BID PROPOSAL

for

CONTRACT T201707502.01

Structure Maintenance, Central District, Open-End, FY19-21

Kent County

ADVERTISEMENT DATE: October 8, 2018

COMPLETION TIME: 1,095 Calendar Days

SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION
DELAWARE DEPARTMENT OF TRANSPORTATION
AUGUST 2016

Bids will be received in the Bidder's Room at the Delaware Department of Transportation's Administration Building, 800 Bay Road, Dover, Delaware prior to 2:00 P.M. local time Thursday, November 8, 2018.
Contract No.T201707502.01

Structure Maintenance, Central District, Open-End FY19-21
Kent County

GENERAL DESCRIPTION

LOCATION

These improvements are located in Kent County more specifically shown on the Location Map(s) of the enclosed Plans.

DESCRIPTION

The improvements consist of furnishing all labor and materials for this contract. The project involves the repair of bridges at various locations in Kent County and other incidental construction in accordance with the location, notes and details shown on the plans and as directed by the Engineer.

COMPLETION TIME

All work on this contract must be complete within 1,095 Calendar Days. It is the Department's intent to issue a Notice to Proceed such that work starts on or about December 28, 2018.

PROSPECTIVE BIDDERS NOTES:

1. BIDDERS MUST BE REGISTERED with DelDOT and request a cd of the official plans and specifications in order to submit a bid. Contact DelDOT at dot-ask@state.de.us, or (302) 760-2031. Bids will be received in the Bidder's Room at the Delaware Department of Transportation's Administration Building, 800 Bay Road, Dover, Delaware prior to 2:00 P.M. local time November 8, 2018 unless changed via addendum.

2. QUESTIONS regarding this project are to be e-mailed to dot-ask@state.de.us no less than six business days prior to the bid opening date in order to receive a response. Please include T201707502.01 in the subject line. Responses to inquiries are posted on-line at http://www.bids.delaware.gov.

3. THE BID PROPOSAL incorporates a cd containing Expedite, version 5.9a and its installation file. Bidders are to use the cd provided to enter their bid amounts into the Expedite file. The Expedite bid file must be printed and submitted in paper form along with the cd and other required documents prior to the Bid due date and time.

4. SURETY BOND - Each proposal must be accompanied by a deposit of either surety bond or security for a sum equal to at least 10% of the bid.

5. DRUG TESTING - Regulation 4104; The state Office of Management and Budget has developed regulations that require Contractors and Subcontractors to implement a program of mandatory drug testing for Employees who work on Large Public Works Contracts funded all or in part with public funds pursuant to 29 Del.C. §6908(a)(6). Refer to the full requirements by following the below link: http://regulations.delaware.gov/register/september2015/final/19%20DE%20Reg%20207%2009-01-15.htm. Regulation was revised for projects advertised beginning 01/01/18. Please review the revised regulation for details. Note a few of the requirements;

* At bid submission - Each Contractor must submit with the bid a single signed affidavit certifying that the Contractor and Subcontractor(s) has in place or will implement during the entire term of the contract a Mandatory Drug Testing Program that complies with the regulation;

* At least Two business days prior to contract execution - The awarded Contractor shall provide to DelDOT copies of the Employee Drug Testing Program for the Contractor, and any other listed Subcontractors;

* Testing Report Forms shall be submitted to DelDOT monthly. No longer required.

* Subcontractors - Contractors that employ Subcontractors on the job site may do so only after submitting a copy of the Subcontractor's Employee Drug Testing Program along with the standard required subcontractor information. A Subcontractor shall not commence work until DelDOT has approved the subcontractor in writing;

* Penalties for non-compliance are specified in the regulation.

6. NO RETAINAGE will be withheld on this contract.

7. EXTERNAL COMPLAINT PROCEDURE can be viewed on DelDOT's Website here, or you may request a copy by calling (302) 760-2555.
8. REMINDER; A copy of your firm's Delaware Business License must be submitted with your bid.

9. AUGUST 2016 STANDARD SPECIFICATIONS apply to this contract. The Contractor shall make himself aware of any revisions and corrections (Supplemental Specifications, if any) and apply them to the applicable item(s) of this contract. The 2016 Standard Specifications can be viewed here.

9a. FLATWORK CONCRETE TECHNICIAN CERTIFICATION TRAINING:
Section 501.03, 503.03, 505.03, 610.03, 701.03 and 702.03 of the 2016 Standard Specifications require contractor's to provide an American Concrete Institute (ACI) or National Ready Mix Concrete Association (NRMCA) certified concrete flatwork technician to supervise all finishing of flatwork concrete. Concrete flatwork certification will be effective starting on June 1, 2018.

10. No utility relocation involvement is anticipated. Should any conflicts be encountered during construction requiring adjustment and/or relocation of the agencies' existing facilities, the necessary relocation work shall be accomplished by the respective agencies' forces, as directed by the District Engineer. Any adjustments and/or relocations of municipally owned facilities shall be done by the State's contractor in accordance with the respective agencies' standard specifications as directed by the District Engineer.

11. No environmental permits are required for this work provided no jurisdictional wetlands or waters are impacted. If there is any question as to whether or not a water or wetland is jurisdictional, contact the DelDOT Environmental Section at 302-760-2264.

12. The project manager shall be responsible for coordinating with the Traffic Section relating to any impacts to Traffic Section facilities (including but not limited to traffic loops, junction wells etc.) at least 4 weeks in advance of the start of the activity. Prior to initiating any work on this contract (or sites), the Project Manager shall be responsible for preparing and submitting for approval of the Safety Section a Maintenance of Traffic Plan. Sufficient time shall be provided for the review and approval of the plan. The Maintenance of Traffic Plan shall include proposed time restrictions on the closure of travel lanes subject to the approval of the Safety Section.

13. The Project Manager is responsible for ensuring any required documents and analysis as part of the adopted Work Zone Safety and Mobility Procedures and Guidelines has been completed prior to any work starting on this contract.
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*Not used for units of measurement for payment.
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GENERAL NOTICES

SPECIFICATIONS:

The specifications entitled "Standard Specifications for Road and Bridge Construction, August, 2016", hereinafter referred to as the Standard Specifications, and Supplemental Specifications, the Special Provisions, notes on the Plans, this Bid Proposal, and any addenda thereto shall govern the work to be performed under this contract. The Specifications and any Supplemental Specifications can be viewed here.

CLARIFICATIONS:

Under any Section or Item included in the Contract, the Contractor shall be aware that when requirements, responsibilities, and furnishing of materials are outlined in the details and notes on the Plans and in the paragraphs preceding the "Basis of Payment" paragraph in the Standard Specifications or Special Provisions, no interpretation shall be made that such stipulations are excluded because reiteration is not made in the "Basis of Payment" paragraph.

ATTESTING TO NON-COLLUSION:

The Department requires as a condition precedent to acceptance of bids a sworn statement executed by, or on behalf of, the person, firm, association, or corporation to whom such contract is to be awarded, certifying that such person, firm, association, or corporation has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of free competitive bidding in connection with such contract. The form for this sworn statement is included in the proposal and must be properly executed in order to have the bid considered.

QUANTITIES:

The quantities shown are for comparison of bids only. The Department may increase or decrease any quantity or quantities without penalty or change in the bid price.

PREFERENCE FOR DELAWARE LABOR:

Delaware Code, Title 29, Chapter 69, Section 6962, Paragraph (d), Subsection (4)b:

"In the construction of all public works for the State or any political subdivision thereof, or by firms contracting with the State or any political subdivision thereof, preference in employment of laborers, workmen or mechanics shall be given to bona fide legal citizens of the State who have established citizenship by residence of at least 90 days in the State. Each public works contract for the construction of public works for the State or any political subdivision thereof shall contain a stipulation that any person, company or corporation who violates this section shall pay a penalty to the Secretary of Finance equal to the amount of compensation paid to any person in violation of this section."

EQUALITY OF EMPLOYMENT OPPORTUNITY ON PUBLIC WORKS:

Delaware Code, Title 29, Chapter 69, Section 6962, Paragraph (d), Subsection (7) states;

a. As a condition of the awarding of any contract for public works financed in whole or in part by State appropriation, such contracts shall include the following provisions:

During the performance of this contract, the contractor agrees as follows:

1. The contractor will not discriminate against any employee or applicant for employment because of race, creed, color, sex, sexual orientation, gender identity or national origin. The contractor will take positive steps to ensure that applicants are employed and that employees are treated during employment without regard to their race, creed, color, sex, sexual orientation, gender identity or national origin. Such action shall include, but not be limited to, the following: employment, upgrading, demotion or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship. The contractor agrees to post in conspicuous places available to employees and applicants for employment notices to be provided by the contracting agency setting forth this nondiscrimination clause.
2. The contractor will, in all solicitations or advertisements for employees placed by or on behalf of the contractor, state that all qualified applicants will receive consideration for employment without regard to race, creed, color, sex, sexual orientation, gender identity or national origin.

3. The contractor will ensure employees receive equal pay for equal work, without regard to sex. Employee pay differential is acceptable if pursuant to a seniority system, a merit system, a system which measures earnings by quantity or quality of production, or if the differential is based on any other factor other than sex.

TAX CLEARANCE:
As payments to each vendor or contractor aggregate $2,000, the Division of Accounting will report such vendor or contractor to the Division of Revenue, who will then check the vendor or contractor's compliance with tax requirements and take such further action as may be necessary to insure compliance.

LICENSE:
A person desiring to engage in business in this State as a contractor shall obtain a license upon making application to the Division of Revenue.

CONTRACTOR / SUBCONTRACTOR LICENSE: 29 DEL. C. §6967:
(b) No agency shall accept a proposal for a public works contract unless such contractor has provided a proper and current copy of its occupational and/or business license, as required by Title 30, to such agency.
(c) Any contractor that enters a public works contract must provide to the agency to which it is contracting, within 30 days of entering such public works contract, copies of all occupational and business licenses of subcontractors and/or independent contractors that will perform work for such public works contract. However, if a subcontractor or independent contractor is hired or contracted more than 20 days after the contractor entered the public works contract the occupational or business license of such subcontractor or independent contractor shall be provided to the agency within 10 days of being contracted or hired.

DIFFERING SITE CONDITIONS, SUSPENSIONS OF WORK and SIGNIFICANT CHANGES IN THE CHARACTER OF WORK:
Differing site conditions: During the progress of the work, if subsurface or latent physical conditions are encountered at the site differing materially from those indicated in the contract of if unknown physical conditions of an unusual nature, differing materially from those ordinarily encountered and generally recognized as inherent in the work provided for in the contract are encountered at the site, the party discovering such conditions shall promptly notify the other party in writing of the specific differing conditions before they are disturbed and before the affected work is performed.

Upon written notification, the engineer will investigate the conditions, and if he/she determines that the conditions materially differ and cause an increase or decrease in the cost or time required for the performance of any work under the contract, an adjustment, excluding loss of anticipated profits, will be made and the contract modified in writing accordingly. The engineer will notify the contractor of his/her determination whether or not an adjustment of the contract is warranted.

No contract adjustment which results in a benefit to the contractor will be allowed unless the contractor has provided the required written notice.

No contract adjustment will be allowed under their clause for any effects caused on unchanged work.

Suspensions of work ordered by the engineer: If the performance of all or any portion of the work is suspended or delayed by the engineer in writing for an unreasonable period of time (not originally anticipated, customary or inherent to the construction industry) and the contractor believes that additional compensation and/or contract time is due as a result of such suspension or delay, the contractor shall submit to the engineer in writing a request for adjustment within 7 calendar days of receipt of the notice to resume work. The request shall set fourth the reasons and support for such adjustment.

Upon receipt, the engineer will evaluate the contractor's request. If the engineer agrees that the cost and/or time required for the performance of the contract has increased as a result of such suspension and the suspension was caused by conditions beyond the control of and not the fault of the contractor, its suppliers, or subcontractors at any approved tier, and not caused by weather, the engineer will make an adjustment (excluding profit) and modify the contract in writing accordingly. The engineer will notify the contractor of his/her determination whether or not an adjustment of the contract is warranted.
No contract adjustment will be allowed unless the contractor has submitted the request for adjustment within the time prescribed. No contract adjustment will be allowed under this clause to the extent that performance would have been suspended or delayed by any other cause, or for which an adjustment is provided for or excluded under any other term or condition of this contract.

Significant changes in the character of work: The engineer reserves the right to make, in writing, at any time during the work, such changes in quantities and such alterations in the work as are necessary to satisfactorily complete the project. Such changes in quantities and alterations shall not invalidate the contract nor release the surety, and the contractor agrees to perform the work as altered.

If the alterations or changes in quantities significantly change the character of the work under the contract, whether or not changed by any such different quantities or alterations, an adjustment, excluding loss of anticipated profits, will be made to the contract. The basis for the adjustment shall be agreed upon prior to the performance of the work. If a basis cannot be agreed upon, then an adjustment will be made either for or against the contractor in such amount as the engineer may determine to be fair and equitable.

The term "significant change" shall be construed to apply only to the following circumstances:

(A) When the character of the work as altered differs materially in kind or nature from that involved or included in the original proposed construction or

(B) When a major item of work, as defined elsewhere in the contract, is increased in excess of 125 percent or decreased below 75 percent of the original contract quantity. Any allowance for an increase in quantity shall apply only to that portion in excess of 125 percent of original contract item quantity, or in case of a decrease below 75 percent, to the actual amount of work performed.

RIGHT TO AUDIT

The Department shall have the right to audit the books and records of the contractor or any subcontractor under this contract or subcontract to the extent that the books and records relate to the performance of the contract or subcontract. The books and records shall be maintained by the contractor for a period of 3 years from the date of final payment under the prime contract and by the subcontractor for a period of 3 years from the date of final payment under the subcontract (29 Del.C. §6930).

PREVAILING WAGES

Included in this proposal are the minimum wages to be paid various classes of laborers and mechanics as determined by the Department of Labor of the State of Delaware in accordance with Title 29 Del.C. §6960, relating to wages and the regulations implementing that Section.

REQUIREMENT BY DEPARTMENT OF LABOR FOR SWORN PAYROLL INFORMATION

Title 29 Del.C. §6960 stipulates;

(b) Every contract based upon these specifications shall contain a stipulation that the employer shall pay all mechanics and laborers employed directly upon the site of the work, unconditionally and not less often than once a week and without subsequent deduction or rebate on any account, the full amounts accrued at time of payment, computed at wage rates not less than those stated in the specifications, regardless of any contractual relationship which may be alleged to exist between the employer and such laborers and mechanics. The specifications shall further stipulate that the scale of wages to be paid shall be posted by the employer in a prominent and easily accessible place at the site of the work, and that there may be withheld from the employer so much of accrued payments as may be considered necessary by the Department of Labor to pay to laborers and mechanics employed by the employer the difference between the rates of wages required by the contract to be paid laborers and mechanics on the work and rates of wages received by such laborers and mechanics to be remitted to the Department of Labor for distribution upon resolution of any claims.

(c) Every contract based upon these specifications shall contain a stipulation that sworn payroll information, as required by the Department of Labor, be furnished weekly. The Department of Labor shall keep and maintain the sworn payroll information for a period of 6 months from the last day of the work week covered by the payroll.
Bidders are specifically directed to note the Department of Labor's prevailing wage regulations implementing §6960 relating to the effective date of the wage rates, at Section 6.3, which in relevant part states:

"Public agencies (covered by the provisions of 29 Del.C. §6960) are required to use the rates which are in effect on the date of the publication of specifications for a given project. In the event that a contract is not executed within one hundred twenty (120) days from the date the specifications were published, the rates in effect at the time of the execution of the contract shall be the applicable rates for the project."

Contractor may contact:

Department of Labor, Division of Industrial Affairs, 4425 N. Market Street, Wilmington, DE 19802
Telephone (302) 761-8200.
## Prevailing Wages for Highway Construction Effective March 15, 2018

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**Certified:** 10/01/2018

**By:** [Signature]

**Administrator, Office of Labor Law Enforcement**

**Note:** These rates are promulgated and enforced pursuant to the prevailing wage regulations adopted by the Department of Labor on April 3, 1992.

Classifications of workers are determined by the Department of Labor. For assistance in classifying workers, or for a copy of the regulations or classifications, phone 302-761-8200.

Non-Registered Apprentices must be paid the Mechanic's rate.

**Project:** T201707502.01 Structure Maintenance Central District, Kent County
SPECIAL PROVISIONS
401502 - ASPHALT CEMENT COST ADJUSTMENT

For Sections 401, 402 and 403, payments to the Contractor shall be adjusted to reflect increases or decreases in the Delaware Posted Asphalt Cement Price when compared to the Project Asphalt Cement Base Price, as defined in these Special Provisions.

The Delaware Posted Asphalt Cement Price will be issued monthly by the Department and will be the industry posted price for Asphalt Cement, F.O.B. Philadelphia, Pennsylvania. The link for the posting is here.

The Project Asphalt Cement Base Price will be the Delaware Posted Asphalt Cement Price in effect on the date of advertisement.

All deviations of the Delaware Posted Asphalt Cement Price from the Project Asphalt Cement Base Price are eligible for cost adjustment. No minimum increases or decreases or corresponding percentages are required to qualify for cost adjustment.

Actual quantity of asphalt cement qualifying for any Asphalt Cement Cost Adjustment will be computed using the weight of eligible asphalt that is shown on the QA/QC pay sheets as a percentage for the delivered material.

If the mix was not inspected and no QA/QC pay sheet was generated, then the asphalt percentage will be obtained from the job mix formula for that mix ID.

The asphalt percentage eligible for cost adjustment shall only be the virgin asphalt cement added to the mix.

There shall be no separate payment per ton cost of asphalt cement. That cost shall be included in the various unit prices bid per ton for those bid items that contain asphalt cement (mentioned above).

The Asphalt cement cost adjustment will be calculated on grade PG 64-22 asphalt regardless of the actual grade of asphalt used. The Project Asphalt Cement Base Price per ton for the project will be the Delaware Posted Asphalt Cement Price in effect on the date of project advertisement.

If the Contractor exceeds the authorized allotted completion time, the price of asphalt cement on the last authorized allotted work day, shall be the prices used for cost adjustment during the time liquidated damages are assessed. However, if the industry posted price for asphalt cement goes down, the asphalt-cement cost shall be adjusted downward accordingly.

NOTE:

Application of Asphalt Cement Cost Adjustment requirements as indicated above shall apply only to those contracts involving items related to bituminous base and pavements, and with bitumen, having a total of 1,000 tons or more of hot-mix bid quantity in case of Sections 401, 402 and 403.

5/05/15
**401500 – FOG SEAL**

**Description:**

This work consists of preparing the surface, furnishing and applying an emulsified asphalt and water mixture as a surface seal.

**Materials:**

Materials for fog seal shall be a 1:1 mixture CSS-1h, which conforms to Section 1016 of the Standard Specifications, and water, which conforms to Section 1021 of the Standard Specifications. A Certificate of Analysis shall be submitted for each lot of CSS-1h for approval. The percentage of residual asphalt of the CSS-1h shall be no less that 57 percent. The emulsion should be diluted no more than 24 hours before its intended use. This is to avoid settlement of the diluted emulsion. The emulsion may be circulated using a centrifugal or other suitable pump to ensure uniformity.

**Equipment:**

Distributors. The distributors used shall be capable of uniformly applying the bituminous material in liquid form. Devices to control the pressure, volume, and temperature shall be provided. Each distributor shall have an approved calibration chart, be equipped with an approved sampling device, and conform to the following:

a. *Pressure*. The pressure shall be supplied by a positive displacement pump or air compressor. The pressure shall be uniform throughout the entire width of spray. If pressure is supplied by an air compressor, automatic controls must be provided to maintain sufficient and even pressure throughout the application of an entire load.

b. *Temperature*. The distributor shall be equipped with a heating system that applies heat uniformly across the width of the tank. Provisions shall be made for circulating or agitating the material whenever necessary while heating. The distributor shall be equipped with a thermometer marked in degrees Fahrenheit (Celsius) of sufficient range to determine the actual temperature of the material.

c. *Tachometer*. All distributors shall be provided with an approved tachometer recording feet (meters) per minute with a tabulation of feet (meters) per load with adjustments. Each load tabulation shall start at zero. There shall also be a totaling tabulation of this instrument.

d. *Volume*. A tachometer shall give correct readings of the speed, and the volumetric efficiency of the distributor shall ensure the correct volume at various speeds. Tests shall be required to prove the volumetric efficiency of the distributor at various speeds as directed by the Engineer.

e. *Circulating System*. All pump distributors shall be equipped with a circulating system designed to maintain a homogenous liquid while circulating in the distributor tank. This circulating system shall also be arranged to circulate the material in the tank truck before application.

Air distributors shall be equipped with a device for agitating the bituminous material in the tank trucks when necessary.

f. *Tests*. Necessary tests shall be made to determine the accuracy of all pressure gauges, tachometers, and pump efficiencies. The tests shall be made by the Contractor when and as required by the Engineer.

g. *Spray Bars*. Each distributor shall be equipped with spray bars capable of applying material uniformly throughout the entire length of the spray bars when they are extended. Spray bar extensions shall be provided for applying up to a 12' (7.3 m) width in one operation. Spray bars shall be equipped with a cleaning device and a shut-off valve to prevent dribbling, dripping, or streaking.
h. **Tank Capacity Gauge.** A float or other approved type tank capacity gauge shall be furnished to indicate the volume in the tank in not less than 25 gal (100 L) units. The gauge shall have adjustments for correction.

Tanks shall have a minimum capacity of 750 gal (2800 L).

The rate of application of the distributor shall be calibrated by an approved method determined by the Engineer.

If the Engineer deems that the equipment applying the material is inadequate or fails to comply with all regulations, the Engineer will order the equipment to be removed from the job and require that another unit be placed on the work.

**Application of Fog Seal Material:**

The fog seal shall be applied in one application at the rates specified using the pressure distributor for the full width of the sealing operation, unless otherwise directed. Apply at the temperature that is recommended by the manufacture.

The nozzles of the spray bar shall be kept clean at all times. If one or more nozzles becomes blocked during the application of bituminous materials, the distributor shall be stopped immediately, and the nozzles shall be cleaned. The streaked areas shall be made uniform using a hand hose or other approved methods.

If the Contractor is unable to keep the application uniform, the operation shall be discontinued until a more experienced operator or a better distributor, or both, can be provided; or, the Contractor shall take such other precautions as may be necessary to keep the application within specified limits.

When applying bituminous materials adjacent to structures or curbs, the Contractor shall furnish and use effective means of protecting the structures or curbs from discoloration.

**Construction Methods:**

The surface upon which the fog seal is to be placed shall be cleaned thoroughly to the satisfaction of the Engineer. The fog seal shall be applied at a rate of 0.05 to 0.17 gal/yd$^2$ at ambient temperature. The application rate appropriate for the surface being sealed shall be determined by the Engineer. This rate will be determined by test strip. Apply the fog seal when the air and surface temperature is 60°F and above. Measure the air and surface temperature in the shade away from artificial heat. The application shall not begin if rain or high winds are eminent. The Engineer will determine when weather conditions are suitable for application. The fog seal should be a thin, uniform coating sufficient to seal the underlying pavement. The fog seal shall be applied using pressurized distributing equipment with a spray bar or other approved distribution system. During the application of the fog seal, care shall be taken to prevent splattering of adjacent pavement, curb and gutter and structures. Surface preparation shall be completed by removing all vegetation prior to sweeping with a power broom followed by a final sweeping with a approved vacuum truck. The preparation shall be done just prior to the application of the fog seal and be approved by the Engineer.

**Method of Measurement:**

The quantity of Emulsified Asphalt fog seal will be measured as the actual number of gallons of fog seal applied. The quantity will be determined by any or all of the following methods and should be verified for accuracy by computations based on field measurements taken on and along the completed finished surfaces. Multiple layers will not be measured separately.

1. **Truck Measurement:** If bituminous materials are delivered to the Project in tank trucks, distributor tanks, or drums, the Contractor shall not remove any bituminous material from the transporting vehicle or container until necessary measurements have been made, nor shall the transporting vehicle or container be released until final outage has been measured. If weighing is not convenient, the Contractor shall furnish the Engineer with a certified chart showing the dimensions and volume of each container together with a gauge or calibrated measuring rod which will permit the volume of the material to be determined by vertical measurement.
2. **Metering:** The volume may be determined by metering, in which case the metering device used and the method of using it shall be subject to the approval of the Engineer.

3. **Time of Deliveries:** The arrival and departure of vehicles delivering bituminous materials to the Project site shall be so scheduled that the Engineer is afforded proper time for the measurements of delivered volume and final outage. The Engineer will make the necessary measurements only during the Contractor’s normal daily working hours.

**Basis of Payment:**

The quantity of the fog seal will be paid for at the Contract unit price per gallon of diluted CSS-1h. Price and payment will constitute full compensation for preparing the surface, mobilizing and furnishing all equipment, materials, and labor; placing the material; and for all labor, equipment, tools and incidentals necessary to complete the work.

8/15/17
Description:

This work consists of furnishing all materials and constructing a protective pile encasement. The encasement shall consist of a fiber reinforced plastic (FRP) outer jacket with the space between the jacket and pile filled with a pourable epoxy grout.

NOTE:

If piles to be encased were coated with coal tar epoxy when originally installed, cleaning the piles will require special attention as noted under Construction Methods.

Materials:

1. Jackets - The FRP jackets shall have interlocking joints. The jackets shall be fabricated from fiberglass and polyester resins and shall be a minimum thickness of 1/8 inch, unless otherwise shown on the Plans. The inside face of the jacket shall be textured similar to a sandblasted surface and the surface shall have no bond-inhibiting agents that will come into contact with the epoxy grout. The jackets shall be provided with non-corrosive standoffs, which will maintain the jackets in the required positions (away from the face of the pile) to provide the specified void. The jacket shall be capable of being opened, placed around a pile and then returned to its original shape without damaging the jacket. Compressible sealing strips shall be installed at the bottoms of the jackets to seal the annular space between the pile and the jacket.

The jacket shall meet the following physical-characteristics:

(a) Water Absorption (ASTM D570) ........ 1% Max.
(b) Ultimate Tensile Strength (ASTM D638)
    Longitudinal, transverse and diagonal . 15,000 psi Min.
(c) Flexural Strength (ASTM D796) ........ 25,000 psi Min.
(d) Flexural Modulus of Elasticity
    (ASTM D7790) ...................... 700,000 psi Min.
(e) Barcol Hardness (ASTM D2583) ........ 45 ± 5
(f) Color .......................... Grey or Brown as noted in the Plans

2. Pourable Epoxy Grout - The epoxy grout shall be a 100% solids pourable epoxy grout. The epoxy grout shall consist of an epoxy binder and epoxy extender as follows:

Binder - The binder shall be a two (2) component 2:1 ratio 100% solids pourable epoxy material. It shall be moisture insensitive for application both above and below water and it shall adhere to wet wood, steel, concrete and the FRP jacket.

Epoxy Extender - The filler shall be an epoxy extender compatible with and supplied by the manufacturer of the epoxy.

Mixing - The binder shall be mechanically mixed in strict accordance with manufacturer's instructions. One 3 gallon unit of the mixed binder shall be combined with the designated volume of epoxy extender to achieve the following consistencies:

Pourable. (3) gallons (11.36 liters) epoxy plus (3) - 48# bags epoxy extender

Mortar Strength - When mixed on a ratio of one part binder to one part epoxy extender, 2 inch cubes of this material at seven (7) days [curing at 66°F to 74°F] shall be 8,000 psi when tested according to ASTM C 109 Modified.
3. Trowelable Epoxy Mortar - The trowel grade epoxy shall be composed of 100% solids trowel grade epoxy binder and epoxy extender as follows:

Binder - The binder shall be a two (2) component 2:1 ratio trowel grade epoxy material. It shall be moisture insensitive for application both above and below water. It shall adhere to wet concrete, steel and the FRP jacket.

Epoxy Extender - The epoxy extender shall be an epoxy extender compatible with and supplied by the manufacturer of the epoxy.

Mixing - The binder shall be machine mixed in strict accordance with manufacturer's instructions. One part of binder shall be combined with a maximum of one part of epoxy extender.

Mortar Strength - When mixed on a ratio of one part binder to one part filler, 2 inch cubes of this material at seven (7) days [curing at 60°F to 74°F] shall be 8,000 psi when tested according to ASTM C 109 Modified.

All materials shall be compatible and shall be supplied from a single source.

**Construction Methods:**

Shop drawings, showing location of stand-off spacers, method of fastening jacket form to piling, sealing the jacket after installation and bracing during placement of materials in the annular space between the jacket and the pile, shall be prepared by the Contractor and submitted for approval prior to any field installations.

The surface of the piles shall be cleaned to remove all marine growth, loose rust, scale and old loose coating. Existing tight coating does not require removing. Any sharp edges or metal burrs must be removed. If present, coal tar epoxy coating is classified as a hazardous waste under the USEPA Comprehensive Environmental Response, Compensation and Liability Act.

The Contractor shall submit, for approval, a method for cleaning the piles (as per manufacturer's recommendations) and for the collection and proper disposal of all material removed. If coal tar epoxy is present, include in the submitted method the disposal facility to be used. Cleaning the piles may be done under wet or dry conditions. If under wet conditions, the area must be contained to collect all removed materials. Under dry conditions, all removed materials shall be collected prior to entering the stream or soil.

Disposal of all coal tar epoxy waste shall be in accordance with Federal, state and local regulations including but not limited to:

- DRGHW Delaware Regulations Governing Hazardous Waste
- 40 CFR Part 261 Identification and Listing of Hazardous Waste
- 40 CFR Part 262 Standards Applicable to Generators of Hazardous Waste
- 40 CFR Part 263 Standards Applicable to Transporters of Hazardous Waste
- 40 CFR Part 264 Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
- 29 CFR Part 1910 Occupational Safety and Health Regulations
- 20 CFR Part 1926 Safety and Health regulations for Construction

To dispose of hazardous waste, the Contractor shall obtain a hazardous waste generator identification number from DNREC Hazardous Waste Management Branch. When disposing of hazardous waste, the Contractor is responsible for preparing all notification and shipping/disposal manifests including, but not limited to, submittal of EPA Form 8700-12, Notification of Regulated Waste Activity to DNREC Hazardous Waste Management Branch.

The pile jacket shall be spread open by disengaging the interlocking joint. Then placed in position around the pile and fitted together and the bottom of the jacket form shall be sealed against the pile surface. Filling of the annular void between the pile and the pile jacket shall be done in accordance with the material manufacturer's instructions. External bracing materials shall be removed after completion of the work and the exterior surfaces of the jackets shall be cleaned of any filler material or other extraneous material deposited on the pile jackets. Around the top of the jacket a bevel shall be constructed with the trowel grade epoxy mortar to prevent water from ponding on the pile jacket tops.
**Method of Measurement:**

The quantity of FRP jacket and epoxy grout pile encasement will be field measured as the total number of linear feet of piling encased and accepted. Measurement will be made parallel to the axis of the pile from bottom of FRP jacket to top of FRP jacket.

**Basis of Payment:**

The quantity of FRP jacket and epoxy grout pile encasement will be paid for at the Contract unit price per linear foot. Price and payment will constitute full compensation for furnishing and placing all materials as described in this specification, for cleaning and preparing the piles, collecting and disposing of material removed during the pile cleaning process, for excavating and backfilling streamed material, and for all labor, equipment, tools and incidentals required to complete the work.

7/27/2018
Description:

Removal of portion of existing portland cement concrete structure shall consist of removing portions or all of the portland cement concrete curbs, parapets, deck at the joints, concrete beams, diaphragms, abutment backwalls, etc., as specifically indicated on the Plans and as directed by the Engineer.

Construction Methods:

The method of removal employed must meet the approval of the Engineer. The technique chosen must not be detrimental to the remaining structure. Pneumatic hammers, if used, shall not exceed 16 lb unless specified otherwise on the Plans.

During removal operations, the Contractor shall make full provisions for maintenance and protection of vehicular traffic. All removed material shall become the property of the Contractor and shall be removed from the site and disposed of on spoil areas approved by the Engineer.

All bar reinforcement, exposed during the removal of the concrete and intended for re-use in the new construction, shall be thoroughly cleaned of rust and other foreign material by shot or grit blasting to the satisfaction of the Engineer. There shall be no separate payment for such work, and the cost shall be included in the item. After removal of all concrete as required, the remaining concrete surface shall be thoroughly cleaned with oil-free compressed air.

The use of explosives is not permitted.

Method of Measurement:

The quantity of removed existing portland cement concrete will be measured as the number of cubic yards of concrete removed as directed on the Plans or by the Engineer.

Basis of Payment:

The quantity of removed existing portland cement concrete will be paid for at the Contract unit price per cubic yard. Price and payment shall constitute full compensation for removal and disposal of portions of existing concrete structures as applicable and required above, surface preparation including airblast cleaning, shot or grit blast cleaning of reinforcement bars for protection of traffic if applicable during removal operation, for all labor, equipment, tools, and incidentals necessary to complete the work.
Description:

This work consists of stabilizing subgrade soils, stabilizing pavement structures, undersealing roadways and faulted joints where required, and lifting pavement and/or structures to their original line and grade. Pavements may be flexible asphalt pavement, composite pavement, or concrete pavement. Structures may be bridge approach slabs, sleeper slabs, guard rails, etc. Work will be accomplished by furnishing and injecting hydro-insensitive polyurethane material beneath the pavement and base soils at locations as shown on the plans or as directed by the Engineer.

The Contractor shall furnish, deliver and install, Hydro-insensitive polymer material for lifting and undersealing concrete slabs and pavements throughout various locations in accordance with the following specifications detailed within. The Contractor shall meet or exceed the parameters of the specifications desired herein.

Materials:

Provide a high-density polyurethane material meeting the following criteria:

1. Two-part, one-to-one ratio by volume, closed cell, hydro-insensitive, high density polyurethane system, having a water insoluble diluent, which permits the formation of polyurethanes in excess water
2. Achieve 90% compressive strength in 30 minutes such that traffic may be returned to roadway within 30 minutes after last injection of material.
3. Minimum free rise density of 4 lbs./cubic foot per ASTM D1622
4. Minimum compressive strength of 60 psi per ASTM D1621
5. Minimum tensile strength of 90 psi per ASTM D1623
6. Minimum flexural strength of 90 psi per ASTM D-790
7. Minimum shear strength of 45 psi per ASTM C-273
8. Minimum of 85% closed cell content per ASTM D-6226
9. Water absorption less than 2% when tested per ASTM D2842

These characteristics must be certified by the manufacturer. The certification shall be submitted with the bid documents.

The presence of a water insoluble diluent must also be verified by successfully passing the NYSDOT Panel Test for hydro-insensitivity and Contractor must submit a certificate from an independent testing lab under the supervision and review of a licensed Professional Engineer certifying that the polyurethane material meets or exceeds the limits set forth in the panel test specification. The certification shall be submitted with the bid documents.

Provide prepackaged NON-SHRINK GROUT conforming to ASTM C1107 or similar packaged concrete mix product capable of setting within 20 minutes and attaining 2000 psi in 60 minutes.

Provide Mix water for NS Grout conforming to Standard Specification Section 1021.

General:

The Contractor shall assign a crew supervisor that has at least 3 years of experience in stabilization of pavement foundation soils by injecting two-part 1:1 by volume expansive polymers through holes or tubes into soils, while monitoring at the surface for movement to demonstrate sufficient densification of the soils. Crews shall have a minimum of 1 supervisor, 1 lead man, 1 technician, and 1 helper. The Contractor shall submit with the bid documents a list of all supervisors, lead men, and technicians with their years of experience.

The Contractor shall visit the project site(s) and submit written documentation to the Engineer at least 10 working days before start of work for the following:
Field QC plan. Provide a field QC plan that contains the following:

- Provide details of proposed hole spacing, proposed injection depth, diameter, drilling methods, and hole injection sequence, for the stabilization operations.
- Provide details of proposed means of establishing and controlling line and grade of stabilized pavement.
- Provide details of methods for control and disposal of waste materials.
- Provide details of chemical spill control and cleanup.
- Provide details of methods to prevent HPD from scorching or self-igniting when injecting into large voids.
- Provide details of the curing period and open to traffic times.

Equipment:

Provide the following equipment to perform work:

Portable Dynamic Cone Penetrometer (DCP). Provide a portable DCP for on-site soils investigation to assist in location and depth of weak foundation soils and determination of correct injection pattern and injection elevations through tubes to densify weak soils. The DCP is to be a Pagani DPM 30 or similar, capable of taking readings up to 30 feet below grade. Dynamic cone penetrometer testing may be required as directed by the Engineer to confirm existing sub-grade soil conditions. The Contractor shall submit with the bid documents the name, model number, and a description of the DCP unit that they will use on projects.

Pumping Units. Pumping units shall be capable of injecting the polyurethane material at a controlled rate into the aggregate base, subbase, or foundation soils to the required depth(s). Ensure the pumping units are equipped with certified flow meters to precisely measure the amount of each component injected, so that the 1:1 ratio by volume is maintained for quality control and a certified volume of injected polymer material obtained for proper payment. Prior to commencing field work, Contractor shall submit the most recent calibration documents for the flow meters.

Ensure that the units are equipped with pressure and temperature control devices capable of maintaining proper temperature and proportionate mixing of the two chemical components. Prior to commencing field work, Contractor shall submit an equipment list including the VIN number and license plate numbers of all their production trucks, and the VIN number and license plate numbers of any other equipment that may be used on projects.

Drills. Pneumatic or electric drills are required, capable of efficiently drilling 5/8" to 2" diameter (if needed for multiple injection tubes) injection holes through the pavement without damaging the structural integrity of the existing pavement. Drill host holes for the placement of injection tubing cut to proper length(s) as per the Drawings, or as indicated on the field QC plan and DCP testing, as approved by the Representative. Contractor shall provide all safety clothing and equipment necessary to comply with OSHA requirements during drilling operations.

Equipment for Monitoring Movement. Supply satisfactory equipment such as rotating laser levels and receivers to monitor movement of pavement to within 1mm, to verify that the injected foundation soils have been properly densified and to ensure proper lift of pavement to grade if required. Supply satisfactory differential fault meters and/or dial indicators to monitor movement of bridge approach at abutment walls and for correction of faulted jointed pavement. Supply satisfactory horizontal movement monitoring equipment when injecting near MSE walls.

Construction Methods:

The Contractor shall provide to the Engineer a pavement profile from laser level measurements of each area where the pavement structures require attention prior to performing the work at the project location. Measurements will be taken every 5 feet along each edge of the lane.

Perform Dynamic cone penetrometer testing as directed by the Engineer on each project lane to measure pre-construction sub-grade soil conditions.
Check the mix ratio of Resin to Iso by volume (should be 1:1) each day by the following process: Reset flow meters on material pumping units to zero. Pump out a minimum of one gallon of mixed material. If ratio varies by more than 5% from the design mix ratio, check system for problems, fix, and recheck ratio. Contractor shall repeat the quality check for all the injection guns to be used on the project. Prior to commencing field work, Contractor shall submit the most recent calibration documents for the flow meters.

Layout injection holes at each location based upon findings from the Dynamic Cone penetrometer investigation. The maximum recommended center to center spacing of injection holes is 4 feet. The minimum recommended space from any joint or crack is 18 inches. The exact location, spacing, hole size, depth, and sequence shall be determined by the contractor and submitted to the engineer. Drill holes in existing pavement of the diameter to accommodate the injection tube. Insert injection tubes at each hole to the depth necessary to treat weak sub grade soils located during the dynamic cone penetrometer testing. Set up monitoring equipment to measure lift of the pavement surface. Inject polyurethane material through injection tubes inserted into the drilled holes to the depth or depths and sequence as the layout plan submitted to the engineer. The rate and amount of material injected shall be determined by the contractor to repair sub-base soils and restore pavement elevation. Continuously monitor for movement of the pavement. Foundations soils are sufficiently stabilized when movement of the pavement is detected. Injection may continue into the soils as needed to lift the pavement to grade, returning the pavement system to original construction: pavement on top of base on top of a stiffened subbase or subgrade. If no vertical movement has occurred, the Representative may direct the Contractor to cease injecting.

For stabilization and/or lifting of pavement with a drainable base, place injection tubes a minimum of 24" below the bottom of the drainable base layer. Core through base material to monitor travel of injected material and confirm injection depth is sufficient to keep material out of drainable base. Adjust injection depth as required to preserve drainage layer. Where edge drains are present, injections within 4' laterally of the edge of the pavement (beginning of the edge drain) must be located a minimum of 18" below the invert of the edge drain.

Bridge approach slabs that have sleeper support slabs shall have all drill holes fully sleeved by tubes inserted into the base soils a minimum of 2' below the bottom of the sleeper slab to prevent any injection of material between the sleeper slab and the approach slab. Material shall be injected in each tube until movement of the pavement is detected. Continue injection to lift the sleeper slab and pavement to original grade. Inject material per the sequence submitted to the engineer prior to commencement of work. Perform DCP testing of sub grade soils after injected material has solidified. Based upon the DCP test findings, perform additional levels of injections as required to provide adequate stabilization.

Continuous laser level or dial indicator micrometer readings shall be in place and monitored by the contractor during injection to determine sufficient material usage and soils densification as indicated by pavement movement.

The Contractor shall provide a post injection pavement profile for each work area.

After the high-density polyurethane material has set, the Engineer will test the surface of the pavement with a 10-foot straight edge. The maximum ordinate from a 10-foot straight edge to the pavement surface is ¼ inch. Repair all injection holes with either non-shrink grout or rapid set concrete material. Material will be allowed to attain a minimum of 2,000 psi prior to opening the area to traffic.

The Contractor is responsible for any pavement blowouts, excessive pavement lifting or pavement damage that may occur as a result of the Contractor's work. The Contractor shall repair any subject areas to the satisfaction of the engineer at the Contractor's expense.

Experience:

The Contractor, as well as the project supervisor, proposed for the project must have a minimum 3 years of experience injecting 1:1 by volume, two-part, expansive polymers through holes or tubes into soils while monitoring at the surface of the pavement for movement to demonstrate sufficient densification of the soils. As part of the bid submittal, Contractor shall submit evidence of prior experience. The Contractor must have as an employee of the company, a licensed professional engineer (licensed in the state of Delaware) with a minimum of 3 years of experience in stabilization of pavement foundation soils by injecting 1:1 by volume, two-part, expansive polymers through tubes, into soils while monitoring at the surface. The Contractor shall submit with the bid documents the name, hire date, and resume of the registered professional engineer.
Safety:

The Contractor must have a comprehensive Safety Manual pertaining to the equipment, material, and process, demonstrating capability of safely conducting the work specific to stabilizing foundation soils with a two-part, 1:1 by volume polymer.

Method of Measurement:

Pounds as measured by certified flow meters on each of the two chemical components and totaled to indicate total pounds of material. Weight of injected material will be recorded and documented at each location and the end of each work shift.

Basis of Payment:

The quantity of material will be paid for at the Contract unit price per pound. Price and payment will constitute full compensation for mobilizing and furnishing all materials and equipment required for, drilling holes as required, installation of tubing, injection of polyurethane, testing, tools and equipment, temporary casing, labor and incidentals necessary to complete the item.

Warranty:

A two-year unconditional warranty against settlement of more than 1/4" of the pavement. If settlement of more than 1/4" in the injected areas occurs, Contractor shall return to inject the affected area to lift to proper grade at no additional charge to the Department. One exception to warranty - if the DCP tests reveal deeper problems and the Department does not authorize payment to address these issues, warranty will not be valid. All costs associated with the repair work shall be the responsibility of the Contractor. These costs shall include, but are not limited to, removal, material, maintenance of traffic, etc.

Bid Document Submittals:

1. Certification by the manufacturer that the polymer to be used meets the requirements in the MATERIAL section.
2. Certification by a third-party testing lab that the polymer has passed the NYSDOT Panel Test, confirming the polymer is effective in wet or dry conditions.
3. A list of all supervisors, lead men, and technicians with their years of required experience.
4. The name, model number, and a description of the DCP unit that will be used on projects.
5. Evidence of prior experience.
6. The name, hire date, and resume of the licensed professional engineer (licensed in the state of Delaware) employed by the Contractor with a minimum of 3 years of experience in stabilization of pavement foundation soils by injecting 1:1 by volume, two-part, expansive polymers through tubes, into soils while monitoring at the surface of the pavement for movement to demonstrate sufficient densification of the soils.

9/27/2018
**Description:**

The items shall consist of recoating a portion or the entire existing steel structure as specifically indicated on the Plans.

**Material:**

All paint used on any one structure shall be produced by a single manufacturer; and the coating system shall conform to the minimum requirements as noted below.

**Primer**

- **Generic Type:** Zinc-rich, single-component, moisture-cured urethane
- **Vehicle Type:** Moisture-cured urethane
- **Volume of Solids:** 60% Minimum
- **Pigment Type:** 3.5 lbs/gal. Zinc dust
- **Pigment Content:** 75% min. (ASTM D2371)
- **Zinc Iron Oxide Content in Dry Film by Wt. (ASTM D521):** 83% Minimum
- **Zinc Dust Particle Size (Ave.):** 3-5 microns
- **Coverage:** 3 mils DFT minimum
- **Isocyanate Content:** 8.7% min. to 10.3% max.
- **VOC:** Not to exceed 2.8 lbs/gal
- **Weight Per Gallon:** Minimum 22 lbs/gal

**Intermediate Coat**

- **Generic Type:** Micaceous Iron Oxide-filled, single-component, moisture-cured polyurethane
- **Vehicle Type:** Moisture-cured polyurethane
- **Volume Solids:** 60% minimum
- **Solids by Wt.:** 79% ± 2.0 min.
- **Pigment Type:** 4.0 lbs/gal. Micaceous Iron Oxide Tinted to distinguish from primer and topcoat
- **Color:** Tinted to distinguish from primer and topcoat
- **Coverage:** 3 mils DFT minimum
- **VOC:** Not to exceed 2.8 lbs/gal
- **Weight Per Gallon:** Minimum 12 lbs/gal

**Topcoat**

- **Generic Type:** Micaceous Iron Oxide - filled, single-component, moisture-cured, aliphatic polyurethane
- **Vehicle Type:** Moisture-cured polyurethane
- **Vehicle Solids:** Minimum not > 50% of weight of solids
- **Volume Solids:** 60% minimum
- **Solids by Weight:** Minimum 73% ± 5% Depending on color
- **Pigment Type:** 4.0 lbs/gal Micaceous Iron Oxide
- **Finish:** Flat (low gloss)
- **Color:** To be specified in the Plans
- **Coverage:** 3 mils DFT minimum
- **VOC:** Not to exceed 3.0 lbs/gal
- **Weight Per Gallon:** Minimum 12 lbs.
All M.I.O. (Micaceous Iron Oxide) filled products must conform to ASTM D5532-94 standard, Type I and have a certification of its conformance from the Raw Materials Manufacturer. Each single coat of paint shall be a color different from the others. The color of the primer and intermediate paint shall be at the Contractor's option, and shall provide contrast with the underlying substrate or previously applied paint. The color of the finish paint shall be as specified in the Contract Plans.

Successive time interval for coating in between prime coat, intermediate coat and finish coat shall be a minimum of four (4) and a maximum of 14 days. If the Contractor fails to complete the painting during the established period, the surface area shall be cleaned at the Contractor's expense if necessary as determined by the Engineer.

The Contractor may use one of the following approved paint systems:

1. Wasser High-Tech Coatings, Kent, WA 98032
   - Primer: Wasser MC Zinc (spot) (3 Mil, DFT)
   - Intermediate: Wasser MC-FERROX B (3 Mil, DFT)
   - Finish: Wasser FERROX A (3 Mil, DFT)

2. Sherwin Williams
   - Primer: Corothane I - Zinc Primer @ 3 mils DFT
   - Intermediate: Corothane I - IRONOX B @ 3 mils DFT
   - Finish: Corothane I - IRONOX A @ 3 mils DFT
   or
   3. approved equal

Basis of Acceptance - All components of the system (primer, intermediate and finish coats) will be accepted on the basis of the manufacturer's written certification that the batch(s) produced meets their product specification. In addition, the Contractor shall submit a one quart sample of each component of the system (primer, intermediate and finish coats) to the DelDOT Materials and Research Section 30 days prior to the start of painting. The samples submitted shall be from the paint to be used on the bridge(s) with the same batch numbers and shall be labeled with the manufacturer's name, product name, compartment part, batch number, date of manufacturer, and the bridge on which it is to be used.

Only paint arriving at the work site in new, unopened containers shall be used.

Containers of paint shall be labeled with the manufacturer's name, product name, compartment part, batch number, date of manufacturer and shelf life date. Paint in containers having expired shelf life dates shall be immediately removed from the work site.

Construction Methods:

All structural steel members, unless otherwise noted on the Plans railings, fascia, downspouts, and other miscellaneous steel items that have been previously painted shall be cleaned and primed, and painted two full coats of paint, the intermediate coat and the finish coat.

Surface Preparation - Surfaces to be cleaned shall be identified in the following manner:

Surfaces specified to be recoated shall be cleaned to bare metal in accordance with SSPC-SP11, Power Tool Cleaning to Bare Metal.

The perimeter or edge of intact paint adjoining the cleaned surface shall be feathered back and the adjoining paint shall be tightly adhered. Ragged edges on intact paint will not be allowed. Adherence will only be considered satisfactory if the adjoining remaining paint is smoothly feathered back and cannot be removed by lifting with a dull putty knife. After power tool cleaning operations are completed, all residue generated by the cleaning work shall be removed by vacuuming using HEPA filtered vacuums.

Surfaces shall be accepted by visual comparison to a project prepared standard. The Contractor shall prepare the project standard by power tool cleaning a representative area on the structure that is being prepared for painting. The prepared standard shall generally conform to SSPC-Vis 3, "Visual Standard for Power and Hand Tool Cleaned Steel", Pictorial Standard E SP11, F SP11, and G SP11, as applicable, and shall be approved by the Engineer before the start of general cleaning work. At least one standard shall be
prepared for each structure that is being specified for cleaning. More than one standard may be necessary if the cleaned steel differs significantly from the photographic standards due to surface conditions or other factors. Each standard shall be at least 1’ X 1’ in size, and shall be located in an area of the structure that is accessible to, and approved by the Engineer.

The Contractor shall protect the projects standard from corrosion and contamination throughout the duration of work. Protection shall be by applying a clear coat of polyurethane, or other means. At the completion of cleaning work, the project standard shall be recleaned and painted in accordance with this specification. If in the opinion of the Engineer the project standard becomes deteriorated, or otherwise ineffective, it shall be re-established in accordance with this specification, at no additional cost to the Department.

The surface areas designated to be overcoated shall be solvent cleaned after water blasting.

**Painting**

Manufacturer's Instructions - At least 5 working days prior to the start of work, the Contractor shall provide the Engineer with one copy of the paint manufacturer's current Technical Data and Material Safety Data Sheets for the paint materials being furnished. Instructions, suggestions, and precautions contained in the data sheets shall be followed to the extent that they do not contradict the provisions of this specification.

Specifications and Inspection Equipment - Prior to the start of and throughout the duration of work, the Contractor shall be required to supply the Engineer with the following:

- One bound copy each of the Steel Structures Painting Council surface preparation specifications, SSPC-SP1, Solvent Cleaning and SSPC-SP11, Power Tool Cleaning to Bare Metal;
- One bound copy of the Steel Structures Painting Council pictorial standard, SSPC-Vis 3, Visual Standard for Power and Hand Tool Cleaned Steel;
- One bound copy of the Steel Structures Painting Council method SSPC-PA2, Paint Application Specification No. 2 - Measurement of Dry Film Thickness with Magnetic Gages;
- One Air Thermometer, pocket type, 1-200°F;
- One Surface Thermometer, 0-300°F; and
- One Magnetic Dry Film Thickness Gage, Type 2 (fixed probe);

Atmospheric Conditions - Painting shall not be performed unless all the following conditions are met:

- The receiving surface is clean and free of "rustback" and free of condensation and visible moisture; and
- The receiving surface and ambient air temperature shall be as recommended by the paint manufacturer, except that in no case shall painting work to be performed when the surface and ambient temperatures are less than 35°F or greater than 100°F.

Mixing Paint - All paints shall be thoroughly mixed with mechanical mixers in accordance with the manufacturer's recommendations.

Solvent Restrictions - Thin only with approved manufacturer's thinner. Thinning is allowed only in strict accordance with manufacturer's recommendations and state VOC regulations. Unauthorized use of solvents shall result in recleaning and repainting of the surface in accordance with this specification, at the Contractor's expense.

Paint Application - Paint coatings may be applied using brush, roller, or spray methods, unless prohibited by the contract documents. When spray painting is prohibited, paint shall be applied using brushes or rollers only.
Stripe painting with primer will be required on the following surfaces cleaned to bare metal. All welds, rivets, bolts, nuts, and edges of plates, angles, lattice, pieces or other shapes, and corners and crevices shall be "striped" with primer before the general prime coat is applied. All stripe painting will be performed using a brush only. No other method of paint application will be allowed for stripe painting.

Complete protection against paint spatter, spillage, overspray, wind blown paint, or similar releases of paint shall be provided. Covers, tarps, mesh, and similar materials shall be placed around the work area to protect public and private property, pedestrian, vehicular, marine or other traffic, all portions of the bridge, highway appurtenances, waterways, and similar surrounding areas and property, upon, beneath, or adjacent to the structure.

Number of Coats - Areas cleaned to bare metal and specified the item Recoating shall be painted with one coat of primer. After the primer has dried, all surfaces shall be painted with two full coats of paint, the intermediate and the finish coat. The bridge bearings that have received a coating of anti-corrosive grease shall receive a coat of finish paint from the 3rd coat of paint from the 3 coat system. The purpose is to blend the grease color with the structural steel being painted. Care shall be taken not to apply too much paint onto the bridge bearings and bottom flanges of the girders when painting the grease in order to avoid "mudcracking" of the paint system of the structural steel.

Film Thickness - Paint shall be applied in sufficient quantity to produce the minimum dry film thickness specified under Material, Paint.

Painting Schedule - Primer shall be applied on the same day of the cleaning operation and before rusting occurs to the cleaned surface. Failure to apply primer to a cleaned surface within 8 hours shall result in recleaning the surface in accordance with this specification at no additional cost to the Department.

The intermediate paint shall be applied to the receiving surface within 14 days of the application of the previous coating (primer), or within the manufacturer's recommended schedule for recoating, whichever is less. The finish paint shall be applied to the receiving surface within 14 days of the application of the previous coating (intermediate), or within the manufacturer's recommended schedule for recoating, whichever is less. Areas failing to meet the specified minimum dry film thickness shall be recoated with the same type of paint to produce at least the total dry film thickness required. Paint applied containing thinners, paint applied to contaminated surfaces, and paint applied contrary to this specification shall result in recleaning and repainting the surface. The work of recleaning and repainting, if required, shall be done by the Contractor to the satisfaction of the Engineer at no additional cost to the Department.

If a coat of anti-corrosive grease (NLGI Grade 2, either Mobile Centaur Moly Grease, Shell Rhodina SDX 2 Grease or approved equal) is applied to an area on the bridge (such as the bearings) then the grease shall be sprayed with the finish coat of the bridge paint being used providing that the bearing for other areas that are designated to receive the grease have already been cleaned and painted.

Material Storage - Paint in storage shall be protected from damage and maintained between 40°F and 85°F. Paint not used before the expiration shall be immediately removed from the project site.

Painting of Galvanized Steel -

All galvanized surfaces (downspouts, etc.) shall be painted with a moisture cure aluminum paint that is designed to adhere to galvanized steel surfaces. The moisture cure aluminum paint must follow the following requirements:

<table>
<thead>
<tr>
<th>Requirement</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 coat system</td>
<td></td>
</tr>
<tr>
<td>Generic type:</td>
<td>Aluminum filled aromatic moisture cure urethane</td>
</tr>
<tr>
<td>Vehicle type:</td>
<td>Moisture cured aromatic polyurethane</td>
</tr>
<tr>
<td>Pigment type:</td>
<td>Minimum 2 lbs/gal non-leafing aluminum</td>
</tr>
<tr>
<td>Coverage:</td>
<td>2 mils D.F.T. minimum</td>
</tr>
<tr>
<td>VOC:</td>
<td>Not to exceed 3.5 lbs/gal</td>
</tr>
<tr>
<td>Weight per gallon:</td>
<td>9.2 lbs/gal</td>
</tr>
<tr>
<td>Solids by volume:</td>
<td>52.0 ± 1.0%</td>
</tr>
<tr>
<td>Shelf life:</td>
<td>6 months from date of shipment, in unopen original containers stored at temperatures below 86°F.</td>
</tr>
</tbody>
</table>
Contract No. T201707502.01

**Stenciling Requirement** - At the completion of the painting work, the completion date (month and year) and the bridge number, shall be stenciled on the structure in 3-inch numbers. The paint used for this marking shall be the same as the topcoat except the color shall be black. The numbers shall be stenciled on the outside of each fascia beam at the approaching traffic end of the structure, on a location designated by the Engineer. The Contractor shall paint the month and year of the existing stenciling after the existing stenciling area is cleaned and painted if so required in case of partial painting of the structure.

**Method of Measurement:**

Payment shall be made at the lump sum price bid and/or square foot basis as applicable to the Contract item(s).

**Basis of Payment:**

The payment for the item(s) shall be made at the contract unit price bid per Lump Sum for items 616500 and per Square Foot for item 616501, which constitutes full compensation for furnishing all materials, equipment necessary to complete the work, cost of providing protection against damage during paint application, for all labor, tools and necessary incidentals to complete the job.

Progress payments will be made based on the percentage of the structure primed and painted two full coats of paint in accordance with the specification. The percentage shall be computed as the ratio of the length of structure primed to the total length of structure. The percentage of payments to be paid to the Contractor shall be 25%, 50%, 75%, and 100% after the completion of the job.

6/29/17
**624502 – SILICONE COATED FOAM JOINT SEAL**

**Description:**
Fabricate, furnish, and install joint seals.

**Materials:**
Pre-compressed silicone coated, self-expanding foam bonded to joint substrate by adhesive.

**Construction Methods:**
1. Prior to ordering the joint Material, measure the joint opening to confirm the required size of the joint Material. If the required size conflicts with the Contract Documents, notify the Engineer immediately. Fully remove the existing seal/gland and adhesive.
2. Fully remove and dispose of the existing seal/gland and adhesive.
3. Strictly follow the manufacturer’s written recommendations and installation procedures for preparing the surface of the concrete/steel substrates prior to receiving the joint Material and for installing the joint Material. Use the manufacturer’s recommended bonding agent.

**Method of Measurement:**
The quantity of joints will be measured as the number of linear feet of joints fabricated, installed, and accepted.

**Basis of Payment**
Price and payment for Silicone Coated Joint Seal constitutes full compensation for pre-measuring, furnishing and placing all materials, cleaning and preparing the joint as per manufacturer’s recommendations, and for all labor, equipment, tools, and incidentals necessary to complete the work.

9/6/2017
**Description:**

This item consists of furnishing and installing sacrificial metal anodes within concrete masonry in accordance with these specifications, notes and details on the Plans and directions from the Engineer.

**Material:**

The galvanic anodes shall be encapsulated sacrificial metal with wire ties. When attached to the steel reinforcement and embedded in the repair mortar or concrete the galvanic anodes shall prevent corrosion of the reinforcement. The galvanic anodes shall be CORR-STOPs as supplied by Vector Corrosion Technologies (phone 330-723-1177), GALVASHIELD XP as supplied by Norcure Chloride Removal System (phone 204-489-9633), or an approved equal.

**Construction Methods:**

Construction methods shall conform to the installation instructions of the manufacturer, notes and details on the Plans and directions from the Engineer.

**Method of Measurement:**

The quantity of embedded galvanic anodes will be measured as the actual number of galvanic anodes installed and accepted.

**Basis of Payment:**

The quantity of embedded galvanic anodes will be paid for at the Contract unit price per each. Price and payment will constitute full compensation for furnishing and installing the galvanic anodes including any materials and preparation required by the manufacturer and all labor, equipment, tools and incidentals required to complete the work.

6/28/17
628501 - THIN POLYMER OVERLAY

Description:

This work shall consist of furnishing and placing a thin polyester polymer overlay where indicated in the Contract Documents. The work shall include the preparation of receiving surfaces.

Materials:

1. Primer. The prepared surface shall receive a wax-free low odor, high molecular weight methacrylate prime coat. The prime coat shall be a resin, and prior to adding initiator the resin shall have a maximum volatile content of 30 percent, when tested in accordance with ASTM designation D 2369, and conforming to the following:

<table>
<thead>
<tr>
<th>Property</th>
<th>Requirement</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity* (Brookfield RVT with UL adapter, 50 RPM at 77ºF)</td>
<td>0.025 Pa•s, maximum</td>
<td>ASTM D 2196</td>
</tr>
<tr>
<td>Specific Gravity* (at 77ºF)</td>
<td>0.90, minimum</td>
<td>ASTM D 1475</td>
</tr>
<tr>
<td>Flash Point* (Degrees C)</td>
<td>10</td>
<td>ASTM D 3278</td>
</tr>
<tr>
<td>Vapor Pressure* (mm Hg at 77ºF)</td>
<td>1.0</td>
<td>ASTM D 323</td>
</tr>
<tr>
<td>Tack Free Time (minutes at 77ºF)</td>
<td>400 min. maximum</td>
<td>ASTM C 679</td>
</tr>
<tr>
<td>PCC Saturated Surface-Dry Bond Strength (MPa at 24 hrs at 70±1ºF)</td>
<td>0.5 psi minimum</td>
<td></td>
</tr>
</tbody>
</table>

*Tested prior to adding initiator

The prime coat promoter/initiator shall consist of a metal drier and peroxide. If supplied separately from the resin, at no time shall the metal drier be mixed directly with the peroxide. The containers shall be stored in a manner that will not allow leakage or spillage from one material to contact the containers or material of the other.

NOTE: Mixing the metal drier directly with the peroxide will result in a violent exothermic reaction.
2. Aggregate. Aggregate for polyester concrete and finishing sand shall conform to the requirements of Section 1003, except the gradation shall meet the following:

<table>
<thead>
<tr>
<th>Combined Aggregate</th>
<th>3/8” Max. Percent Passing</th>
<th>#4 Sieve Max. Percent Passing</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2”</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>3/8”</td>
<td>83-100</td>
<td>100</td>
</tr>
<tr>
<td>#4</td>
<td>65-82</td>
<td>62-85</td>
</tr>
<tr>
<td>#8</td>
<td>45-64</td>
<td>45-67</td>
</tr>
<tr>
<td>#16</td>
<td>27-48</td>
<td>29-50</td>
</tr>
<tr>
<td>#30</td>
<td>12-30</td>
<td>16-36</td>
</tr>
<tr>
<td>#50</td>
<td>6-17</td>
<td>5-20</td>
</tr>
<tr>
<td>#100</td>
<td>0-7</td>
<td>0-7</td>
</tr>
<tr>
<td>#200</td>
<td>0-3</td>
<td>0-3</td>
</tr>
</tbody>
</table>

Aggregate retained on the #8 sieve shall have a maximum of 45 percent crushed particles when tested in accordance with AASHTO Test Method T27. Fine aggregate shall consist of natural sand only.

Aggregate absorption shall not exceed one percent as determined by AASHTO Test Methods T84 and T85.

At the time of mixing with the resin, the moisture content of the aggregate, as determined by AASHTO Test Method T 255, shall not exceed one half of the aggregate absorption.

Finish sand shall be a dry No. 8/20 commercial quality blast sand.

3. Polyester Binder. The polyester concrete shall consist of polyester resin binder and dry aggregate. The resin shall be an unsaturated isophthalic polyester-styrene co-polymer conforming to the following:

<table>
<thead>
<tr>
<th>Polyester Resin Binder</th>
<th>Requirement*</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity*</td>
<td>0.075 to 0.20 Pa•s</td>
<td>ASTM D 2196</td>
</tr>
<tr>
<td>Specific Gravity*</td>
<td>1.05 to 1.10 at 77°F</td>
<td>ASTM 1475</td>
</tr>
<tr>
<td>Elongation</td>
<td>35 percent minimum Type I at 0.45”/min. Thickness = 1/4” ± 0.04”</td>
<td>ASTM D 638</td>
</tr>
<tr>
<td></td>
<td>Sample conditioning: 18/25/50 + 5/70</td>
<td>ASTM D 618</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>17.5 MPa minimum Type I at 0.45”/min. Thickness = 1/4” ± 0.04”</td>
<td>ASTM D 638</td>
</tr>
<tr>
<td></td>
<td>Sample conditioning: 18/25/50 + 5/70</td>
<td>ASTM D 618</td>
</tr>
<tr>
<td>Styrene Content *</td>
<td>40 percent to 50 percent (by weight)</td>
<td>ASTM D 2369</td>
</tr>
<tr>
<td>Silane Coupler</td>
<td>1.0 percent, minimum (by weight of polyester styrene resin)</td>
<td></td>
</tr>
<tr>
<td>PCC Saturated Surface Dry Bond Strength</td>
<td>3.5 MPa, minimum at 24 hours and 70±1°C</td>
<td></td>
</tr>
</tbody>
</table>

*Values are based on specimens or samples cured or aged at 77°F unless otherwise indicated. The silane coupler shall be an organosilane ester, gammamethacryloxypropyltrimethoxysilane. The promoter shall be compatible with methyl ethyl ketone peroxide (MEKP) and cumene hydroperoxide (CHP) initiators.
4. **Samples.** Samples of materials for all components of the overlay system shall be submitted by the manufacturer to the Materials and Research Section a minimum of sixty (60) days prior to the overlay application. Samples shall be representative of the materials to be used in the overlay application and shall consist of one four-liter sample for each liquid component and a 5 pound sample for each dry component.

5. **Packaging and Shipment.** A Material Safety Data Sheet shall be furnished prior to use for each shipment of polyester resin binder and high molecular weight methacrylate resin. All components shall be shipped in strong, substantial containers, bearing the manufacturer’s label specifying date of manufacture, batch number, brand name, quantity, and date of expiration or shelf life. In addition, the mixing ratio shall be printed on the label of at least one of the system components. If bulk resin is to be used, the Contractor shall notify the Engineer in writing 10 days prior to the delivery of the bulk resin to the job site. Bulk resin is any resin that is stored in containers in excess of 55 gallons.

6. **Basis of Acceptance.** Project acceptance of the polyester overlay materials will be based on the following:

   1. Delivery of the overlay materials to the project site in acceptable containers bearing all the label information as required in 5. Packaging and Shipment.
   2. Receipt of a manufacturer’s certification stating the primer, aggregate and polyester binder meet the material requirements found under MATERIALS, 1-3.
   3. Approval by the Materials and Research Section based on conformance with the material requirements above.

**Construction Methods:**

A. **General.** At least ten (10) days before start of work, the Contractor shall provide the Engineer with two (2) copies of the manufacturer’s written instructions for the installation of the overlay system.

   The manufacturer’s technical representative shall be made available for up to three (3) working days to make recommendations to facilitate the overlay installation. This shall include, but not be limited to, surface preparation, overlay application and overlay cure.

   During surface preparation and overlay application, precaution shall be taken to assure that traffic is protected from rebound, dust and construction activities. Appropriate shielding shall be provided as required and directed by the Engineer.

   During overlay application, the Contractor shall provide suitable coverings (e.g. heavy duty drop cloths) to protect all exposed areas not to be overlaid, such as curbs, sidewalks, parapets, etc. All damage or defacement resulting from this application shall be cleaned and, or repaired to the Engineer’s satisfaction, at no additional cost.

B. **Storage of Materials.** All materials shall be stored in accordance with the manufacturer’s recommendation to ensure their preservation until used in the work. Applicable fire codes may require special storage facilities for some components of the overlay system.

C. **Equipment.**

   1. **Surface Preparation.** All equipment to be used for surface preparation shall be as specified by the overlay manufacturer and approved by the Engineer. Unless otherwise specified, the Contractor shall use automatic shot blasting units to clean pavement surfaces. In those areas not accessible to this machinery, the surface may, with the Engineer’s approval, be cleaned with blast cleaning equipment.

      Automatic shot blasting units shall be self propelled and include a vacuum to recover spent abrasives. The abrasive shall be steel shot. Magnetic rollers shall be used to remove any spent shot remaining on the deck after vacuuming.
2. Application. Polyester concrete shall be mixed in mechanically operated mixers. Mixer size shall be limited to 9 cubic feet capacity. A continuous mixer employing an auger screw/chute device may be approved by the Engineer if a demonstration shows its ability to produce a satisfactory product. The continuous mixer shall 1) be equipped with a metering device that automatically measures and records the aggregate volumes and the corresponding resin volumes and 2) have a readout gage, visible to the Engineer at all times, that displays the volumes being recorded. The volumes shall be recorded at no greater than five (5) minute intervals along with the time and date of each recording. A printout of the recordings shall be furnished to the Engineer at the end of each work shift.

3. Finishing and Texturing. Finishing shall be performed using a mechanical screed riding on preset rails. Screeds shall be approved by the Engineer prior to the application of the overlay. No vibratory screeds will be allowed.

Texturing shall be performed using spring steel tines in accordance with Subsection 602.20.c-2, Manual Texturing.

D. Surface Preparation. All structural slab surfaces that will be in contact with the overlay shall be prepared as follows:

1. The Contractor shall determine the size of shot, flow of shot, forward speed of shot blast machine and number of passes necessary to provide a surface capable of a tensile bond strength greater than or equal to 250 psi or a failure area, at a depth of 1/8” or more into the base concrete, no greater than 50% of the test area. The testing shall be as per ACI 503R-93, Appendix A. The Engineer will designate the location of the test patches.

Before application of the primer, the entire deck surface shall be cleaned by shot blasting and other means using the approved cleaning practice to remove asphaltic material, oils, dirt, rubber, curing compounds, paint, carbonation, laitance, weak surface mortar and other potentially detrimental materials, which may interfere with the bonding or curing of the overlay. Acceptable cleaning is usually achieved by significantly changing the color of the concrete and mortar and beginning to expose coarse aggregate particles. Mortar which is sound and firmly bonded to the coarse aggregate must have open pores due to cleaning to be considered adequate for bond. Areas of asphalt larger than 1 inch in diameter, or smaller areas spaced 6 inches apart, shall be removed. Traffic paint lines shall be considered clean when the concrete has exposed aggregate showing through the paint stripe. A vacuum cleaner shall be used to remove all dust and other loose material.

If the Engineer determines that an approved cleaning practice has changed prior to the completion of the overlay application, the Contractor must return to the approved cleaning methods and re-clean the suspect areas or verify through tests at no additional cost to the Department that the practice is acceptable. All patching and cleaning operations shall be inspected and approved prior to placing the overlay. Any contamination of the deck after initial cleaning shall be removed. The entire overlay system shall be applied following the cleaning and prior to opening the area to traffic. Cleaned pavement surfaces shall not be exposed to vehicular or pedestrian traffic other than that required by the overlay operation. If the pavement is contaminated before being overlaid it shall be re-cleaned by abrasive blasting to the satisfaction of the Engineer. No additional payment will be made for re-cleaning work.

The concrete shall be dry at the time of application of the overlay.

2. All steel surfaces that will be in contact with the overlay shall be cleaned in accordance with SSPC-SP No. 10, Near-White Blast Cleaning, except that wet blasting methods shall not be allowed. After the cleaning operation is completed there shall be no visible evidence of oil, grease, dirt, rust, loose particles, spent abrasives or other foreign material on any of the surfaces to be overlaid.
E. Application.

1. **Prime Coat**

   Prior to applying the prime coat, the area shall be dry and shall be blown clean with oil-free compressed air. The surface temperature shall be at least 10°C.

   The prime coat shall be uniformly applied to completely cover the surface to receive the polyester concrete. The rate of spread shall be approximately 2.3 ounces per square foot of deck surface or as recommended by the manufacturer. The prime coat shall be allowed to cure a minimum of 15 minutes before placing polyester concrete.

   When magnesium phosphate concrete is placed prior to the deck overlay, the magnesium phosphate concrete shall be placed at least 72 hours prior to placing the prime coat.

   When modified high alumina based concrete is placed prior to the deck overlay, the prime coat shall not be placed on said concrete until at least 30 minutes after final set.

2. **Polyester Concrete**

   **Test Patches**

   Prior to constructing the overlay, one or more trial overlays shall be placed on a previously constructed concrete base to determine initial set time and to demonstrate the effectiveness of the mixing, placing, and finishing equipment proposed as well as curing period. Each trial overlay shall be 12’ wide, at least 6’ long, and the same thickness as the overlay to be constructed. Conditions during the construction of the overlay and equipment used shall be similar to those expected and to be used for the construction of the polyester concrete overlay. If the cleaning practice, materials and installation procedure are not acceptable, the Contractor must remove the failed test patches and make the necessary adjustments and test all test areas at no additional cost to the Department until satisfactory test results are obtained.

   The test patch shall have a minimum bond strength of 250 psi as determined by ACI 503R-93, Appendix A to assure that the overlay adheres to the prepared surface.

   All material used in the trial overlay, including the concrete test patch shall become the property of the Contractor and shall be removed (if required) and disposed of at the Contractor’s expense.

   The polyester concrete shall be placed within 120 minutes after the prime coat has been applied. The prime coat shall be allowed to cure a minimum of 30 minutes before placing polyester concrete.

   The polyester concrete shall contain approximately 12 percent polyester resin by weight of dry aggregate; the exact percentage will be determined by the Engineer during placement to enable proper finishing and texturing of the overlay surface.

   The polyester overlay shall be placed at a minimum thickness of ¾”.

   Termination edges of the overlay may require application and finishing by hand trowel due to obstructions such as a curb. All hand troweling shall be followed by broadcasting aggregate or surface texturing while the resin is still wet to provide acceptable surface friction characteristics.

   Expansion joints shall be adequately isolated prior to overlaying or may be sawed within four hours after overlay placement, as approved by the Engineer. The exact time of sawing will be determined by the Engineer.

   The amount of initiator used in polyester concrete shall be sufficient to produce an initial set time between 30-120 minutes during placement. The initial set time will be determined by using an initial-setting time Gillmore needle in accordance with the requirements of ASTM Designation: C 266. Accelerators or inhibitors may be required to achieve proper set times and shall be used as recommended by the resin supplier.
The resin binder shall be initiated and thoroughly blended just prior to mixing with aggregate. The polyester concrete shall be mixed a minimum of 2 minutes prior to placing.

Polyester concrete shall be placed prior to gelling and within 15 minutes following addition of initiator, whichever occurs first. Polyester concrete that is not placed within this time shall be discarded.

The surface temperature of the area to receive polyester concrete shall be the same as specified above for the prime coat, a minimum of 50°F.

The finishing and texturing equipment used shall strike off the polyester concrete to the established grade and cross section. Finishing and texturing equipment shall be fitted with vibrators and tines or other means of consolidating and texturing the polyester concrete to the required compaction.

The finish sand shall be applied by either mechanical means or hand broadcasting immediately after strike-off, before gelling occurs, at a minimum rate of 2.75 ounces per square foot.

F. Surface and Thickness Requirements. The overlay surface shall be checked at random by the Engineer immediately after it has hardened to assure that no depressions exist that will pond water. The smoothness of the polyester concrete surface will be tested with a straightedge.

The surface shall not vary more than ¼” from the lower edge of a 12’ ±0.2’ long straight edge placed in any direction. Any surfaces which fail to conform the above tolerance shall be removed by grinding with an approved grinding tool.

To ensure adequate pavement friction, the completed overlay surface shall be free of any smooth or “glassy” areas such as those resulting from insufficient quantities of surface aggregate. Any such surface defects shall be repaired in the manner recommended by the manufacturer and approved by the Engineer.

Thickness of the overlay shall be checked prior to its initial set using a ruler. If the Engineer determines that the minimum thickness has not been attained, an additional layer shall be applied after the overlay hardens. This layer shall be a minimum of ¼” and shall be applied at no additional cost to the Department.

G. Curing. Traffic and equipment shall not be permitted on the overlay for a minimum of four (4) hours following final finishing. Overlays shall be protected from moisture for not less than four (4) hours after finishing. The polyester overlay shall be allowed to reach final cure before subjecting it to traffic loads. Cure time is dependent upon the ambient and deck temperatures. Actual degree of cure and suitability of the overlay for traffic shall be as determined by the Engineer.

Method of Measurement:

The payment of the item “Thin Polymer Overlay” will be measured by square yard-inch of the placed mixture. The actual area finished and accepted will be measured, exclusive of the areas of metal expansion dams exposed.

Basis of Payment:

The payment of the item “Thin Polymer Overlay” shall be made at the contract price bid per square yard-inch for placing the polyester concrete overlay, which price and payment shall constitute full compensation for furnishing all labor, materials, tools, equipment, and necessary incidentals to complete the work involved in constructing the polyester concrete overlay, complete in place, including application of prime coat and furnishing, constructing and disposing of test patch overlays and base. The contract price bid shall also include the cost of having the polymer manufacturer’s representative present as required.
BID PROPOSAL FORMS

CONTRACT T201707502.01

UNLESS OTHERWISE DIRECTED, SUBMIT ALL FOLLOWING PAGES TO:

DEPARTMENT OF TRANSPORTATION
BIDDERS ROOM (B1.11.01)
800 BAY ROAD
DOVER, DELAWARE 19901

Identify the following on the outside of the sealed envelope:

- Contract Number T201707502.01
- Name of Contractor
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DELaware Department of Transportation  Page: 2
Schedule of Items  Date:

Contract ID: T201707502.01  Project(s): T201707502

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AFFIDAVIT

OF

EMPLOYEE DRUG TESTING PROGRAM

4104 Regulations for the Drug Testing of Contractor and Subcontractor Employees Working on Large Public Works Projects requires that Contractors and Subcontractors implement a program of mandatory drug testing for Employees who work on Large Public Works Contracts funded all or in part with public funds.

We hereby certify that we have in place or will implement during the entire term of the contract a Mandatory Drug Testing Program for our employees on the jobsite, including subcontractors, that complies with this regulation:

Contractor Name: __________________________________________
Contractor Address: __________________________________________
________________________________________
________________________________________

Authorized Representative (typed or printed): __________________________________________
Authorized Representative (signature): __________________________________________
Title: __________________________________________

Sworn to and Subscribed before me this _____________ day of ______________________ 20__,
My Commission expires ______________.  NOTARY PUBLIC __________________________.

THIS PAGE MUST BE SIGNED, NOTARIZED, AND RETURNED WITH YOUR BID.

(This form is required from the prime contractor only)

CA 03/2018
CERTIFICATION
Contract No. T201707502.01

The undersigned bidder, ____________________________,
whose address is ____________________________
and telephone number is ____________________________, hereby certifies the following:

I/We have carefully examined the location of the proposed work, the proposed plans and specifications, and will be bound, upon award of this contract by the Department of Transportation, to execute in accordance with such award, a contract with necessary surety bond, of which contract this proposal and said plans and specifications shall be a part, to provide all necessary machinery, tools, labor and other means of construction, and to do all the work and to furnish all the materials necessary to perform and complete the said contract within the time and as required in accordance with the requirements of the Department of Transportation, and at the unit prices for the various items as listed on the preceding pages.

The foregoing quantities are considered to be approximate only and are given as the basis for comparison of bids. The Department of Transportation may increase or decrease the amount of any item or portion of the work as may be deemed necessary or expedient. Any such increase or decrease in the quantity for any item will not be regarded as a sufficient ground for an increase or decrease in the unit prices, nor in the time allowed for the completion of the work, except as provided in the contract.

Accompanying this proposal is a surety bond or a security of the bidder assigned to the Department of Transportation, for at least ten (10) percentum of total amount of the proposal, which deposit is to be forfeited as liquidated damages in case this proposal is accepted, and the undersigned shall fail to execute a contract with necessary bond, when required, for the performance of said contract with the Department of Transportation, under the conditions of this proposal, within twenty (20) days after date of official notice of the award of the contract as provided in the requirement and specifications hereto attached; otherwise said deposit is to be returned to the undersigned.

I/We are licensed, or have initiated the license application as required by Section 2502, Chapter 25, Title 30, of the Delaware Code.

By submission of this proposal, each bidder and each person signing on behalf of any bidder, certifies as to its own organization, under penalty of perjury, that to the best of each signer’s knowledge and belief:

1. The prices in this proposal have been arrived at independently without collusion, consultation, communication, or Agreement with any other bidder or with any competitor for the purpose of restricting competition.

2. Unless required by law, the prices which have been quoted in this proposal have not been knowingly disclosed and will not knowingly be disclosed by the bidder, directly or indirectly, to any other bidder or competitor prior to the opening of proposals.

3. No attempt has been made or will be made by the bidder to induce any other person, partnership, or corporation to submit or not to submit a proposal for the purpose of restricting competition.

I/We acknowledge receipt and incorporation of addenda to this proposal as follows:

No.   Date   No.   Date   No.   Date   No.   Date

BIDDERS MUST ACKNOWLEDGE RECEIPT OF ALL ADDENDA

MUST INSERT DATE OF FINAL QUESTIONS AND ANSWERS ON WEBSITE:
AFFIRMATION:

Within the past five (5) years, has your firm, any affiliate, any predecessor company or entity, owner, Director, officer, partner or proprietor been the subject of a Federal, State, Local government suspension or debarment?

YES____ NO____ if yes, please explain ........................................................................................................................................

-------------------------------------------------------------------------------------------------------------------------------

Sealed and dated this _____ day of ___________ in the year of our Lord two thousand ____________ (20____).

_________________________________________ Name of Bidder (Organization)

Corporate Seal

By: _______________ Authorized Signature

Attest ______________________________________ Title __________________________

SWORN TO AND SUBSCRIBED BEFORE ME this ____ day of __________, ________.

Notary Seal

________________________ Notary __________________________
BID BOND

TO ACCOMPANY PROPOSAL
(Not necessary if security is used)

KNOW ALL MEN BY THESE PRESENTS That: ____________________________________________

of ___________________ in the County of ___________________ and State of ___________________

as Principal, and ___________________________________ of ___________________ in the County of ___________________ and State of ___________________ as Surety, legally authorized to do business in the State of Delaware ("State"), are held and firmly bound unto the State in the sum of ___________________

_________________________ Dollars ($_____________), or _____ percent not to exceed ___________________

Dollars ($_____________) of amount of bid on Contract No. T201707502.01, to be paid to the State for the use and benefit of its Department of Transportation ("DelDOT") for which payment well and truly to be made, we do bind ourselves, our and each of our heirs, executors, administrators, and successors, jointly and severally for and in the whole firmly by these presents.

NOW THE CONDITION OF THIS OBLIGATION IS SUCH That if the above bounden Principal who has submitted to the DelDOT a certain proposal to enter into this contract for the furnishing of certain material and/or services within the State, shall be awarded this Contract, and if said Principal shall well and truly enter into and execute this Contract as may be required by the terms of this Contract and approved by the DelDOT, this Contract to be entered into within twenty days after the date of official notice of the award thereof in accordance with the terms of said proposal, then this obligation shall be void or else to remain in full force and virtue.

Sealed with _______________________ seal and dated this _______ day of ___________________ in the year of our Lord two thousand and ____________ (20__) .

SEALED, AND DELIVERED IN THE presence of

______________________________
Name of Bidder (Organization)

Corporate
Seal

By: ________________________________
Authorized Signature

Attest ________________________________

______________________________
Title

______________________________
Name of Surety

Witness: ________________________________

By: ________________________________
Title