packaged engine generator with elastomeric isolator pads having a minimum deflection of 1 inch on concrete base. Secure sets to anchor bolts installed in concrete bases.
- D. Electrical Wiring: Install electrical devices furnished by equipment manufacturers but not specified to be factory mounted.

3.3 CONNECTIONS

- A. Ground equipment according to Section 16060 "Grounding and Bonding."

- B. Connect wiring according to Section 16120 "Conductors and Cables."

3.4 IDENTIFICATION

- A. Identify system components according to Section 16075 "Electrical Identification."

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

- B. Tests and Inspections:

1. Perform tests recommended by manufacturer and each electrical test and visual and mechanical inspection for "AC Generators and for Emergency Systems" specified in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. NFPA 110 Acceptance Tests: Perform tests required by NFPA 110 that are additional to those specified here including, but not limited to, single-step full-load pickup test.
3. Battery Tests: Equalize charging of battery cells according to manufacturer's written instructions. Record individual cell voltages.
 - a. Measure charging voltage and voltages between available battery terminals for full-charging and float-charging conditions. Check electrolyte level and specific gravity under both conditions.
 - b. Test for contact integrity of all connectors. Perform an integrity load test and a capacity load test for the battery.
 - c. Verify acceptance of charge for each element of the battery after discharge.
 - d. Verify that measurements are within manufacturer's specifications.
4. Battery-Charger Tests: Verify specified rates of charge for both equalizing and float-charging conditions.
5. System Integrity Tests: Methodically verify proper installation, connection, and integrity of each element of engine-generator system before and during system operation. Check for air, exhaust, and fluid leaks.
6. Exhaust Emissions Test: Comply with applicable government test criteria.
7. Voltage and Frequency Transient Stability Tests: Use recording oscilloscope to measure voltage and frequency transients for 50 and 100 percent step-load increases and decreases, and verify that performance is as specified.

8. Harmonic-Content Tests: Measure harmonic content of output voltage under 25 percent and at 100 percent of rated linear load. Verify that harmonic content is within specified limits.
 9. Noise Level Tests: Measure A-weighted level of noise emanating from generator-set installation, including engine exhaust and cooling-air intake and discharge, at four locations on the property line, and compare measured levels with required values.
- C. Coordinate tests with tests for transfer switches and run them concurrently.
 - D. Test instruments shall have been calibrated within the last 12 months, traceable to standards of NIST, and adequate for making positive observation of test results. Make calibration records available for examination on request.
 - E. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - F. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - G. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - H. Remove and replace malfunctioning units and retest as specified above.
 - I. Retest: Correct deficiencies identified by tests and observations and retest until specified requirements are met.
 - J. Report results of tests and inspections in writing. Record adjustable relay settings and measured insulation resistances, time delays, and other values and observations. Attach a label or tag to each tested component indicating satisfactory completion of tests.
- 3.6 TRAINING
- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain packaged engine generators. Provide eight (8) hours of training.

END OF SECTION 16231

SECTION 16269

VARIABLE FREQUENCY CONTROLLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section includes separately enclosed, pre-assembled, combination VFCs, rated 600 V and less, for speed control of three-phase, squirrel-cage induction motors.

1.3 DEFINITIONS

- A. CPT: Control power transformer.
- B. EMI: Electromagnetic interference.
- C. IGBT: Insulated-gate bipolar transistor.
- D. LAN: Local area network.
- E. LED: Light-emitting diode.
- F. MCP: Motor-circuit protector.
- G. NC: Normally closed.
- H. NO: Normally open.
- I. OCPD: Overcurrent protective device.
- J. PID: Control action, proportional plus integral plus derivative.
- K. PWM: Pulse-width modulated.
- L. RFI: Radio-frequency interference.
- M. TDD: Total demand (harmonic current) distortion.
- N. THD(V): Total harmonic voltage demand.

- O. VFC: Variable-frequency motor controller or drive.

1.4 SUBMITTALS

- A. Product Data: For each type and rating of VFC indicated. Include features, performance, electrical ratings, operating characteristics, shipping and operating weights, and furnished specialties and accessories.
- B. Shop Drawings: For each VFC indicated. Include dimensioned plans, elevations, and sections; and conduit entry locations and sizes, mounting arrangements, and details, including required clearances and service space around equipment.
 - 1. Show tabulations of installed devices, equipment features, and ratings. Include the following:
 - a. Each installed unit's type and details.
 - b. Factory-installed devices.
 - c. Enclosure types and details.
 - d. Nameplate legends.
 - e. Short-circuit current (withstand) rating of enclosed unit.
 - f. Features, characteristics, ratings, and factory settings of each VFC and installed devices.
 - g. Specified modifications.
 - 2. Schematic and Connection Wiring Diagrams: For power, signal, and control wiring.
- C. Coordination Drawings: Floor plans, drawn to scale, showing dimensioned layout, required working clearances, and required area above and around VFCs. Show VFC layout and relationships between electrical components and adjacent structural and mechanical elements. Show support locations, type of support, and weight on each support. Indicate field measurements.
- D. Qualification Data: For qualified testing agency.
- E. Product Certificates: For each VFC, from manufacturer.
- F. Source quality-control reports.
- G. Field quality-control reports.
- H. Load-Current and Overload-Relay Heater List: Compile after motors have been installed, and arrange to demonstrate that selection of heaters suits actual motor nameplate, full-load currents.

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- I. Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed and arrange to demonstrate that switch settings for motor-running overload protection suit actual motors to be protected.
- J. Operation and Maintenance Data: For VFCs to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Manufacturer's written instructions for testing and adjusting thermal-magnetic circuit breaker and MCP trip settings.
 - 2. Manufacturer's written instructions for setting field-adjustable overload relays.
 - 3. Manufacturer's written instructions for testing, adjusting, and reprogramming microprocessor control modules.
 - 4. Manufacturer's written instructions for setting field-adjustable timers, controls, and status and alarm points.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. If stored in space that is not permanently enclosed and air conditioned, remove loose packing and flammable materials from inside controllers and install temporary electric heating, with at least 250 W per controller.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation, capable of driving full load without derating, under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than 14 deg F and not exceeding 110 deg F.
 - 2. Ambient Storage Temperature: Not less than minus 4 deg F and not exceeding 140 deg F
 - 3. Humidity: Less than 95 percent (noncondensing).
 - 4. Altitude: Not exceeding 3300 feet.

- B. Interruption of Existing Electrical Systems: Do not interrupt electrical systems in facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify County no fewer than two days in advance of proposed interruption of electrical systems.
 - 2. Indicate method of providing temporary electrical service.
 - 3. Do not proceed with interruption of electrical systems without County's written permission.
 - 4. Comply with NFPA 70E.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for VFCs, including clearances between VFCs, and adjacent surfaces and other items.

1.8 COORDINATION

- A. Coordinate features of motors, load characteristics, installed units, and accessory devices to be compatible with the following:
 - 1. Torque, speed, and horsepower requirements of the load.
 - 2. Ratings and characteristics of supply circuit and required control sequence.
 - 3. Ambient and environmental conditions of installation location.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace VFCs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years comprehensive from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURED UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings by Square D or comparable product by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.

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- B. General Requirements for VFCs: Comply with NEMA ICS 7, NEMA ICS 61800-2, and UL 508C.
- C. Application: Provide constant torque even for variable torque application.
- D. VFC Description: Variable-frequency power converter (rectifier, dc bus, and IGBT, PWM inverter) factory packaged in an enclosure, with integral disconnecting means and overcurrent and overload protection; listed and labeled by an NRTL as a complete unit; arranged to provide self-protection, protection, and variable-speed control of one or more three-phase induction motors by adjusting output voltage and frequency.
 - 1. Units suitable for operation of NEMA MG 1, Design A and Design B motors as defined by NEMA MG 1, Section IV, Part 30, "Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both."
 - 2. Units suitable for operation of inverter-duty motors as defined by NEMA MG 1, Section IV, Part 31, "Definite-Purpose Inverter-Fed Polyphase Motors."
 - 3. Listed and labeled for integrated short-circuit current (withstand) rating by an NRTL acceptable to authorities having jurisdiction.
- E. Design and Rating: Match load type, such as fans, blowers, and pumps; and type of connection used between motor and load such as direct or through a power-transmission connection.
- F. Output Rating: Three-phase; 10 to 60 Hz, with voltage proportional to frequency throughout voltage range; maximum voltage equals input voltage.
- G. Unit Operating Requirements:
 - 1. Input AC Voltage Tolerance: Plus 10 and minus 10 percent of VFC input voltage rating.
 - 2. Input AC Voltage Unbalance: Not exceeding 3 percent.
 - 3. Input Frequency Tolerance: Plus or minus 3 percent of VFC frequency rating.
 - 4. Minimum Efficiency: 97 percent at 60 Hz, full load.
 - 5. Minimum Displacement Primary-Side Power Factor: 98 percent under any load or speed condition.
 - 6. Minimum Short-Circuit Current (Withstand) Rating: 22 kA.
 - 7. Ambient Temperature Rating: Not less than 14 deg F and not exceeding 110 deg F.
 - 8. Ambient Storage Temperature Rating: Not less than minus 4 deg F and not exceeding 140 deg F
 - 9. Humidity Rating: Less than 95 percent (noncondensing).
 - 10. Altitude Rating: Not exceeding 3300 feet.
 - 11. Vibration Withstand: Comply with IEC 60068-2-6.

12. Overload Capability: 1.5 times the base load current for 60 seconds; minimum of 1.8 times the base load current for three seconds.
 13. Starting Torque: Minimum 100 percent of rated torque from 3 to 60 Hz.
 14. Speed Regulation: Plus or minus 5 percent.
 15. Output Carrier Frequency: Selectable; 0.5 to 15 kHz.
 16. Stop Modes: Programmable; includes fast, free-wheel, and dc injection braking.
- H. Inverter Logic: Microprocessor based, 32 bit, isolated from all power circuits.
- I. Isolated Control Interface: Allows VFCs to follow remote-control signal over a minimum 40:1 speed range.
1. Signal: Electrical.
- J. Internal Adjustability Capabilities:
1. Minimum Speed: 5 to 25 percent of maximum rpm.
 2. Maximum Speed: 80 to 100 percent of maximum rpm.
 3. Acceleration: 0.1 to 999.9 seconds.
 4. Deceleration: 0.1 to 999.9 seconds.
 5. Current Limit: 30 to minimum of 150 percent of maximum rating.
- K. Self-Protection and Reliability Features:
1. Input transient protection by means of surge suppressors to provide three-phase protection against damage from supply voltage surges 10 percent or more above nominal line voltage.
 2. Loss of Input Signal Protection: Selectable response strategy, including speed default to a percent of the most recent speed, a preset speed, or stop; with alarm.
 3. Under- and overvoltage trips.
 4. Inverter overcurrent trips.
 5. VFC and Motor Overload/Overtemperature Protection: Microprocessor-based thermal protection system for monitoring VFCs and motor thermal characteristics, and for providing VFC overtemperature and motor overload alarm and trip; settings selectable via the keypad; NRTL approved.
 6. Critical frequency rejection, with three selectable, adjustable deadbands.
 7. Instantaneous line-to-line and line-to-ground overcurrent trips.
 8. Loss-of-phase protection.
 9. Reverse-phase protection.
 10. Short-circuit protection.
 11. Motor overtemperature fault.
- L. Automatic Reset/Restart: Attempt three restarts after drive fault or on return of power after an interruption and before shutting down for manual reset or fault correction; adjustable delay time between restart attempts.

- M. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
- N. Bidirectional Autospeed Search: Capable of starting VFC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to drive, motor, or load.
- O. Torque Boost: Automatically varies starting and continuous torque to at least 1.5 times the minimum torque to ensure high-starting torque and increased torque at slow speeds.
- P. Motor Temperature Compensation at Slow Speeds: Adjustable current fall-back based on output frequency for temperature protection of self-cooled, fan-ventilated motors at slow speeds.
- Q. Integral Input Disconnecting Means and OCPD: NEMA AB 1, thermal-magnetic circuit breaker with pad-lockable, door-mounted handle mechanism.
 - 1. Disconnect Rating: Not less than 115 percent of VFC input current rating.
 - 2. Disconnect Rating: Not less than 115 percent of NFPA 70 motor full-load current rating or VFC input current rating, whichever is larger.
 - 3. Auxiliary Contacts: NO/NC, arranged to activate before switch blades open.
 - 4. Auxiliary contacts "a" and "b" arranged to activate with circuit-breaker handle.
 - 5. NO alarm contact that operates only when circuit breaker has tripped.

2.2 CONTROLS AND INDICATION

- A. Status Lights: Door-mounted LED indicators displaying the following conditions:
 - 1. Power on.
 - 2. Run.
 - 3. Overvoltage.
 - 4. Line fault.
 - 5. Overcurrent.
 - 6. External fault.
- B. Panel-Mounted Operator Station: Manufacturer's standard front-accessible, sealed keypad and plain-English language digital display; allows complete programming, program copying, operating, monitoring, and diagnostic capability.
 - 1. Keypad: In addition to required programming and control keys, include keys for HAND, OFF, and AUTO modes.
 - 2. Security Access: Provide electronic security access to controls through identification and password with at least three levels of access: View only; view and operate; and view, operate, and service.

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- a. Control Authority: Supports at least four conditions: Off, local manual control at VFC, local automatic control at VFC, and automatic control through a remote source.

C. Historical Logging Information and Displays:

1. Real-time clock with current time and date.
2. Running log of total power versus time.
3. Total run time.
4. Fault log, maintaining last four faults with time and date stamp for each.

D. Indicating Devices: Digital display and additional readout devices as required, mounted flush in VFC door and connected to display VFC parameters including, but not limited to:

1. Output frequency (Hz).
2. Motor speed (rpm).
3. Motor status (running, stop, fault).
4. Motor current (amperes).
5. Motor torque (percent).
6. Fault or alarming status (code).
7. PID feedback signal (percent).
8. DC-link voltage (V dc).
9. Set point frequency (Hz).
10. Motor output voltage (V ac).

E. Control Signal Interfaces:

1. Electric Input Signal Interface:
 - a. A minimum of two programmable analog inputs: selectable 0- to 10-V dc to 4- to 20-mA dc.
 - b. A minimum of six multifunction programmable digital inputs.
2. Pneumatic Input Signal Interface: 3 to 15 psig.
3. Remote Signal Inputs: Capability to accept any of the following speed-setting input signals from other control systems:
 - a. 0- to 10-V dc.
 - b. 4- to 20-mA dc.
 - c. Potentiometer using up/down digital inputs.
 - d. Fixed frequencies using digital inputs.

4. Output Signal Interface: A minimum of one programmable analog output signal(s) selectable (0- to 10-V dc to 4- to 20-mA dc), which can be configured for any of the following:
 - a. Output frequency (Hz).
 - b. Output current (load).
 - c. DC-link voltage (V dc).
 - d. Motor torque (percent).
 - e. Motor speed (rpm).
 - f. Set point frequency (Hz).
 5. Remote Indication Interface: A minimum of two programmable dry-circuit relay outputs (120-V ac, 1 A) for remote indication of the following:
 - a. Motor running.
 - b. Set point speed reached.
 - c. Fault and warning indication (overtemperature or overcurrent).
 - d. PID high- or low-speed limits reached.
- F. PID Control Interface: Provides closed-loop set point, differential feedback control in response to dual feedback signals. Allows for closed-loop control of fans and pumps for pressure, flow, or temperature regulation.
1. Number of Loops: One.
- G. Interface: Factory-installed hardware and software to enable to monitor, control, and display VFC status and alarms and energy usage. Allows VFC to be used with an external system within a multidrop LAN configuration; settings retained within VFC's nonvolatile memory.
1. Network Communications Ports: Ethernet and RS-422/485.
 2. Embedded Protocols for Network Communications: Modbus; protocols accessible via the communications ports.
- 2.3 LINE CONDITIONING AND FILTERING
- A. Input Line Conditioning: Based on the harmonic analysis study and report, provide input filtering, as required, to limit TDD at input terminals of all VFCs to less than 5 percent and THD(V) to 3 percent. Meet IEEE 399 and IEEE 519 requirements.
 - B. EMI/RFI Filtering: CE marked; certify compliance with IEC 61800-3 for Category C2.

2.4 BYPASS SYSTEMS

- A. Bypass Operation: Safely transfers motor between power converter output and bypass circuit, manually, automatically, or both. Selector switches set modes and indicator lights indicate mode selected. Unit is capable of stable operation (starting, stopping, and running) with motor completely disconnected from power converter.
- B. Bypass Contactor Configuration: Full-voltage (across-the-line) and reduced-voltage solid state softstarter type.
 - 1. NORMAL/BYPASS selector switch.
 - 2. HAND/OFF/AUTO selector switch.
 - 3. NORMAL/TEST Selector Switch: Allows testing and adjusting of VFC while the motor is running in the bypass mode.
 - 4. Contactor Coils: Pressure-encapsulated type with coil transient suppressors.
 - a. Operating Voltage: Depending on contactor NEMA size and line-voltage rating, manufacturer's standard matching control power or line voltage.
 - b. Power Contacts: Totally enclosed, double break, and silver-cadmium oxide; assembled to allow inspection and replacement without disturbing line or load wiring.
 - 5. Control Circuits: 120-V ac; obtained from external source, with fuses. 24 VDC, obtained from internal VFC and bypass controllers.
 - a. CPT Spare Capacity: 100 VA.
 - 6. Overload Relays: NEMA ICS 2.
 - a. Solid-State Overload Relays:
 - 1) Switch or dial selectable for motor-running overload protection.
 - 2) Sensors in each phase.
 - 3) Class 10/20 selectable tripping characteristic selected to protect motor against voltage and current unbalance and single phasing.
 - 4) Class II ground-fault protection, with start and run delays to prevent nuisance trip on starting.
 - 5) Analog communication module.
 - b. NO isolated overload alarm contact.
 - c. External overload reset push button.

2.5 ENCLOSURES

- A. VFC Enclosures: NEMA 250, to comply with environmental conditions at installed location.
 - 1. Dry and Clean Indoor Locations: Type 1.
- B. Plenum Rating: UL 1995; NRTL certification label on enclosure, clearly identifying VFC as "Plenum Rated."

2.6 ACCESSORIES

- A. General Requirements for Control-Circuit and Pilot Devices: NEMA ICS 5; factory installed in VFC enclosure cover unless otherwise indicated.
 - 1. Push Buttons, Pilot Lights, and Selector Switches: Heavy-duty, oiltight type.
 - a. Push Buttons: Lockable types; momentary.
 - b. Pilot Lights: LED types; push to test.
 - c. Selector Switches: Rotary type.
 - d. Stop and Lockout Push-Button Station: Momentary-break, push-button station with a factory-applied hasp arranged so padlock can be used to lock push button in depressed position with control circuit open.
- B. Reversible NC/NO bypass contactor auxiliary contact(s).
- C. Control Relays: Auxiliary and adjustable solid-state time-delay relays.
- D. Phase-Failure, Phase-Reversal, and Undervoltage and Overvoltage Relays: Solid-state sensing circuit with isolated output contacts for hard-wired connections. Provide adjustable undervoltage, overvoltage, and time-delay settings.
 - 1. Current Transformers: Continuous current rating, basic impulse insulating level (BIL) rating, burden, and accuracy class suitable for connected circuitry. Comply with IEEE C57.13.
- E. Supplemental Digital Meters:
 - 1. Elapsed-time meter.
 - 2. Kilowatt meter.
 - 3. Kilowatt-hour meter.
- F. Breather and drain assemblies, to maintain interior pressure and release condensation in NEMA 250, Type 3RX enclosures installed outdoors or in unconditioned interior spaces subject to humidity and temperature swings.

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- G. Space heaters, with NC auxiliary contacts, to mitigate condensation in NEMA 250, Type 3R enclosures installed outdoors or in unconditioned interior spaces subject to humidity and temperature swings.
- H. Cooling Fan and Exhaust System: For NEMA 250, Type 3R; UL 508 component recognized: Supply fan, with composite intake and exhaust grills and filters; 120 -V ac; obtained from integral CPT.
- I. Sun shields installed on fronts, sides, and tops of enclosures installed outdoors and subject to direct and extended sun exposure.
- J. Spare control-wiring terminal blocks; wired.
- K. Remote mounted on RTU enclosure door rotary speed potentiometers.

2.7 SOURCE QUALITY CONTROL

- A. Testing: Test and inspect VFCs according to requirements in NEMA ICS 61800-2.
 - 1. Test each VFC while connected to a motor that is comparable to that for which the VFC is rated.
 - 2. Verification of Performance: Rate VFCs according to operation of functions and features specified.
- B. VFCs will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, surfaces, and substrates to receive VFCs, with Installer present, for compliance with requirements for installation tolerances, and other conditions affecting performance.
- B. Examine VFC before installation. Reject VFCs that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for conduit systems to verify actual locations of conduit connections before VFC installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 HARMONIC ANALYSIS STUDY

- A. Perform a harmonic analysis study to identify the effects of nonlinear loads and their associated harmonic contributions on the voltages and currents throughout the electrical system. Analyze possible operating scenarios, including recommendations for VFC input filtering to limit TDD and THD(V) at each VFC to specified levels.
- B. Prepare a harmonic analysis study and report complying with IEEE 399 and NETA Acceptance Testing Specification.

3.3 INSTALLATION

- A. Coordinate layout and installation of VFCs with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Wall-Mounting Controllers: Install VFCs on walls with tops at uniform height and with disconnect operating handles not higher than 79 inches above finished floor unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For controllers not on walls, provide freestanding racks complying with Section 16073 "Hangers and Supports for Electrical Systems."
- C. Install fuses in control circuits if not factory installed. Comply with requirements in Section 16491 "Fuses."
- D. Install heaters in thermal-overload relays. Select heaters based on actual nameplate full-load amperes after motors have been installed.
- E. Install, connect, and fuse thermal-protector monitoring relays furnished with motor-driven equipment.
- F. Comply with NECA 1.

3.4 IDENTIFICATION

- A. Identify VFCs, components, and control wiring. Comply with requirements for identification specified in Section 16075 "Electrical Identification."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each VFC with engraved nameplate.
 - 3. Label each enclosure-mounted control and pilot device.

- B. Operating Instructions: Frame printed operating instructions for VFCs, including control sequences and emergency procedures. Fabricate frame of finished metal, and cover instructions with clear acrylic plastic. Mount on front of VFC units.

3.5 CONTROL WIRING INSTALLATION

- A. Install wiring between VFCs and remote devices and facility's other control system. Comply with requirements in Section 16123 "Control-Voltage Electrical Power Cables."
- B. Bundle, train, and support wiring in enclosures.
- C. Connect selector switches and other automatic control devices where applicable.
 - 1. Connect selector switches to bypass only those manual- and automatic control devices that have no safety functions when switches are in manual-control position.
 - 2. Connect selector switches with control circuit in both manual and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor overload protectors.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each VFC element, bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Inspect VFC, wiring, components, connections, and equipment installation. Test and adjust controllers, components, and equipment.
 - 2. Test insulation resistance for each VFC element, component, connecting motor supply, feeder, and control circuits.
 - 3. Test continuity of each circuit.
 - 4. Verify that voltages at VFC locations are within 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify County before starting the motor(s).

5. Test each motor for proper phase rotation.
6. Perform each electrical test and visual and mechanical inspection stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
7. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
8. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

D. VFCs will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports, including a certified report that identifies the VFC and describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations made after remedial action.

3.7 STARTUP SERVICE

A. Perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.

3.8 ADJUSTING

A. Program microprocessors for required operational sequences, status indications, alarms, event recording, and display features. Clear events memory after final acceptance testing and prior to Substantial Completion.

B. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.

C. Adjust the trip settings of MCPs and thermal-magnetic circuit breakers with adjustable, instantaneous trip elements. Initially adjust to six times the motor nameplate full-load amperes and attempt to start motors several times, allowing for motor cool-down between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify County before increasing settings.

D. Set the taps on reduced-voltage autotransformer controllers.

E. Set field-adjustable pressure switches.

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3.9 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions until controllers are ready to be energized and placed into service.
- B. Replace VFCs whose interiors have been exposed to water or other liquids prior to Substantial Completion.

3.10 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, reprogram, and maintain VFCs.

END OF SECTION 16269

SECTION 16410

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Molded-case circuit breakers (MCCBs).
 - 4. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of NRTL listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 - 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

- B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Qualification Data: For qualified testing agency.
- D. Field quality-control reports.
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- E. Manufacturer's field service report.
- F. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
 - 2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
- G. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 - 2. Fuse Pullers: Two for each size and type.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

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- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NFPA 70.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
 - 2. Altitude: Not exceeding 6600 feet.
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by County or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify County no fewer than two days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without County's written permission.
 - 4. Comply with NFPA 70E.

1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. Siemens Energy & Automation, Inc.
 - 3. Square D; a brand of Schneider Electric.

- B. Type HD, Heavy Duty, Single Throw, 240 and 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 - 5. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 - 6. Hookstick Handle: Allows use of a hookstick to operate the handle.
 - 7. Lugs: Mechanical type, suitable for number, size, and conductor material.
 - 8. Service-Rated Switches: Labeled for use as service equipment.
 - 9. Accessory Control Power Voltage: Remote mounted and powered; 120-V ac and 24-V dc.

2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. Siemens Energy & Automation, Inc.
 - 3. Square D; a brand of Schneider Electric.
- B. Type HD, Heavy Duty, Single Throw, 240 and 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.

4. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
5. Hookstick Handle: Allows use of a hookstick to operate the handle.
6. Lugs: Mechanical type, suitable for number, size, and conductor material.
7. Accessory Control Power Voltage: Remote mounted and powered; 120-V ac and 24-V dc.

2.3 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. Siemens Energy & Automation, Inc.
 3. Square D; a brand of Schneider Electric.
- B. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.
- C. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- D. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- E. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
 1. Instantaneous trip.
 2. Long- and short-time pickup levels.
 3. Long- and short-time time adjustments.
 4. Ground-fault pickup level, time delay, and I^2t response.
- F. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- G. Features and Accessories:
 1. Standard frame sizes, trip ratings, and number of poles.
 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity

discharge lighting circuits. Type HACR for heating, air conditioning, and refrigerating equipment.

4. Service Entrance: NRTL labeled for use as service equipment. Provide grounding kit.
5. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.

2.4 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3RX.
 3. Wash-Down Areas: NEMA 250, Type 4X, stainless steel.
 4. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4X stainless steel.
 5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.
 6. Hazardous Areas Indicated on Drawings: NEMA 250, Type 7 and Type 8.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Install fuses in fusible devices.
- C. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Section 16075 "Electrical Identification."
 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.

2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. **Manufacturer's Field Service:** Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Acceptance Testing Preparation:

1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
2. Test continuity of each circuit.

C. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
3. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.

D. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION 16410

SECTION 16415

TRANSFER SWITCHES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes transfer switches rated 600 V and less, including the following:
 - 1. Automatic transfer switches.
 - 2. Power monitor specified in Section 16211.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, weights, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Dimensioned plans, elevations, sections, and details showing minimum clearances, conductor entry provisions, gutter space, installed features and devices, and material lists for each switch specified.
- C. Qualification Data: For manufacturer and testing agency.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Features and operating sequences, both automatic and manual.
 - 2. List of all factory settings of relays; provide relay-setting and calibration instructions, including software, where applicable.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Maintain a service center capable of providing training, parts, and emergency maintenance repairs within a response period of less than eight hours from time of notification.

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- B. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
 - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- C. Source Limitations: Obtain automatic transfer switches through one source from a single manufacturer.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- E. Comply with NEMA ICS 1.
- F. Comply with NFPA 70.
- G. Comply with NFPA 110.
- H. Comply with UL 1008 unless requirements of these Specifications are stricter.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by County or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service:
 - 1. Notify County no fewer than two days in advance of proposed interruption of electrical service.
 - 2. Do not proceed with interruption of electrical service without County's written permission.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the same manufacturer as provided for the generator specified in Section 16231.

2.2 GENERAL TRANSFER-SWITCH PRODUCT REQUIREMENTS

- A. Indicated Current Ratings: Apply as defined in UL 1008 for continuous loading and total system transfer, including tungsten filament lamp loads not exceeding 30 percent of switch ampere rating, unless otherwise indicated.
- B. Tested Fault-Current Closing and Withstand Ratings: Adequate for duty imposed by protective devices at installation locations in Project under the fault conditions indicated, based on testing according to UL 1008.
 - 1. Where transfer switch includes internal fault-current protection, rating of switch and trip unit combination shall exceed indicated fault-current value at installation location.
- C. Solid-State Controls: Repetitive accuracy of all settings shall be plus or minus 2 percent or better over an operating temperature range of minus 20 to plus 70 deg C.
- D. Resistance to Damage by Voltage Transients: Components shall meet or exceed voltage-surge withstand capability requirements when tested according to IEEE C62.41. Components shall meet or exceed voltage-impulse withstand test of NEMA ICS 1.
- E. Electrical Operation: Accomplish by a nonfused, momentarily energized solenoid or electric-motor-operated mechanism, mechanically and electrically interlocked in both directions.
- F. Switch Characteristics: Designed for continuous-duty repetitive transfer of full-rated current between active power sources.
 - 1. Switch Action: Double throw; mechanically held in both directions.
 - 2. Contacts: Silver composition or silver alloy for load-current switching. Conventional automatic transfer-switch units, rated 225 A and higher, shall have separate arcing contacts.
- G. Neutral Switching. Provide neutral pole switched simultaneously with phase poles.
- H. Factory Wiring: Train and bundle factory wiring and label, consistent with Shop Drawings, either by color-code or by numbered or lettered wire and cable tape markers at terminations. Color-coding and wire and cable tape markers are specified in Section 16075 "Electrical Identification."
 - 1. Designated Terminals: Pressure type, suitable for types and sizes of field wiring indicated.
 - 2. Power-Terminal Arrangement and Field-Wiring Space: Suitable for top, side, or bottom entrance of feeder conductors as indicated.
 - 3. Control Wiring: Equipped with lugs suitable for connection to terminal strips.

- I. Enclosures: General-purpose NEMA 250, Type 1A, complying with NEMA ICS 6 and UL 508, unless otherwise indicated.

2.3 AUTOMATIC TRANSFER SWITCHES

- A. Comply with Level 1 equipment according to NFPA 110.
- B. Switching Arrangement: Double-throw type, incapable of pauses or intermediate position stops during normal functioning, unless otherwise indicated.
- C. Manual Switch Operation: Under load, with door closed and with either or both sources energized. Transfer time is same as for electrical operation. Control circuit automatically disconnects from electrical operator during manual operation.
- D. Signal-Before-Transfer Contacts: A set of normally open/normally closed dry contacts operates in advance of retransfer to normal source. Interval is adjustable from 1 to 30 seconds.
- E. Digital Communication Interface: Matched to capability of remote annunciator or annunciator and control panel.
- F. Transfer Switches Based on Molded-Case-Switch Components: Comply with NEMA AB 1, UL 489, and UL 869A.
- G. In-Phase Monitor: Factory-wired, internal relay controls transfer so it occurs only when the two sources are synchronized in phase. Relay compares phase relationship and frequency difference between normal and emergency sources and initiates transfer when both sources are within 15 electrical degrees, and only if transfer can be completed within 60 electrical degrees. Transfer is initiated only if both sources are within 2 Hz of nominal frequency and 70 percent or more of nominal voltage.
- H. Programmed Neutral Switch Position: Switch operator has a programmed neutral position arranged to provide a midpoint between the two working switch positions, with an intentional, time-controlled pause at midpoint during transfer. Pause is adjustable from 0.5 to 30 seconds minimum and factory set for 0.5 second, unless otherwise indicated. Time delay occurs for both transfer directions. Pause is disabled unless both sources are live.
- I. Automatic Transfer-Switch Features:
 1. Undervoltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100 percent of nominal, and dropout voltage is adjustable from 75 to 98 percent of pickup value. Factory set for pickup at 90 percent and dropout at 85 percent.

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2. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
3. Voltage/Frequency Lockout Relay: Prevent premature transfer to generator. Pickup voltage shall be adjustable from 85 to 100 percent of nominal. Factory set for pickup at 90 percent. Pickup frequency shall be adjustable from 90 to 100 percent of nominal. Factory set for pickup at 95 percent.
4. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained undervoltage of emergency source, provided normal supply has been restored.
5. Test Switch: Simulate normal-source failure.
6. Switch-Position Pilot Lights: Indicate source to which load is connected.
7. Source-Available Indicating Lights: Supervise sources via transfer-switch normal- and emergency-source sensing circuits.
 - a. Normal Power Supervision: Green light with nameplate engraved "Normal Source Available."
 - b. Emergency Power Supervision: Red light with nameplate engraved "Emergency Source Available."
8. Unassigned Auxiliary Contacts: Two normally open, single-pole, double-throw contacts for each switch position, rated 10 A at 240-V ac.
9. Transfer Override Switch: Overrides automatic retransfer control so automatic transfer switch will remain connected to emergency power source regardless of condition of normal source. Pilot light indicates override status.
10. Engine Starting Contacts: One isolated and normally closed, and one isolated and normally open; rated 10 A at 32-V dc minimum.
11. Engine Shutdown Contacts: Time delay adjustable from zero to five minutes, and factory set for five minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
12. Engine-Generator Exerciser: Solid-state, programmable-time switch starts engine generator and transfers load to it from normal source for a preset time, then retransfers and shuts down engine after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings are for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period. Exerciser features include the following:
 - a. Exerciser Transfer Selector Switch: Permits selection of exercise with and without load transfer.
 - b. Push-button programming control with digital display of settings.
 - c. Integral battery operation of time switch when normal control power is not available.

2.4 REMOTE ANNUNCIATOR SYSTEM

- A. Mount generator remote annunciator flush on front door of ATS.

2.5 POWER MONITOR

- A. Mount power monitor flush on front door of ATS.

2.6 SOURCE QUALITY CONTROL

- A. Factory test and inspect components, assembled switches, and associated equipment. Ensure proper operation. Check transfer time and voltage, frequency, and time-delay settings for compliance with specified requirements. Perform dielectric strength test complying with NEMA ICS 1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Floor-Mounting Switch: Anchor to floor by bolting.
 - 1. Concrete Bases: 4 inches high, reinforced, with chamfered edges. Extend base no more than 4 inches in all directions beyond the maximum dimensions of switch, unless otherwise indicated or unless required for seismic support. Construct concrete bases according to Section 16073 "Hangers and Supports for Electrical Systems."
- B. Identify components according to Section 16075 "Electrical Identification."
- C. Set field-adjustable intervals and delays, relays, and engine exerciser clock.

3.2 CONNECTIONS

- A. Wiring to Remote Components: Match type and number of cables and conductors to control and communication requirements of transfer switches as recommended by manufacturer. Increase raceway sizes at no additional cost to Owner if necessary to accommodate required wiring.
- B. Ground equipment according to Section 16060 "Grounding and Bonding."
- C. Connect wiring according to Section 16120 "Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.

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1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installation, including connections, and to assist in testing.
 2. After installing equipment and after electrical circuitry has been energized, test for compliance with requirements.
 3. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 4. Measure insulation resistance phase-to-phase and phase-to-ground with insulation-resistance tester. Include external annunciation and control circuits. Use test voltages and procedure recommended by manufacturer. Comply with manufacturer's specified minimum resistance.
 - a. Check for electrical continuity of circuits and for short circuits.
 - b. Inspect for physical damage, proper installation and connection, and integrity of barriers, covers, and safety features.
 - c. Verify that manual transfer warnings are properly placed.
 - d. Perform manual transfer operation.
 5. After energizing circuits, demonstrate interlocking sequence and operational function for each switch at least three times.
 - a. Simulate power failures of normal source to automatic transfer switches and of emergency source with normal source available.
 - b. Simulate loss of phase-to-ground voltage for each phase of normal source.
 - c. Verify time-delay settings.
 - d. Verify pickup and dropout voltages by data readout or inspection of control settings.
 - e. Test bypass/isolation unit functional modes and related automatic transfer-switch operations.
 - f. Perform contact-resistance test across main contacts and correct values exceeding 500 microhms and values for 1 pole deviating by more than 50 percent from other poles.
 - g. Verify proper sequence and correct timing of automatic engine starting, transfer time delay, retransfer time delay on restoration of normal power, and engine cool-down and shutdown.
 6. Ground-Fault Tests: Coordinate with testing of ground-fault protective devices for power delivery from both sources.
 - a. Verify grounding connections and locations and ratings of sensors.
- B. Coordinate tests with tests of generator and run them concurrently.

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- C. Report results of tests and inspections in writing. Record adjustable relay settings and measured insulation and contact resistances and time delays. Attach a label or tag to each tested component indicating satisfactory completion of tests.
- D. Remove and replace malfunctioning units and retest as specified above.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain transfer switches and related equipment as specified below.
- B. Coordinate this training with that for generator equipment.

END OF SECTION 16415

SECTION 16420

ENCLOSED CONTROLLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section includes the following enclosed controllers rated 600 V and less:
 - 1. Full-voltage manual.
 - 2. Full-voltage magnetic.

1.3 DEFINITIONS

- A. CPT: Control power transformer.
- B. MCCB: Molded-case circuit breaker.
- C. MCP: Motor circuit protector.
- D. N.C.: Normally closed.
- E. N.O.: Normally open.
- F. OCPD: Overcurrent protective device.
- G. SCR: Silicon-controlled rectifier.

1.4 SUBMITTALS

- A. Product Data: For each type of enclosed controller. Include manufacturer's technical data on features, performance, electrical characteristics, ratings, and enclosure types and finishes.
- B. Shop Drawings: For each enclosed controller. Include dimensioned plans, elevations, sections, details, and required clearances and service spaces around controller enclosures.

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1. Show tabulations of the following:
 - a. Each installed unit's type and details.
 - b. Factory-installed devices.
 - c. Nameplate legends.
 - d. Short-circuit current rating of integrated unit.
 - e. Listed and labeled for integrated short-circuit current (withstand) rating of OCPDs in combination controllers by an NRTL acceptable to authorities having jurisdiction.
 - f. Features, characteristics, ratings, and factory settings of individual OCPDs in combination controllers.
 2. Wiring Diagrams: For power, signal, and control wiring.
 - C. Qualification Data: For qualified testing agency.
 - D. Field quality-control reports.
 - E. Load-Current and Overload-Relay Heater List: Compile after motors have been installed, and arrange to demonstrate that selection of heaters suits actual motor nameplate full-load currents.
 - F. Load-Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed, and arrange to demonstrate that switch settings for motor running overload protection suit actual motors to be protected.
 - G. Operation and Maintenance Data: For enclosed controllers to include in emergency, operation, and maintenance manuals. Include the following:
 1. Routine maintenance requirements for enclosed controllers and installed components.
 2. Manufacturer's written instructions for testing and adjusting circuit breaker and MCP trip settings.
 3. Manufacturer's written instructions for setting field-adjustable overload relays.
 4. Manufacturer's written instructions for testing, adjusting, and reprogramming reduced-voltage solid-state controllers.
- 1.5 QUALITY ASSURANCE
- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store enclosed controllers indoors in clean, dry space with uniform temperature to prevent condensation. Protect enclosed controllers from exposure to dirt, fumes, water, corrosive substances, and physical damage.
- B. If stored in areas subject to weather, cover enclosed controllers to protect them from weather, dirt, dust, corrosive substances, and physical damage. Remove loose packing and flammable materials from inside controllers; install temporary electric heating, with at least 250 W per controller.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
 - 2. Altitude: Not exceeding 6600 feet.
- B. Interruption of Existing Electrical Systems: Do not interrupt electrical systems in facilities occupied by County or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - 1. Notify County no fewer than two days in advance of proposed interruption of electrical systems.
 - 2. Indicate method of providing temporary utilities.
 - 3. Do not proceed with interruption of electrical systems without County's written permission.
 - 4. Comply with NFPA 70E.

1.8 COORDINATION

- A. Coordinate layout and installation of enclosed controllers with other construction including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

PART 2 - PRODUCTS

2.1 FULL-VOLTAGE CONTROLLERS

- A. General Requirements for Full-Voltage Controllers: Comply with NEMA ICS 2, general purpose, Class A.
- B. Fractional Horsepower Manual Controllers: "Quick-make, quick-break" toggle or push-button action; marked to show whether unit is off, on, or tripped.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. Rockwell Automation, Inc.; Allen-Bradley brand.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - 2. Configuration: Nonreversing.
 - 3. Overload Relays: Inverse-time-current characteristics; NEMA ICS 2, Class 10 tripping characteristics; heaters matched to nameplate full-load current of actual protected motor; external reset push button; bimetallic type.
 - 4. Surface mounting.
 - 5. Green pilot light.
- C. Combination Magnetic Controller: Factory-assembled combination of magnetic controller, OCPD, and disconnecting means.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - b. Rockwell Automation, Inc.; Allen-Bradley brand.
 - c. Siemens Energy & Automation, Inc.
 - d. Square D; a brand of Schneider Electric.
 - 2. Auxiliary Contacts: N.O./N.C., arranged to activate before switch blades open.
 - 3. MCP Disconnecting Means:
 - a. UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents, instantaneous-only circuit breaker with front-mounted, field-adjustable, short-circuit trip coordinated with motor locked-rotor amperes.
 - b. Lockable Handle: Accepts three padlocks and interlocks with cover in closed position.

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- c. Auxiliary contacts "a" and "b" arranged to activate with MCP handle.
- d. N.C./N.O. alarm contact that operates only when MCP has tripped.

2.2 ENCLOSURES

- A. Enclosed Controllers: NEMA ICS 6, to comply with environmental conditions at installed location.
 - 1. Dry and Clean Indoor Locations: Type 1.
 - 2. Outdoor Locations: Type 3RX.
 - 3. Wash-Down Areas: Type 4X, stainless steel.
 - 4. Other Wet or Damp Indoor Locations: Type 4X.
 - 5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: Type 12.
 - 6. Hazardous Areas Indicated on Drawings: Type 7 and Type 8.

2.3 ACCESSORIES

- A. General Requirements for Control Circuit and Pilot Devices: NEMA ICS 5; factory installed in controller enclosure cover unless otherwise indicated.
 - 1. Push Buttons, Pilot Lights, and Selector Switches: Heavy-duty, oiltight type.
 - a. Push Buttons: Lockable types; momentary unless otherwise indicated.
 - b. Pilot Lights: LED types; colors as indicated; push to test.
 - c. Selector Switches: Rotary type.
 - 2. Elapsed Time Meters: Heavy duty with digital readout in hours; nonresettable.
 - 3. Meters: Panel type, 2-1/2-inch minimum size with 90- or 120-degree scale and plus or minus two percent accuracy. Where indicated, provide selector switches with an off position.
- B. Reversible N.C./N.O. auxiliary contact(s).
- C. Control Relays: Auxiliary and adjustable solid-state time-delay relays.
- D. Cover gaskets for Type 1 enclosures.
- E. Spare control wiring terminal blocks, quantity as indicated ; wired.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and surfaces to receive enclosed controllers, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
- B. Examine enclosed controllers before installation. Reject enclosed controllers that are wet, moisture damaged, or mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Wall-Mounted Controllers: Install enclosed controllers on walls with tops at uniform height unless otherwise indicated, and by bolting units to wall or mounting on lightweight structural-steel channels bolted to wall. For controllers not at walls, provide freestanding racks complying with Section 16073 "Hangers and Supports for Electrical Systems."
- B. Install fuses in each fusible-switch enclosed controller.
- C. Install fuses in control circuits if not factory installed. Comply with requirements in Section 16491 "Fuses."
- D. Install heaters in thermal overload relays. Select heaters based on actual nameplate full-load amperes after motors have been installed.
- E. Install, connect, and fuse thermal-protector monitoring relays furnished with motor-driven equipment.
- F. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Identify enclosed controllers, components, and control wiring. Comply with requirements for identification specified in Section 16075 "Electrical Identification."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved nameplate.
 - 3. Label each enclosure-mounted control and pilot device.

3.4 CONTROL WIRING INSTALLATION

- A. Install wiring between enclosed controllers and remote devices and facility's central control system. Comply with requirements in Section 16123 "Control-Voltage Electrical Power Cables."
- B. Bundle, train, and support wiring in enclosures.
- C. Connect selector switches and other automatic-control selection devices where applicable.
 - 1. Connect selector switches to bypass only those manual- and automatic-control devices that have no safety functions when switch is in manual-control position.
 - 2. Connect selector switches with enclosed-controller circuit in both manual and automatic positions for safety-type control devices such as low- and high-pressure cutouts, high-temperature cutouts, and motor overload protectors.

3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each enclosed controller, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Inspect controllers, wiring, components, connections, and equipment installation. Test and adjust controllers, components, and equipment.
 - 2. Test insulation resistance for each enclosed-controller element, component, connecting motor supply, feeder, and control circuits.
 - 3. Test continuity of each circuit.
 - 4. Verify that voltages at controller locations are within plus or minus 10 percent of motor nameplate rated voltages. If outside this range for any motor, notify Engineer before starting the motor(s).
 - 5. Test each motor for proper phase rotation.
 - 6. Perform each electrical test and visual and mechanical inspection stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 7. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

- D. Enclosed controllers will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports including a certified report that identifies enclosed controllers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.6 ADJUSTING

- A. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and overload-relay pickup and trip ranges.
- B. Adjust overload-relay heaters or settings if power factor correction capacitors are connected to the load side of the overload relays.
- C. Adjust the trip settings of MCPs and thermal-magnetic circuit breakers with adjustable instantaneous trip elements. Initially adjust to six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficient motors if required). Where these maximum settings do not allow starting of a motor, notify County before increasing settings.

3.7 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions until enclosed controllers are ready to be energized and placed into service.
- B. Replace controllers whose interiors have been exposed to water or other liquids prior to Substantial Completion.

3.8 DEMONSTRATION

- A. Train County's maintenance personnel to adjust, operate, and maintain enclosed controllers.

END OF SECTION 16420

SECTION 16442

PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Lighting and appliance branch-circuit panelboards.

1.3 DEFINITIONS

- A. SVR: Suppressed voltage rating.
- B. TVSS: Transient voltage surge suppressor.

1.4 SUBMITTALS

- A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types and details for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Short-circuit current rating of panelboards and overcurrent protective devices.
 - 5. Include evidence of NRTL listing for series rating of installed devices.
 - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 - 7. Include wiring diagrams for power, signal, and control wiring.
 - 8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards.

- C. Qualification Data: For qualified testing agency.
- D. Field Quality-Control Reports:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- E. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.
- F. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 - 2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.
- G. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Keys: Two spares for each type of panelboard cabinet lock.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
 - 1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NEMA PB 1.
- F. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation according to NEMA PB 1.

1.7 PROJECT CONDITIONS

A. Environmental Limitations:

- 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
- 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding minus 22 deg F to plus 104 deg F.
 - b. Altitude: Not exceeding 6600 feet.

B. Service Conditions: NEMA PB 1, usual service conditions, as follows:

- 1. Ambient temperatures within limits specified.
- 2. Altitude not exceeding 6600 feet.

1.8 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years comprehensive from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Enclosures: Flush- and surface-mounted cabinets.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1.
 - 2. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
 - 3. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.
 - 4. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 - 5. Finishes:
 - a. Panels and Trim: Galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Galvanized steel.
 - c. Fungus Proofing: Permanent fungicidal treatment for overcurrent protective devices and other components.
 - 6. Directory Card: Inside panelboard door, mounted in transparent card holder.
- B. Incoming Mains Location: Top and bottom.
- C. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 3. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
 - 4. Extra-Capacity Neutral Bus: Neutral bus rated 200 percent of phase bus and UL listed as suitable for nonlinear loads.
 - 5. Split Bus: Vertical buses divided into individual vertical sections.
- D. Conductor Connectors: Suitable for use with conductor material and sizes.
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Main and Neutral Lugs: Mechanical type.
 - 3. Ground Lugs and Bus-Configured Terminators: Mechanical type.

4. Extra-Capacity Neutral Lugs: Rated 200 percent of phase lugs mounted on extra-capacity neutral bus.
- E. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
- F. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.2 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. Allen-Bradley.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: Circuit breaker or lugs only.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- E. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.
- F. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

2.3 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. Allen-Bradley.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- B. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents.

1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
3. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
4. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
5. Arc-Fault Circuit Interrupter (AFCI) Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
6. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits. HACR for HVAC loads.
 - d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - e. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
 - f. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
 - g. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.

2.4 PANELBOARD SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. Allen-Bradley.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- B. Surge Protection Device: IEEE C62.41-compliant, externally mounted in NEMA 1 enclosure, bolt-on, solid-state, parallel-connected, modular (with field-replaceable modules) type, with sine-wave tracking suppression and filtering modules, UL 1449, second edition, short-circuit current rating matching or exceeding the panelboard short-circuit rating, and with the following features and accessories:

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1. Accessories:
 - a. Fuses rated at 200-kA interrupting capacity.
 - b. Fabrication using bolted compression lugs for internal wiring.
 - c. Integral disconnect switch.
 - d. Redundant suppression circuits.
 - e. Redundant replaceable modules.
 - f. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
 - g. LED indicator lights for power and protection status.
 - h. Audible alarm, with silencing switch, to indicate when protection has failed.
 - i. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of system operation. Contacts shall reverse position on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
 - j. Four-digit, transient-event counter set to totalize transient surges.
2. Peak Single-Impulse Surge Current Rating: 120 kA per mode/240 kA per phase.
3. Minimum single-impulse current ratings, using 8-by-20-mic.sec. waveform described in IEEE C62.41.2.
 - a. Line to Neutral: 70,000 A.
 - b. Line to Ground: 70,000 A.
 - c. Neutral to Ground: 50,000 A.
4. Withstand Capabilities: 12,000 IEEE C62.41, Category C3 (10 kA), 8-by-20-mic.sec. surges with less than 5 percent change in clamping voltage.
5. Protection modes and UL 1449 SVR for grounded wye circuits with 208Y/120-V, three-phase, four-wire circuits shall be as follows:
 - a. Line to Neutral: 400 V for 208Y/120.
 - b. Line to Ground: 400 V for 208Y/120.
 - c. Neutral to Ground: 400 V for 208Y/120.
6. Protection modes and UL 1449 SVR for 240/120-V, single-phase, three-wire circuits shall be as follows:
 - a. Line to Neutral: 400 V.
 - b. Line to Ground: 400 V.
 - c. Neutral to Ground: 400 V.
7. Protection modes and UL 1449 SVR for 240/120-V, three-phase, four-wire circuits with high leg shall be as follows:

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- a. Line to Neutral: 400 V, 800 V from high leg.
 - b. Line to Ground: 400 V.
 - c. Neutral to Ground: 400 V.
8. Protection modes and UL 1449 SVR for 240-, 480-, or 600-V, three-phase, three-wire, delta circuits shall be as follows:
- a. Line to Line: 1000 V for 240 V.
 - b. Line to Ground: 800 V for 240 V.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Receive, inspect, handle, and store panelboards according to NEMA PB 1.1.
- B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.
- C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install panelboards and accessories according to NEMA PB 1.1.
- B. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- C. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
- D. Install filler plates in unused spaces.
- E. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- F. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Section 16075 "Electrical Identification."
- B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Section 16075 "Electrical Identification."
- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Section 16075 "Electrical Identification."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- C. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- D. Panelboards will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.5 ADJUSTING

- A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.
- B. Load Balancing: After Substantial Completion, but not more than 30 days after Final Acceptance, measure load balancing and make circuit changes.

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1. Measure as directed during period of normal system loading.
2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

3.6 PROTECTION

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 16442

SECTION 16461

LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of dry-type transformers rated 600 V and less.

1.3 SUBMITTALS

- A. Product Data: Include rated nameplate data, capacities, weights, dimensions, minimum clearances, installed devices and features, and performance for each type and size of transformer indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Qualification Data: For testing agency.
- D. Source quality-control test reports.
- E. Field quality-control test reports.
- F. Operation and Maintenance Data: For transformers to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.

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1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- B. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7.
- C. Source Limitations: Obtain each transformer type through one source from a single manufacturer.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- E. Comply with IEEE C57.12.91, "Test Code for Dry-Type Distribution and Power Transformers."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Temporary Heating: Apply temporary heat according to manufacturer's written instructions within the enclosure of each ventilated-type unit, throughout periods during which equipment is not energized and when transformer is not in a space that is continuously under normal control of temperature and humidity.

1.6 COORDINATION

- A. Coordinate size and location of concrete bases with actual transformer provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.
- B. Coordinate installation of wall-mounting and structure-hanging supports with actual transformer provided.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. ACME Electric Corporation; Power Distribution Products Division.
 2. Eaton Electrical Inc.; Cutler-Hammer Products.
 3. Siemens Energy & Automation, Inc.

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4. Sola/Hevi-Duty.
5. Square D; Schneider Electric.

2.2 GENERAL TRANSFORMER REQUIREMENTS

- A. Description: Factory-assembled and -tested, air-cooled units for 60-Hz service.
- B. Cores: Grain-oriented, non-aging silicon steel.
- C. Coils: Continuous windings without splices except for taps.
 1. Internal Coil Connections: Brazed or pressure type.
 2. Coil Material: Copper.

2.3 TRANSFORMERS

- A. Comply with NEMA ST 20, and list and label as complying with UL 1561.
- B. Cores: One leg per phase.
- C. Enclosure: Ventilated, NEMA 250, Type 2.
 1. Core and coil shall be encapsulated within resin compound, sealing out moisture and air.
- D. Transformer Enclosure Finish: Comply with NEMA 250.
 1. Finish Color: Gray.
- E. Taps for Transformers 7.5 to 24 kVA: One 5 percent tap above and one 5 percent tap below normal full capacity.
- F. Insulation Class: 220 deg C, UL-component-recognized insulation system with a maximum of 115 deg C rise above 40 deg C ambient temperature.
- G. Energy Efficiency for Transformers Rated 15 kVA and Larger:
 1. Complying with NEMA TP 1, Class 1 efficiency levels.
 2. Tested according to NEMA TP 2.
- H. Electrostatic Shielding: Each winding shall have an independent, single, full-width copper electrostatic shield arranged to minimize interwinding capacitance.
 1. Arrange coil leads and terminal strips to minimize capacitive coupling between input and output terminals.
 2. Include special terminal for grounding the shield.

3. Shield Effectiveness:

- a. Capacitance between Primary and Secondary Windings: Not to exceed 33 picofarads over a frequency range of 20 Hz to 1 MHz.
- b. Common-Mode Noise Attenuation: Minimum of minus 120 dBA at 0.5 to 1.5 kHz; minimum of minus 65 dBA at 1.5 to 100 kHz.
- c. Normal-Mode Noise Attenuation: Minimum of minus 52 dBA at 1.5 to 10 kHz.

- I. Wall Brackets: Manufacturer's brackets with extra horizontal space allowed for mounting above panelboard's dedicated space.
- J. Fungus Proofing: Permanent fungicidal treatment for coil and core.
- K. Low-Sound-Level Requirements: Minimum of 3 dBA less than NEMA ST 20 standard sound levels when factory tested according to IEEE C57.12.91.

2.4 IDENTIFICATION DEVICES

- A. Nameplates: Engraved, laminated-plastic or metal nameplate for each distribution transformer, mounted with corrosion-resistant screws. Nameplates and label products are specified in Section 16075 "Electrical Identification."

2.5 SOURCE QUALITY CONTROL

- A. Test and inspect transformers according to IEEE C57.12.91.
- B. Factory Sound-Level Tests: Conduct sound-level tests on equipment for this Project.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions for compliance with enclosure- and ambient-temperature requirements for each transformer.
- B. Verify that field measurements are as needed to maintain working clearances required by NFPA 70 and manufacturer's written instructions.
- C. Examine walls, floors, roofs, and concrete bases for suitable mounting conditions where transformers will be installed.
- D. Verify that ground connections are in place and requirements in Section 16060 "Grounding and Bonding" have been met. Maximum ground resistance shall be 5 ohms at location of transformer.

- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall-mounting transformers level and plumb with wall brackets fabricated by transformer manufacturer.
- B. Construct concrete bases and anchor floor-mounting transformers according to manufacturer's written instructions and requirements in Section 16073 "Hangers and Supports for Electrical Systems."

3.3 CONNECTIONS

- A. Ground equipment according to Section 16060 "Grounding and Bonding."
- B. Connect wiring according to Section 16120 "Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- C. Remove and replace units that do not pass tests or inspections and retest as specified above.
- D. Test Labeling: On completion of satisfactory testing of each unit, attach a dated and signed "Satisfactory Test" label to tested component.

3.5 ADJUSTING

- A. Record transformer secondary voltage at each unit for at least 48 hours of typical occupancy period. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 10 percent and not being lower than nameplate voltage minus 3 percent at maximum load conditions. Submit recording and tap settings as test results.
- B. Output Settings Report: Prepare a written report recording output voltages and tap settings.

3.6 CLEANING

- A. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

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END OF SECTION 16461

SECTION 16491

FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cartridge fuses rated 600-V ac and less for use in control circuits, enclosed switches, enclosed controllers, and variable frequency controllers.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions and descriptions of individual components. Include the following for each fuse type indicated:
 - 1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
 - 2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 3. Current-limitation curves for fuses with current-limiting characteristics.
 - 4. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
 - 5. Coordination charts and tables and related data.
- B. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Ambient temperature adjustment information.

2. Current-limitation curves for fuses with current-limiting characteristics.
3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse.
4. Coordination charts and tables and related data.

C. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.

1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Comply with NEMA FU 1 for cartridge fuses.

D. Comply with NFPA 70.

1.5 PROJECT CONDITIONS

A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F or more than 100 deg F, apply manufacturer's ambient temperature adjustment factors to fuse ratings.

1.6 COORDINATION

A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cooper Bussmann, Inc.
2. Ferraz Shawmut, Inc.
3. Littelfuse, Inc.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Motor Branch Circuits: Class RK1, time delay.
 - 2. Other Branch Circuits: Class RK1, time delay.
 - 3. Control Circuits: Class CC, fast acting.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.4 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Section 16075 "Electrical Identification" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 16491

SECTION 16521

LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exterior luminaires with quartz lamps.
 - 2. Luminaire-mounted photoelectric relays.
 - 3. Poles and accessories.
 - 4. Inside service cabinet fluorescent lighting.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color-rendering index.
- C. LER: Luminaire efficacy rating.
- D. Luminaire: Complete lighting fixture, including ballast housing if provided.
- E. Pole: Luminaire support structure, including tower used for large area illumination.
- F. Standard: Same definition as "Pole" above.

1.4 STRUCTURAL ANALYSIS CRITERIA FOR POLE SELECTION

- A. Dead Load: Weight of luminaire and its horizontal and vertical supports, lowering devices, and supporting structure, applied as stated in AASHTO LTS-4-M.
- B. Live Load: Single load of 500 lbf, distributed as stated in AASHTO LTS-4-M.
- C. Ice Load: Load of 3 lbf/sq. ft., applied as stated in AASHTO LTS-4-M Ice Load Map.

- D. Wind Load: Pressure of wind on pole and luminaire and banners and banner arms, calculated and applied as stated in AASHTO LTS-4-M.
1. Basic wind speed for calculating wind load for poles exceeding 49.2 feet in height is 100 mph .
 - a. Wind Importance Factor: 1.0.
 - b. Minimum Design Life: 50 years.
 - c. Velocity Conversion Factors: 1.0.
 2. Basic wind speed for calculating wind load for poles 50 feet high or less is 100 mph.
 - a. Wind Importance Factor: 1.0.
 - b. Minimum Design Life: 25 years.
 - c. Velocity Conversion Factors: 1.0.

1.5 SUBMITTALS

- A. Product Data: For each luminaire, pole, and support component, arranged in order of lighting unit designation. Include data on features, accessories, finishes, and the following:
1. Physical description of luminaire, including materials, dimensions, effective projected area, and verification of indicated parameters.
 2. Details of attaching luminaires and accessories.
 3. Details of installation and construction.
 4. Luminaire materials.
 5. Photometric data based on laboratory tests of each luminaire type, complete with indicated lamps, ballasts, and accessories.
 - a. Manufacturer Certified Data: Photometric data shall be certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
 6. Ballasts, including energy-efficiency data.
 7. Lamps, including life, output, CCT, CRI, lumens, and energy-efficiency data.
 8. Materials, dimensions, and finishes of poles.
 9. Means of attaching luminaires to supports, and indication that attachment is suitable for components involved.
 10. Anchor bolts for poles.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 2. Anchor-bolt templates keyed to specific poles and certified by manufacturer.
 3. Wiring Diagrams: For power, signal, and control wiring.
- C. Pole and Support Component Certificates: Signed by manufacturers of poles, certifying that products are designed for indicated load requirements in AASHTO LTS-4-M and that load imposed by luminaire and attachments has been included in design. The certification shall be based on design calculations by a professional engineer.
- D. Qualification Data: For qualified agencies providing photometric data for lighting fixtures.
- E. Field quality-control reports.
- F. Warranty: Sample of special warranty.
- G. Operation and Maintenance Data: For luminaires and poles to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with IEEE C2, "National Electrical Safety Code."
- D. Comply with NFPA 70.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Package aluminum poles for shipping according to ASTM B 660.
- B. Store poles on decay-resistant-treated skids at least 12 inches above grade and vegetation. Support poles to prevent distortion and arrange to provide free air circulation.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace products that fail in materials or workmanship; that corrode; or that fade, stain, perforate, erode, or chalk due to effects of weather or solar radiation within specified warranty period. Manufacturer may exclude lightning damage, hail damage, vandalism, abuse, or unauthorized repairs or alterations from special warranty coverage.
1. Warranty Period for Luminaires: Five years from date of Substantial Completion.
 2. Warranty Period for Metal Corrosion: Five years from date of Substantial Completion.
 3. Warranty Period for Color Retention: Five years from date of Substantial Completion.
 4. Warranty Period for Poles: Repair or replace lighting poles and standards that fail in finish, materials, and workmanship within manufacturer's standard warranty period, but not less than three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, provide product indicated on Drawings and manufactured by Daybrite, Hubbell, Lithonia, or equal.

2.2 GENERAL REQUIREMENTS FOR LUMINAIRES

- A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.
1. LER Tests Fluorescent Fixtures: Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.
 2. LER Tests HID Fixtures: Where LER is specified, test according to NEMA LE 5B.
- B. Lateral Light Distribution Patterns: Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.
- C. Metal Parts: Free of burrs and sharp corners and edges.
- D. Sheet Metal Components: Corrosion-resistant aluminum unless otherwise indicated. Form and support to prevent warping and sagging.
- E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.

- F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect ballast when door opens.
- G. Exposed Hardware Material: Stainless steel.
- H. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
- I. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.
- J. Reflecting surfaces shall have minimum reflectance as follows unless otherwise indicated:
 - 1. White Surfaces: 85 percent.
 - 2. Specular Surfaces: 83 percent.
 - 3. Diffusing Specular Surfaces: 75 percent.
- K. Lenses and Refractors Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- L. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.
- M. Factory-Applied Finish for Steel Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 - 1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning," to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
 - 2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
 - a. Color: As selected from manufacturer's standard catalog of colors.

- N. Factory-Applied Finish for Aluminum Luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 - 1. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.
 - a. Color: Medium bronze.
- O. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps and ballasts. Labels shall be located where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp and ballast characteristics:
 - a. "USES ONLY" and include specific lamp type.
 - b. Lamp diameter code (T-4, T-5, T-8), tube configuration (twin, quad, triple), base type, and nominal wattage for fluorescent luminaires.
 - c. Lamp type, wattage, bulb type (ED17, BD56, etc.) and coating.
 - d. Start type (preheat, rapid start, instant start) for fluorescent luminaires.
 - e. CCT and CRI for all luminaires.

2.3 BALLASTS FOR LINEAR FLUORESCENT LAMPS

- A. General Requirements for Electronic Ballasts:
 - 1. Comply with UL 935 and with ANSI C82.11.
 - 2. Designed for type and quantity of lamps served.
 - 3. Ballasts shall be designed for full light output unless another BF, dimmer, or bi-level control is indicated.
 - 4. Sound Rating: Class A.
 - 5. Total Harmonic Distortion Rating: Less than 10 percent.
 - 6. Transient Voltage Protection: IEEE C62.41.1 and IEEE C62.41.2, Category A or better.
 - 7. Operating Frequency: 42 kHz or higher.
 - 8. Lamp Current Crest Factor: 1.7 or less.
 - 9. BF: 0.88 or higher.
 - 10. Power Factor: 0.95 or higher.
 - 11. Parallel Lamp Circuits: Multiple lamp ballasts shall comply with ANSI C82.11 and shall be connected to maintain full light output on surviving lamps if one or more lamps fail.
- B. luminaires controlled by occupancy sensors shall have programmed-start ballasts.

- C. Electronic Programmed-Start Ballasts for T5 and T8 Lamps: Comply with ANSI C82.11 and the following:
 - 1. Automatic lamp starting after lamp replacement.
- D. Single Ballasts for Multiple Lighting Fixtures: Factory wired with ballast arrangements and bundled extension wiring to suit final installation conditions without modification or rewiring in the field.
- E. Ballasts for Low-Temperature Environments:
 - 1. Temperatures 0 Deg F and Higher: Electronic type rated for 0 deg F starting and operating temperature with indicated lamp types.
 - 2. Temperatures Minus 20 Deg F and Higher: Electromagnetic type designed for use with indicated lamp types.

2.4 FLUORESCENT LAMPS

- A. T8 rapid-start lamps, rated 32 W maximum, nominal length of 48 inches, 2800 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, and average rated life 20,000 hours unless otherwise indicated.
- B. T8 rapid-start lamps, rated 17 W maximum, nominal length of 24 inches, 1300 initial lumens (minimum), CRI 75 (minimum), color temperature 3500 K, and average rated life of 20,000 hours unless otherwise indicated.

2.5 QUARTZ FLOOD LIGHT

- A. UL 1598 listed for wet location.
- B. One piece die cast aluminum door with silicone extruded gasketing. Glass lens shall be tempered thermal, shock and impact resistant. NPT die cast aluminum adjustable arm. Lamp shall be T3 quartz halogen.

2.6 GENERAL REQUIREMENTS FOR POLES AND SUPPORT COMPONENTS

- A. Structural Characteristics: Comply with AASHTO LTS-4-M.
 - 1. Wind-Load Strength of Poles: Adequate at indicated heights above grade without failure, permanent deflection, or whipping in steady winds of speed indicated in "Structural Analysis Criteria for Pole Selection" Article.
 - 2. Strength Analysis: For each pole, multiply the actual equivalent projected area of luminaires and brackets by a factor of 1.1 to obtain the equivalent projected area to be used in pole selection strength analysis.

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- B. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless-steel fasteners and mounting bolts unless otherwise indicated.
- C. Mountings, Fasteners, and Appurtenances: Corrosion-resistant items compatible with support components.
 - 1. Materials: Shall not cause galvanic action at contact points.
 - 2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication unless otherwise indicated.
 - 3. Anchor-Bolt Template: Plywood or steel.
- D. Handhole: Oval-shaped, with minimum clear opening of 2-1/2 by 5 inches, with cover secured by stainless-steel captive screws. Provide on all, except wood poles.
- E. Breakaway Supports: Frangible breakaway supports, tested by an independent testing agency acceptable to authorities having jurisdiction, according to AASHTO LTS-4-M.

2.7 ALUMINUM POLES

- A. Poles: ASTM B 209, 5052-H34 marine sheet alloy with access handhole in pole wall.
 - 1. Shape: Round, tapered.
 - 2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support. Provision for antenna mounting.
- B. Pole-Top Tenons: Fabricated to support luminaire or luminaires and brackets indicated, and securely fastened to pole top.
- C. Grounding and Bonding Lugs: Welded 1/2-inch threaded lug, complying with requirements in Section 16060 "Grounding and Bonding," listed for attaching grounding and bonding conductors of type and size listed in that Section, and accessible through handhole.
- D. Brackets for Luminaires: Detachable, with pole and adapter fittings of cast aluminum. Adapter fitting welded to pole and bracket, then bolted together with stainless-steel bolts.
 - 1. Tapered oval cross section, with straight tubular end section to accommodate luminaire.
 - 2. Finish: Same as luminaire.
- E. Aluminum Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

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1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
2. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.
 - a. Color: Medium bronze.

2.8 POLE ACCESSORIES

- A. Base Covers: Manufacturers' standard metal units, arranged to cover pole's mounting bolts and nuts. Finish same as pole.

PART 3 - EXECUTION

3.1 LUMINAIRE INSTALLATION

- A. Install lamps in each luminaire.
- B. Fasten luminaire to indicated structural supports.
- C. Adjust luminaires that require field adjustment or aiming. Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources, favoring a north orientation.

3.2 POLE INSTALLATION

- A. Alignment: Align pole foundations and poles for optimum directional alignment of luminaires and their mounting provisions on the pole.
- B. Clearances: Maintain the following minimum horizontal distances of poles from surface and underground features unless otherwise indicated on Drawings:
 1. Fire Hydrants and Storm Drainage Piping: 60 inches.
 2. Water, Gas, Electric, Communication, and Sewer Lines: 10 feet.
 3. Trees: 15 feet from tree trunk.
- C. Embedded Poles with Tamped Earth Backfill: Set poles to depth below finished grade indicated on Drawings, but not less than one-sixth of pole height.
 1. Dig holes large enough to permit use of tampers in the full depth of hole.
 2. Backfill in 6-inch layers and thoroughly tamp each layer so compaction of backfill is equal to or greater than that of undisturbed earth.

- D. Poles and Pole Foundations Set in Concrete Paved Areas: Install poles with minimum of 6-inch- wide, unpaved gap between the pole or pole foundation and the edge of adjacent concrete slab. Fill unpaved ring with pea gravel to a level 1 inch below top of concrete slab.
- E. Raise and set poles using web fabric slings (not chain or cable).

3.3 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Section 16130 "Raceways and Boxes." In concrete foundations, wrap conduit with 0.010-inch- thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

3.4 GROUNDING

- A. Ground metal poles and support structures according to Section 16060 "Grounding and Bonding."
 - 1. Install grounding electrode for each pole unless otherwise indicated.
 - 2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.

3.5 FIELD QUALITY CONTROL

- A. Inspect each installed fixture for damage. Replace damaged fixtures and components.
- B. Illumination Observations: Verify normal operation of lighting units after installing luminaires and energizing circuits with normal power source.
 - 1. Verify operation of light switch.
- C. Illumination Tests:
 - 1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IESNA testing guide(s):
 - a. IESNA LM-5, "Photometric Measurements of Area and Sports Lighting Installations."
 - b. IESNA LM-72, "Directional Positioning of Photometric Data."
- D. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

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END OF SECTION 16521

SECTION 16900

MEASUREMENT AND CONTROL INSTRUMENTATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions, apply to this Section.

1.2 SUMMARY

- A. This Section includes process monitoring and control system for a sewage pumping station.

1.3 DEFINITIONS

- A. I/O: Input/output.
- B. LAN: Local Area Network.
- C. LED: Light-emitting diode.
- D. Master: Central SCADA Control Panel.
- E. Monitoring: Acquisition, processing, communication, and display of system and equipment status data and event and alarm signals.
- F. MOV: Metal-oxide varistor.
- G. PLC: Programmable Logic Controller.
- H. RTU: Remote Terminal Unit or slave control panel interacting with master.
- I. SCADA: Supervisory Control and Data Acquisition.
- J. Systems Integration: The bringing together of components of several systems containing interacting components to achieve indicated functional operation of combined systems.
- K. TVSS: Transient voltage surge suppressor.
- L. VCP: Vendor's control panel.

- M. Zone: A space or area defined on Drawings for a specific purpose.

1.4 SUBMITTALS

- A. Product Data: For components for process monitoring and control systems integration. Include dimensions and data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: Detail assemblies of standard components that are custom assembled for specific application on this Project.
 - 1. Outline Drawings: Indicate dimensions, weights, arrangement of components, and clearance and access requirements.
 - 2. Control Panel Layout: At full scale, show required artwork and device identification.
 - 3. Wiring Diagrams: Detail specific power, control, signal, communication, and data wiring and cabling. Coordinate nomenclature and presentation with block diagram.
 - 4. Raceway Riser Diagrams: Detail raceway runs required for process monitoring and control and for systems integration. Include designation of devices connected by raceway, raceway type and size, and type and size of wire and cable fill for each raceway run.
- C. Coordination Drawings:
 - 1. Functional Block Diagram: Show single-line interconnections between components including interconnections between components specified in this Section and those furnished under other Sections.
 - a. Indicate methods used to achieve systems integration.
 - b. Indicate control, signal, and data communication paths and identify PLCs, networks, control interface devices, and media to be used.
 - c. Describe characteristics of network and other data communication lines.
 - d. Describe methods used to protect against power outages and transient voltages including types and ratings of isolation and surge suppression devices used in data, communication, signal, control, and ac and dc power circuits.
- D. Qualification Data: For Installer and Systems Integrator.
- E. Field quality-control test reports.
- F. Operation and Maintenance Data: For process monitoring and control equipment components to include in emergency, operation, and maintenance manuals.

- G. Program documentation, software licenses, and backup copies of software used on Project.
- H. Other Information Submittals:
 - 1. Examination reports documenting inspections of substrates, areas, and conditions.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by process monitoring and control equipment manufacturer and with systems integration experience with the following electronic systems:
 - 1. Process measurement and control system.
- B. Systems Integrator Qualifications: A qualified systems installer who has completed systems integration work for installations similar in material, design, and extent to that indicated for Project, and whose work has resulted in construction with a record of successful in-service performance.
 - 1. Experience: Systems Integrator shall employ personnel that have a minimum of two (2) years documented experience exercising full responsibility for overall systems integration for the types of monitoring and control systems indicated for this Project and for facilities similar in scope to this Project.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 SERVICE CONDITIONS

- A. Environmental Service Conditions: Systems, equipment, and components shall be capable of operating continuously in the following conditions without mechanical or electrical damage or degradation of operating capability:
 - 1. Ambient Temperature: 110 deg F.
 - 2. Relative Humidity: 10 to 95 percent, noncondensing.
- B. Electrical Service Conditions: Equipment shall operate continuously in the following conditions without damage or degradation of operating capability:
 - 1. Voltage Range for Equipment with a Nominal Rating of 120-V AC: 88 to 132 V.
 - 2. Voltage Range for Equipment with a Nominal Rating of 24-V DC: 22 to 85 V.
 - 3. Frequency Range for Equipment with a Nominal Frequency Rating of 60 Hz: 45 to 63 Hz.

1.7 COORDINATION

- A. Coordinate Work of this Section with that of Sections specifying systems and components required to be integrated with process monitoring and control equipment.
- B. Coordinate features of process monitoring and control components with those of related electronic systems.
 - 1. Provide integrated interconnections of compatible components.
 - 2. Match components and interconnections for optimum performance of indicated functions.

PART 2 - PRODUCTS

2.1 CONTROL CONCEPT

- A. System Overview:
 - 1. The communication/telemetry system architecture under this section consists of RTU/PLC Panel to collect status and alarm events for viewing on central HMI PC.
 - 2. Integration of data monitoring in various processes to display on central HMI PC. SCADA programming at central location is by others.
 - 3. Coordinate the work of this section and make connections with equipment, instruments, and control panels provided in others to make a complete functional system:
 - a. Packaged equipment's control panels and instruments by other Divisions/Sections that are not parts of this section as indicated above but shown on Drawings such as sewage pump and grinder control panel.
 - b. Division 16's transfer switches and electric generators.
- B. Wastewater Monitoring and Controls:
 - 1. All pumps. Pump shall operate in lead-lag alternating configuration.
 - 2. All blowers.
 - 3. On standby power signal from ATS will send a signal to SCADA panel or VCP for load shedding.
 - 4. Generator run and fuel low signal form remote annunciator will be connected to SCADA panel for monitoring.
 - 5. Screen/grinder.
 - 6. See Control Wiring Diagrams on the Drawings for monitoring and control points.
 - 7. See Section 02532 for additional control description. See M Series Drawings for pump operation and alarm setpoints.

8. All status and alarms shall be indicating on the local HMI.

C. Contact Kent County Engineering for SCADA register mapping and radio configuration data.

2.2 FUNCTIONAL REQUIREMENTS

A. Interconnection Between WWTP and Pump Station: Private radio.

B. Interconnection of RTU/PLC Panel with HMI: Ethernet/IP connection.

C. Interface between RTU/PLC Panel, Controlled and Monitored Devices: Ethernet/IP, RS-232/RS-485 Modbus protocol, analog signal, and dry contacts.

D. Reliability: Components, arrangement, assembly, construction, wiring, connections, integration, adjustments, and system programming shall have a reliability such that no single malfunction or equipment failure can impair the normal operational control function of the overall system.

E. Independent Operation: System equipment, software, operation, controls, and communications shall provide, as an optional emergency control mode, totally independent operation for the primary local control panel for each operational area.

F. System Response Time: For indicated items, shall be within the following limits:

1. Remote Controls: Within one minute.

2. Initiate Audible and Visual Indications at Control Panels: Within one minute of change of state of monitored field devices, or of alarm or intercom call-in events.

3. Initiate Automatic Switching and Start of Automatic Countdown Cycles: Within one minute of occurrence of specified triggering event.

G. Automatic Logging of System Events: To Local HMI and SCADA/HMI PC.

1. Stores, processes, and reports on logged data using an approved software package designed for the purpose.

2. Events to Be Logged: System shall be capable of logging any combination of events that may be registered on the system. Provide logging of the following events in initial programming of the system:

a. Alarms and alarm responses/acknowledges.

b. Alarms.

3. Data to be Logged for Each Event:

a. Date and time of occurrence.

b. Action-point identification.

- H. Audible Tone: A distinctive, audible, confirmation signal tone shall sound locally for 0.25 second each time an operator performs a switching, selection, acknowledgment, silence, reset, or other similar operation at a control panel.

2.3 COMPONENT PROTECTION

- A. Surge Protection: Protect components from voltage surges originating external to equipment housings and entering through power, communication, signal, control, and sensing leads. Include surge protection for external wiring of each conductor entry connecting to components. Manufacturers as indicated on the Drawings.
 - 1. Minimum Protection for AC Power Circuits 120 V and More: Multistage surge suppressors, listed under UL 1449, using a combination of inductors and silicon avalanche diodes or equivalent, and with 300-V suppression level and 5-nanosecond maximum response time.
 - a. Silicon Avalanche Diodes: Bipolar, Grade A, plus or minus 5 percent tolerance.
 - b. Discrete TVSS Units External to Protected Equipment: Enclosed modules with indicating lights labeled "power on" and "failure."
 - 2. Minimum Protection for Communication, Signal, Data, Control, and Low-Voltage Power Circuits: Silicon avalanche diode, gas-discharge, or MOV-type arresters rated 90 V at 5000 A, or optical isolation, or as recommended by equipment manufacturer.
- B. Interference Protection: Component function shall be unaffected by radiated-radio-frequency interference and electrical induction of 15 V/m over a frequency range of 10 to 10,000 MHz, or by conducted interference signals up to 0.25-V RMS injected into power supply lines at 10 to 10,000 MHz.

2.4 CONTROL PANEL COMPONENTS

- A. Wiring: Factory wired, with multiconductor cable secured to underside of panel with straps at 1-inch maximum intervals and extra straps and cable sheath reinforcing sleeve where conductors break out for connections.
 - 1. Circuits: Power limited, 24-V dc, maximum, unless otherwise indicated.
 - 2. Connections to Control Panel Devices and Components: Solderless, quick-disconnect, plug or sleeve connectors.
- B. Control Panel LEDs:
 - 1. Description: Miniature socket-mounting, high-intensity type; colors as indicated; sealed against moisture and dust.

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2. Rating: 20 mA, with overload capacity up to 70 mA without affecting life expectancy.
 3. Operating Life: 100,000 hours minimum.
 4. Viewing Angle: 90 degrees.
 5. Body and Lens Material: High-impact polycarbonate.
 6. Socket Wiring Terminations: Quick-disconnect sockets.
- C. Control Panel Switches, Electromechanical Type:
1. Description: Sealed units rated for a minimum of 5-A inductive load at 28-V dc.
 2. Rated Life: 250,000 cycles minimum, at rated voltage and current.
- D. Control Panel Switches, Membrane Type:
1. Description: Sealed, touch activated, with a maximum contact resistance of 1 ohm, and a minimum rating of 33 mA at 24-V dc.
 2. Contacts: Momentary and maintained configurations.
 3. Rated Life: 50,000,000 cycles with a minimum load of 0.5 mA at 12-V dc.
- E. Operational Performance of Control Panels: Include the following control, monitoring, and performance functions by hard control panels and associated equipment and circuits:
1. All station equipment and instrument status/alarm conditions shall be displayed on the Local HMI.
- F. DC Power Supplies:
1. Provide 24VDC power supplies to power instruments requiring external power. Power supplies shall convert 120 VAC, 60 hertz power to regulated DC power. Output, overvoltage, and overcurrent protective devices shall be provided with the power supply to protect the instruments from damage due to power supply failure and to protect the power supply from damage due to external failure.
 2. Manufacturers:
 - a. Acopian.
 - b. Power One.
 - c. IDEC.
- G. Circuit Breakers:
1. Quick-make, quick-break thermal magnetic molded case, individually mounted and identified. Size per application requirements.
 2. Manufacturers:

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- a. Square D model QOU.
- b. Allen Bradley.
- c. Or approved equal.

H. Intrinsic Safety Barriers:

1. Provide for hazardous location installation, Intrinsic Barriers can be used to limit current/voltage to the hazardous area, as well as provide a high integrity and low impedance return path for any fault current. Intrinsic Barriers shall consist of encapsulated shunt-diode configuration, using conventional diodes, zener diodes, current limiting resistors, and fuses. Install to meet NEC per manufacturer's instructions and recommendation.
2. Manufacturers:
 - a. MTL Incorporated.
 - b. Turck Inc.
 - c. Diversified Electronics, Inc.

I. Signal Isolators:

1. Provide isolators in the control panels for 4 to 20 MA signals where required to prevent ground loop problems, i.e., 4 wire transmitter with grounded signal common or loading problems. Isolators shall be modular design to allow easy replacement of the unit.
2. Manufacturers:
 - a. Action Instruments.
 - b. Phoenix Contact.
 - c. Weidmuller.

J. Terminal Blocks:

1. 600Vac rated, identified with a permanent machine printed marking in accordance with the terminal numbers. Provide fuse blocks with fuses sized per NEC where indicated or required. Provide 20% spare terminal blocks.
2. Manufacturers:
 - a. Phoenix Contact.
 - b. Allen Bradley.
 - c. Weidmuller.

2.5 RELAYS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

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1. IDEC.
 2. Omron.
 3. Or approved equal.
- B. Description: Plug-in, electromagnetic or solid-state electronic units. Arrange in relay assemblies that have the following features:
1. Fuse and TVSS protection/surge suppression diode on coil circuit.
 2. Indicating LED for each relay.
 3. Optical isolation of input circuits to 1500 V.
 4. Include suppression diode on coil circuit.
- C. Rating: A minimum of 125 percent of the inrush current of controlled device, but not less than 6 A.

2.6 COMPONENT ENCLOSURES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Hoffman.
 2. Hammond Mfg. Co. Inc.
 3. Winsted Corporation.
- B. Description: Metal cabinets, racks, and consoles, with welded frames, complying with UL 1610. NEMA 3RX painted steel or aluminum for outdoor. NEMA 4X stainless steel for wet locations. NEMA 12 for indoor dry locations. Coordinate with Division 16 Specifications on enclosure size required by power equipment.
- C. Doors, Covers, and Other Access Provisions:
1. Hinged Type: Flanged, with locks and nonremovable pins in hinges.
 2. Screw Covers: Secure with security fasteners of type indicated or, if not indicated, flat-head (countersunk) security fasteners.
 3. Locks: Pick-resistant, flush-tumbler type; three-point latching device for hinged doors or covers with latch edge more than 24 inches long.
 4. Keys: Identical for all enclosures, unless otherwise indicated. Removable only when lock is locked.
 5. Isolation Barriers: Provide barriers between power and control sections.
- D. Climate Control: Size and select cooling fans, air conditioning, and heaters with manufacturer's software or recommendation. Intake and exhaust louvers with reusable filters. Provide reflective insulation and weather shields for outdoor enclosures.
- E. Mounting and Anchoring Provisions: Accessible only when doors or covers are open.

2.7 CABLES

- A. Control Cable: Single conductor, color-coded, No.14 AWG copper type, MTW, stranded, minimum.
- B. Twisted-Pair Signal and Data Cable:
 - 1. Signal Cable: No. 16 AWG, minimum, shielded.
 - 2. Data Cable: RS-232/RS-485 cable shall provide UTP. Patch cable with matching connectors for connected equipment.

2.8 ACCESSORIES

- A. Interfaces with equipment specified in other sections include accessories, adapters, electronic interface units, and connections required for functional performance indicated. Provide cold weather fluorescent lighting fixtures with door switches and GFI receptacles.

2.9 PROGRAMMABLE LOGIC CONTROLLER (PLC)

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings, by Control Microsystems; SCADAPack 334 with integrated I/O board. No substitution unless permitted by the County.
- B. Processor shall be 32-bit RISC/CMOS, 120MHz clock, integrated watchdog timer, 8MB SDRAM, 4MB FLASH and 1MB CMOS RAM. CMOS RAM shall be powered with lithium battery retains contents for 2 years with no power. I/O capacity shall be expandable to 512 digital-out, 512 digital-in, 128 analog-in, 32 counters and 32 analog outputs using the 5000 Series I/O modules. PLC shall have three RS-232, one configurable RS-232/485, and one 10-BaseT Ethernet interface ports. Serial protocols shall be Modbus RTU, Modbus ASCII, and DNP3. Network Protocols shall be IP: ARP, TCP, TFTP, UDP, ICMP. Ethernet Port Protocols shall be Modbus TCP, Modbus RTU in UDP, Modbus ASCII in UDP.
- C. Power Input: 11 - 30 VDC.
- D. Hazardous Area Rating: Class 1, Division 2.
- E. Environment: 5% RH to 95% RH, non-condensing -40°F to 158°F.
- F. Warranty: 3 year warranty on parts and labor.

2.10 RADIO AND ANTENNA

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- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings, by Coyote DataCom; SCADA Pro 900XL. No substitution unless permitted by the County.
- B. 902-928 MHz Spread spectrum, frequency hopping channels, UL Listed and United States (FCC) CFR 15.247 Approved radio. Transmitter output shall be 1 watt. Input voltage shall be 9 to 28 Vdc. RF data rate/throughput shall be 100 kbps. Antenna connectors shall be reverse SMA type. Interface port shall be in the form of RS-232/RS-485 serial connection. Antenna shall be 6 to 9 dBi gain Yagi type with mounting hardware. Provide RF waveguide cable with connectors in adequate length from the antenna to the radio. Surge suppressor shall be as indicated on the Drawings.

2.11 HUMAN MACHINE INTERFACE (HMI) OPERATOR INTERFACE TERMINAL

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings.
- B. Provide comparable model recommended by manufacturer if the model specified has been discontinued or is obsolete.

2.12 MAGNETIC FLOW METER

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings.
- B. Provide adequate cable length from flow tube to flow transmitter.
- C. Flow tube shall be FM approved and UL listed for use in Class 1, Division 2, Group D environment. Provide grounding and bonding accessories.

2.13 LEVEL TRANSMITTERS

- A. Basis-Of-Design Product: Subject to compliance with requirements; provide product by Endress-Hauser; Water Pilot Series.
- B. Construction:
 - 1. Enclosure: NEMA 4X, Corrosion Resistant.
 - 2. Power Supply: Loop Powered, 24 Vdc.
 - 3. Display: Analog or digital in Engineering Units.
 - 4. Transmitter Output: 4-20 mA. Calibrated to 0 to 15 feet water column.
 - 5. Accuracy: $\pm 0.2\%$ Span.
 - 6. Stability: $\pm 0.25\%$ Upper Range Limit.
 - 7. Local Adjustments: Zero/Span.
 - 8. Element Type: Capacitance or Strain Gauge.

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9. Wetted Parts: 316 Stainless Steel.
10. Process Conn.: 1/2 inch NPT.
11. Protection: Overrange and overload protection. Provide Joslyn Model 1669-02 Transient Protector, where noted, at the transmitter location.

C. Parameter Setting: Field coordination and set per pump operation.

2.14 FLOAT SWITCHES

- A. Float (tear drop style) shall be leakproof, shockproof, corrosion resistant and constructed of Type 316 stainless steel. Float shall have continuously welded seams.
- B. Switch assembly shall be a mercury tilt type sensor which shall be non-floating displacement type with less than 1-inch differential. Switch assembly shall be permanently encapsulated in plastic cartridge (glass shall not be acceptable). Switch contacts shall be rated a minimum of 20 amperes at 115 VAC. Switch shall be a single pole, single throw type. Provide normally open contacts. The float body shall be grounded by the green insulated conductor of the cable supporting the float switch. Contact to be open with float hanging down. Contacts shall be thermetically sealed. Intrinsic safety barriers shall be used for connections made to non-hazardous locations.
- C. Cable shall be provided with the sensor and shall be PVC insulated, oil resistant suitable for use in raw wastewater applications. Cable shall be sealed at sensor utilizing a flexible boot and compression type lock seal. Cables shall be a 3-wire cable provided with a minimum size conductor of No. 14 AWG with green grounding conductor. Float switch cable length shall be furnished with continuous length to mount float switches in the wet well and up to the existing explosion-proof junction box on the pump station exterior, plus and additional 5 feet of cable. Excess cable shall be coiled and tie wrapped to mounting supports.
- D. The float system shall be designed to protect against cable stress associated with constant flexing and shall incorporate a neoprene sleeve from the float through a flared stainless steel clamp tube. This design shall provide for a projected flexing life of 35 years of 15-minute cycling. The float system shall have a manufacturer's three (3) year guarantee against defects in material and workmanship.
- E. Provide a wetwell high level float and a wetwell low level float as shown on the drawings.
- F. Float switches shall be as indicated on the Drawings, Float Switches with cables and weights, or equal.

2.15 PRESSURE TRANSMITTERS AND ISO RING

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- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings. No substitution unless permitted by the County.
- B. Pressure transmitter shall be FM approved and UL listed for use in Class 1, Division 2, Group D environment.
- C. Isolation ring shall be field replaceable.

2.16 UNINTERRUPTIBLE POWER SUPPLY

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings.
- B. 800 VA/560 W minimum.

2.17 UNMANAGED ETHERNET SWITCH

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings.
- B. Industrial rated unmanaged Ethernet switch with five Ethernet ports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of process monitoring and control system.
 - 1. Examine roughing-in for embedded and built-in anchors to verify actual locations of system connections before process monitoring and control system installation.
 - 2. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of process monitoring and control system.
- B. Inspect built-in and cast-in anchor installations, before installing process monitoring and control system, to verify that anchor installations comply with requirements. Prepare inspection reports.
 - 1. Remove and replace anchors where inspections indicate that they do not comply with requirements. Reinspect after repairs or replacements are made.
 - 2. Perform additional inspections to determine compliance of replaced or additional anchor installations. Prepare inspection reports.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SYSTEMS INTEGRATION

- A. Integrate installations and connections of equipment and systems specified in this Section with those specified in the following Sections:
 - 1. Division 2 and 15 Sections.
 - 2. Division 16 Section for ATS and generator.

3.3 INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounted items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Maintain minimum clearances and workspace at equipment according to manufacturer's written instructions and NFPA 70.

3.4 GROUNDING

- A. AC Power and Lighting Circuits: Comply with Division 16 Section "Grounding and Bonding" for materials and installation requirements.
- B. Class 2 Power - Limited Power, Signal, and Control Circuits: Ground systems and equipment according to manufacturer's written instructions.

3.5 WIRE AND CABLE INSTALLATION

- A. Low-Voltage Analog Circuits: Install wiring as specified in Division 16 Section "Control-Voltage Electrical Power Cables."
- B. Network and Data-Line Twisted-Pair Circuits: Install wiring as specified in Division 16 Section "Control-Voltage Electrical Power Cables."
- C. Bundle, train, and support wire and cable in enclosures.

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- D. Connections: Make connections according to manufacturer's wiring diagrams, unless otherwise indicated.
- E. Wiring Method: Install wire and cable in metal raceway except where another wiring method is indicated.

3.6 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 16 Section "Electrical Identification."
- B. Label each monitoring and control module and equipment unit with a unique designation that is consistent with wiring diagrams and schedules in operation and maintenance manual. Label conductors and cables at each end and where exposed within troughs and pull-and-junction boxes.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
 - 1. Schedule visual and mechanical inspections and electrical tests with at least seven days' advance notice.
 - 2. Inspect process monitoring and control components for defects and physical damage, labeling of testing laboratory, and nameplate compliance with the Contract Documents.
 - 3. Inspect interiors of enclosures, including the following:
 - a. Integrity of mechanical and electrical connections.
 - b. Component type and labeling verification.
 - c. Ratings of installed components.
 - 4. Electrical Tests: Use caution when testing devices containing solid-state components. Perform the following according to manufacturer's written instructions:
 - a. Continuity tests of circuits.
 - b. Operational Tests: Set and operate controls at each control panel and at each monitored and controlled device to demonstrate their functions and capabilities. Use a methodical sequence that cues and reproduces actual

operating functions as recommended by manufacturer. Record response to each test command and operation, including logging and printout of events. Record time intervals between initiation of alarm conditions and registration of alarms at control (panel), and between initiation of commands and execution at controlled equipment.

- 1) Coordinate testing required by this Section with that required by Sections specifying equipment being monitored and controlled and systems to be integrated with detention monitoring and control work.
 - 2) Simulate malfunctions to verify protective features and appropriate alarm indications.
5. Correct deficiencies, make necessary adjustments, and retest. Verify that specified requirements are met.
 6. Test Labeling: After satisfactory completion of tests and inspections, apply a label to tested components indicating test results, date, and responsible agency and representative.
 7. Record of Tests and Inspections: Maintain and submit documentation of tests and inspections, including references to manufacturers' written instructions and other test and inspection criteria. Include results of tests, retests, and inspections. Include printout of testing event log, annotated to provide a machine record of testing that corresponds to written test records.

3.8 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain systems.
- B. Video Training: Provide a DVD format of instructional videotape covering features, capabilities, and operation of installed control panels. Illustrate actual equipment and related functions. Show cause-and-effect sequences during operation. Cross-reference instruction manuals throughout. Follow same order of presentation as instruction manual. Include the following:
 1. Control Panel Operation:
 - a. Describe and demonstrate indications, controls, and features.
 - b. Demonstrate responses to all indications, call-ins, and emergencies.
 - c. Demonstrate setup of control panels and related equipment.
 - d. Describe and demonstrate safety and security precautions.
 - e. Show how to get help.
 2. System and Equipment Maintenance:
 - a. Describe and demonstrate safety and security precautions.

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- b. Demonstrate basic maintenance; need for qualified technician for internal maintenance; basic maintenance schedule; techniques for keeping terminals properly tightened, filter screens clean, and overheat sensors checked; and techniques for performing other required servicing.
 - c. Demonstrate adjustment of controls. Describe warranty and show how to get help.
3. System Troubleshooting:
- a. Demonstrate troubleshooting procedure for common software, programming, control panel, communications, and field device problems.

3.9 ON-SITE ASSISTANCE

- A. Occupancy Adjustments: When requested by Owner, within one year of date of Substantial Completion, provide a minimum of three Project-site visits to adjust and calibrate components, to make programming adjustments and revisions, and to assist Owner's personnel in making program changes and in adjusting equipment and controls. Provide up to 24 hours of services, exclusive of travel time, for these purposes. Occupancy adjustment visits as specified here shall be in addition to any required by warranty.

END OF SECTION 16900